



Northern Lights

Ragni Rørtveit

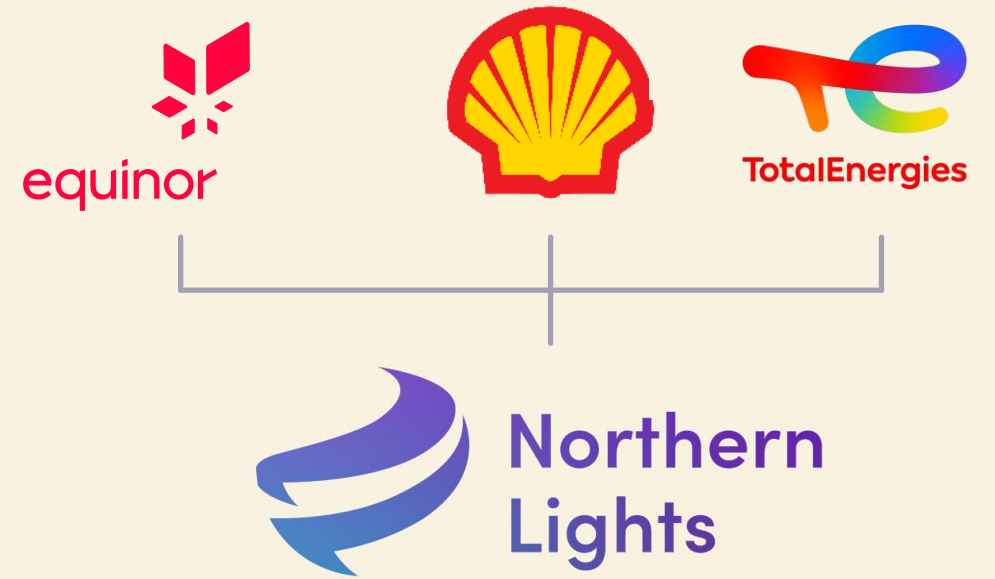
Business Development Advisor

ragni.rortveit@norlights.com

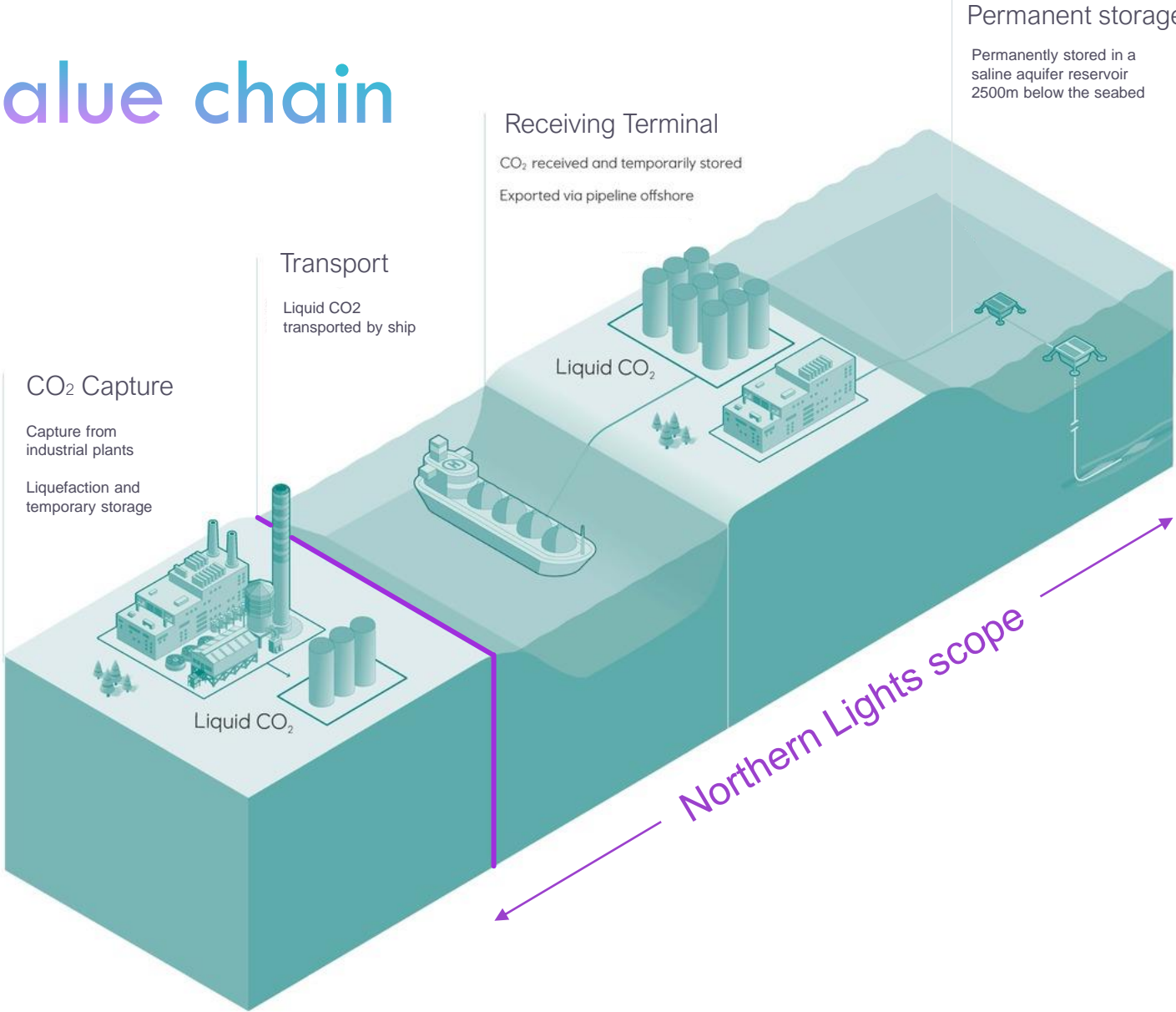
www.norlights.com

Northern Lights

- The Northern Lights project passed FID 1,5 years ago
- Since then, we have started construction as the world's first open-source CCS project
- In June 2021 the Northern Lights JV was formally established
 - Owned by Equinor, Shell and TotalEnergies
- The Norwegian state contributes with considerable funding for the first phase

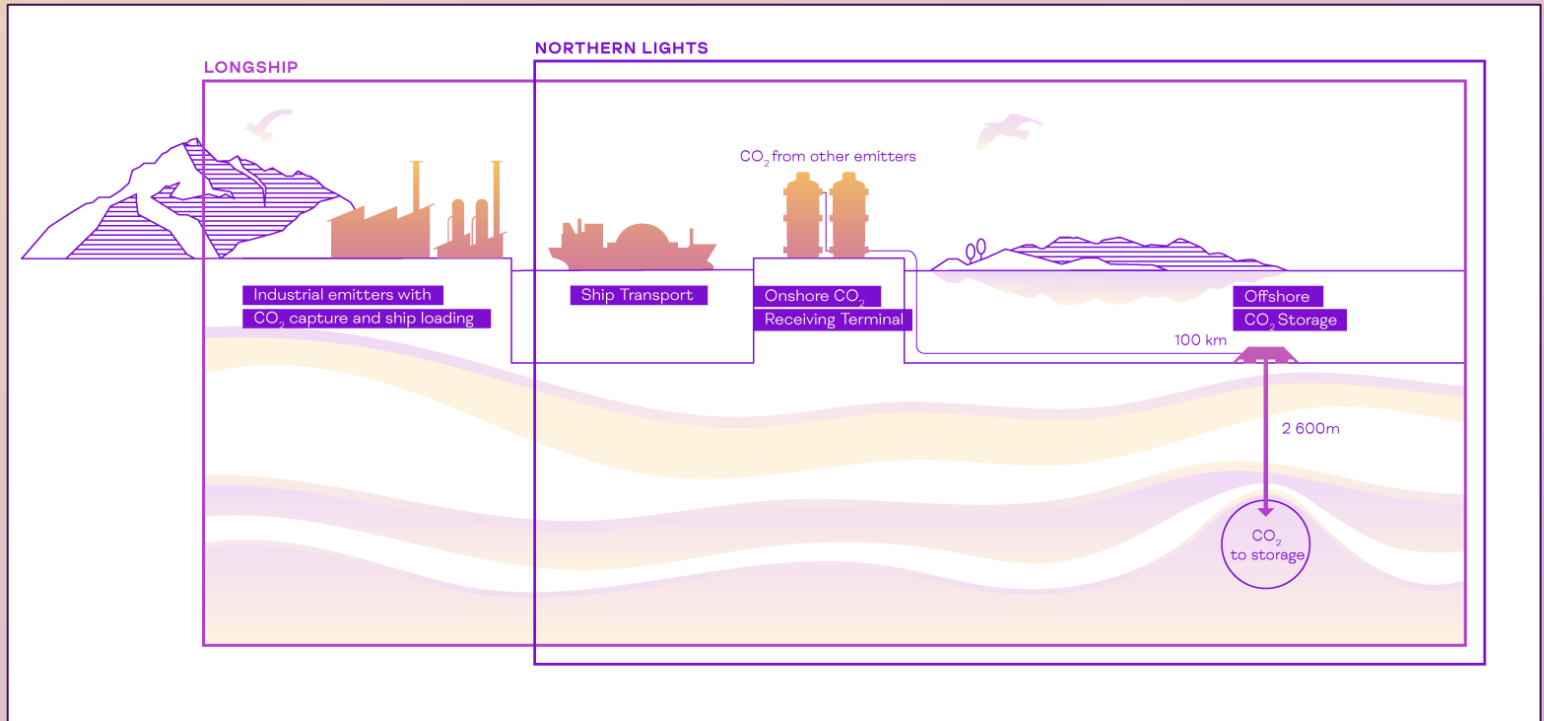


The CCS value chain



Longship

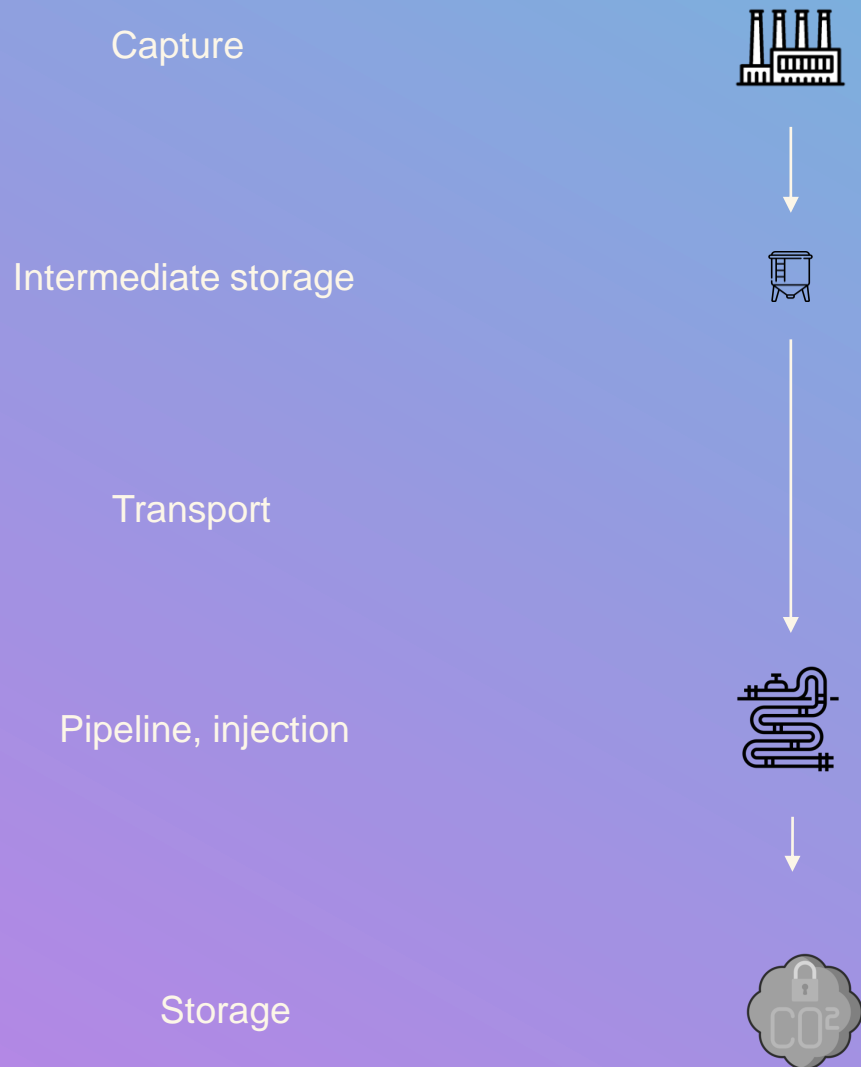
- Norwegian government's demonstration project of full-scale CCS value chain by 2024
- Full support to Norcem cement factory, and partial support to Fortum Oslo Varme waste to energy facility – both on the Norwegian east coast
- Includes CAPEX and OPEX support for the first 10 years
- Unlocking the “chicken and egg” dilemma



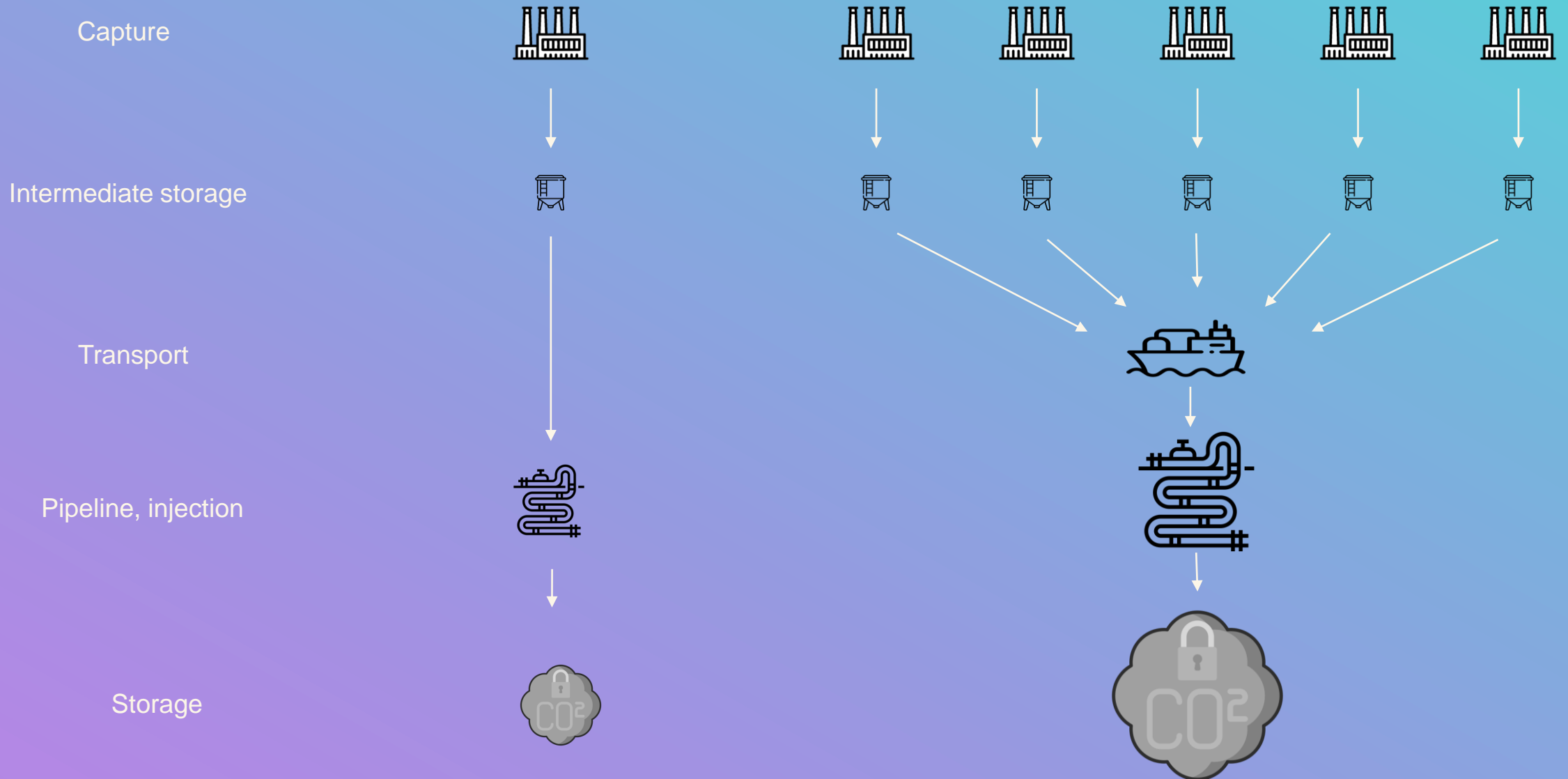
“ Longship is a milestone in the Government’s industry and climate efforts. The project will lead to emission cuts, and facilitate development of new technology and thus new jobs ”

- **Former Prime Minister Erna Solberg**

Traditional



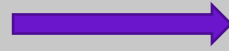
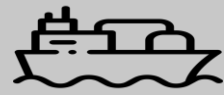
Northern Lights open-source infrastructure



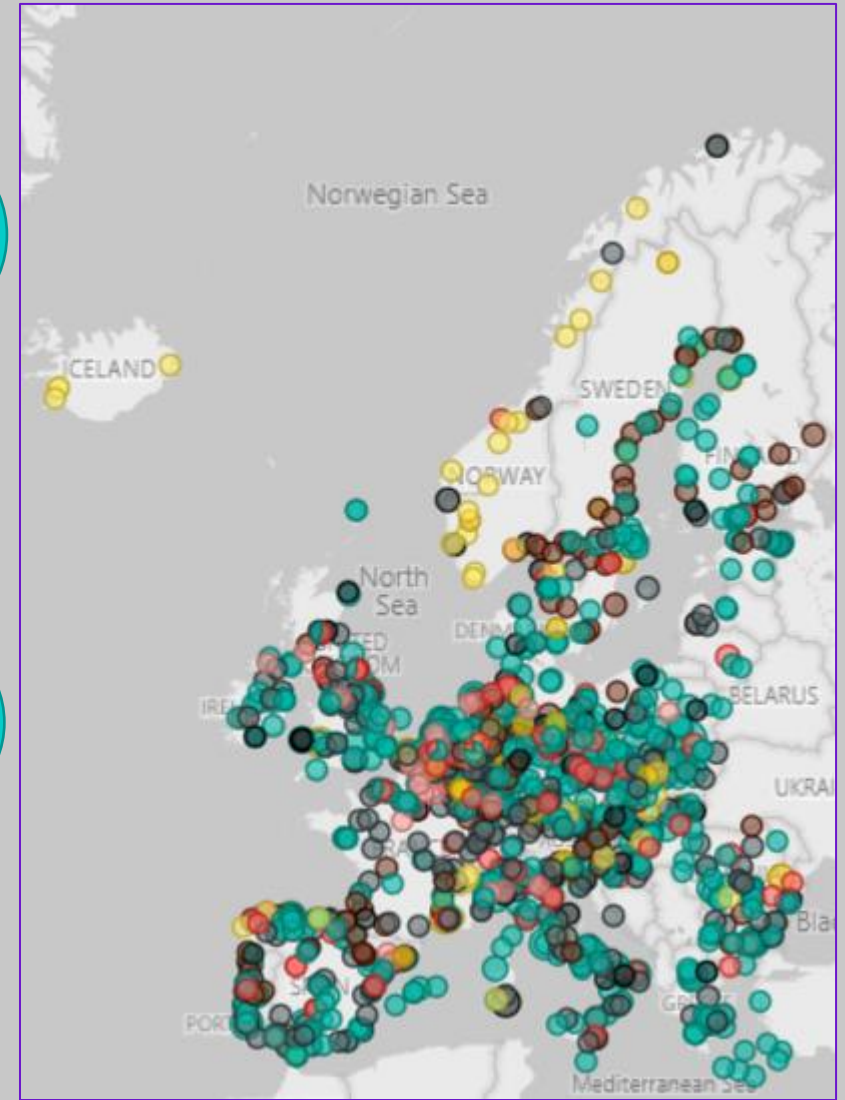
Traditional



Emissions from oil and gas operators with potential access to reservoirs



Northern Lights open-source infrastructure

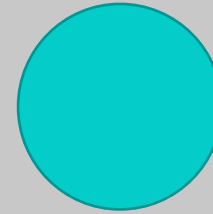


Industrial emissions less than 300km from port



135

facilities



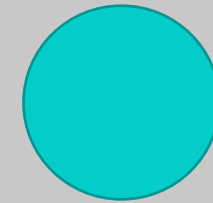
2 200



149

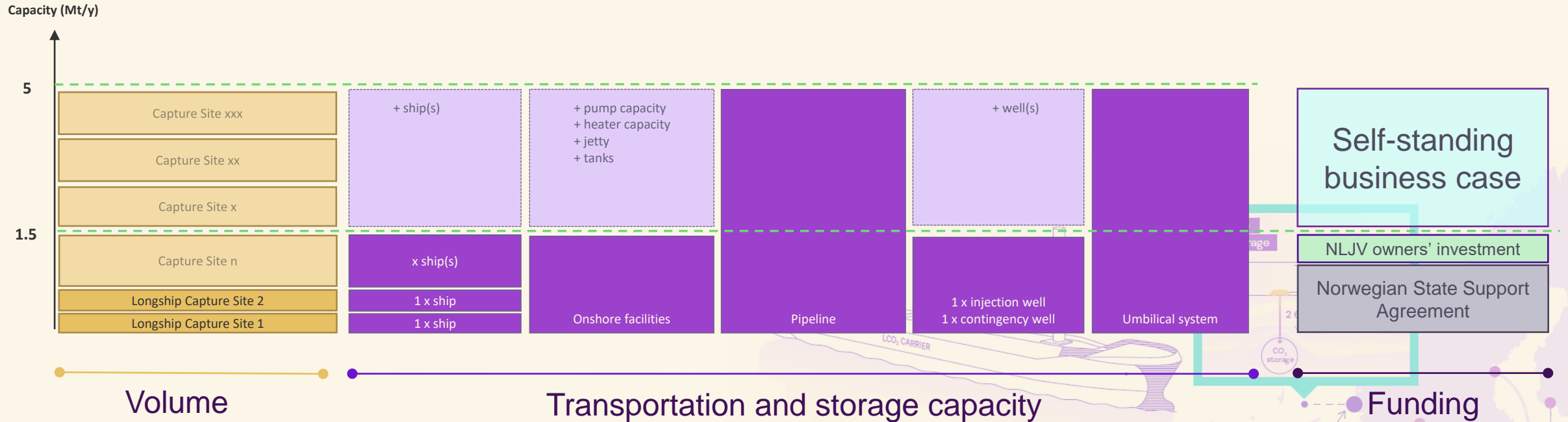
MTPA

(Million tonnes per annum)



1 687

Volume and future ramp-up



→ **Demand and funding capabilities** will bring the 5 MTPA and potential future phases forward in time

Key factors for Norwegian development of CCS

- Geology on the Norwegian Continental Shelf (NCS)
 - Favorable storage conditions
- Political drive and ambition
 - Public-private collaboration
- Oil and gas competence
 - Long history of offshore oil and gas operations
 - High level of trust among the public



Impact of CCS on Norwegian industry

Securing existing jobs and industry

- The hard to abate sectors have a solution even with increasing carbon taxation

Enabling the development of new industry

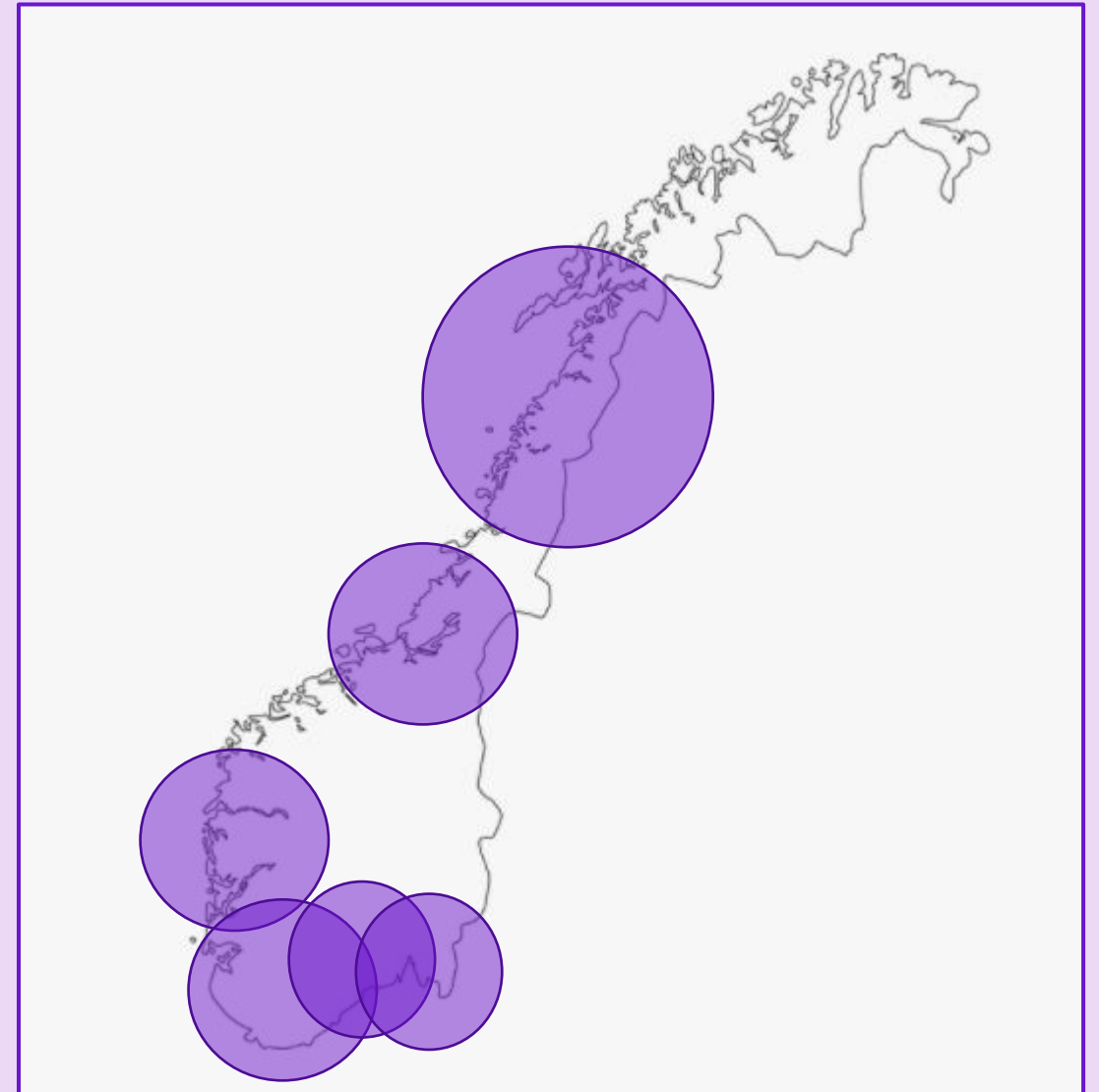
- Access to CO₂ storage becoming a competitive advantage

Gaining experience in all parts of the value chain

- Northern Lights and

Clustering

- Longstanding tradition to build economies of scale



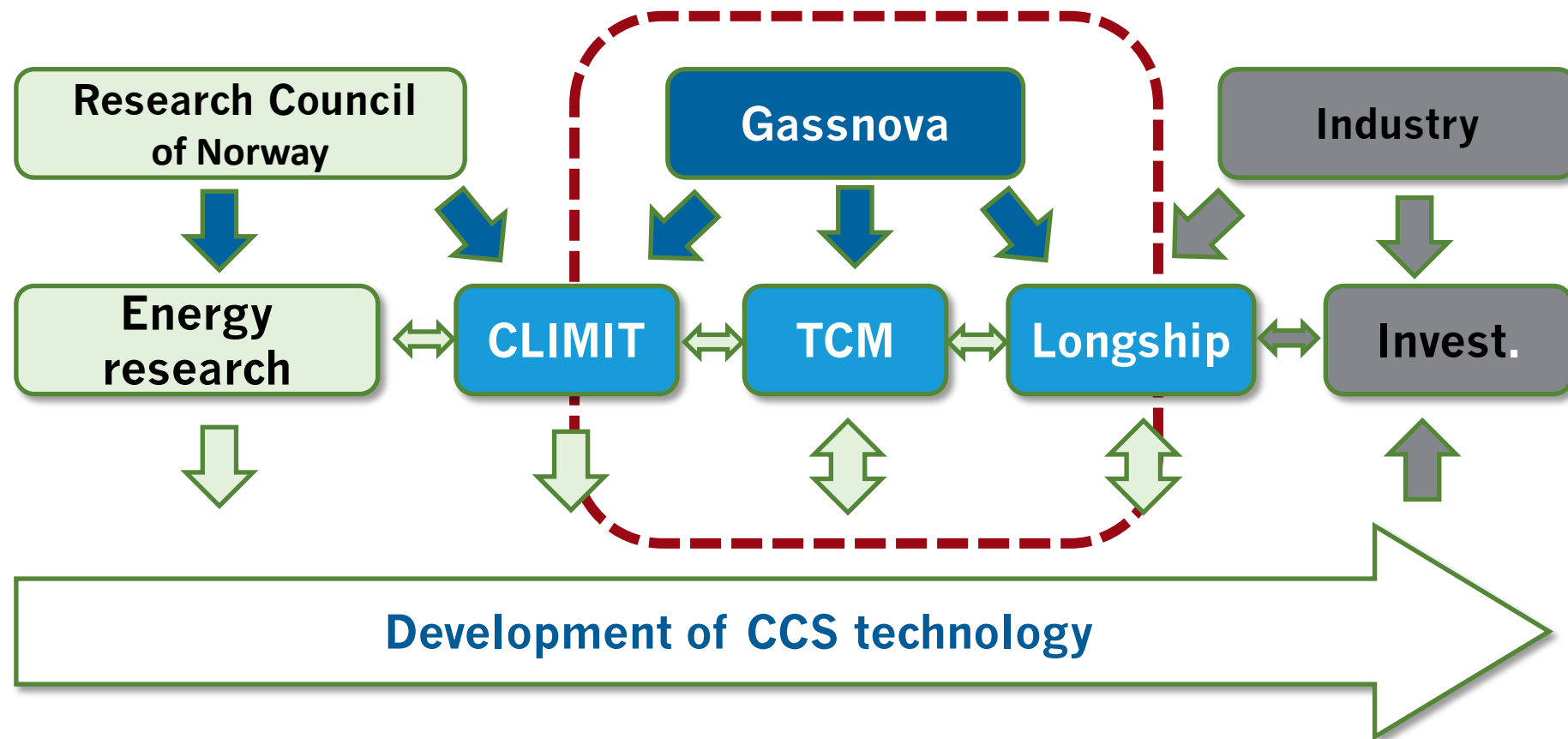
CCUS clusters



**Testing of cost-efficient
technologies for capture of CO₂
at Technology Centre Mongstad**

**Svein Ingar Semb,
Senior Advisor & Chairman TCM, Gassnova**

Innovation chain for CCS in Norway



Technology Centre Mongstad (TCM)

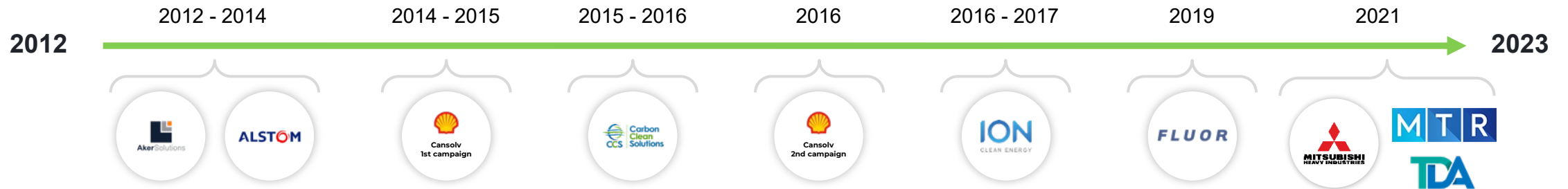
- Large scale and fleksible CO₂ capture test facility
- A recognized global competence center
- Continuous operation since 2012
- An arena for training, problem-solving and development
- Seconded technical personnel from owners



Conducted Test Campaigns

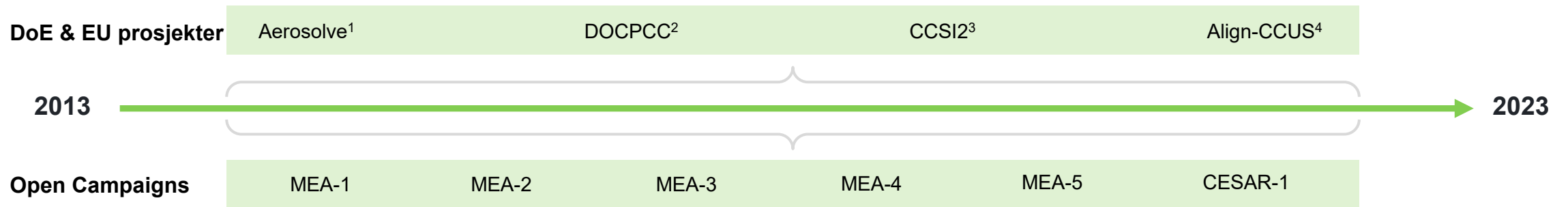
Proprietary Campaigns

Technology Vendors perform tests with their own proprietary technology



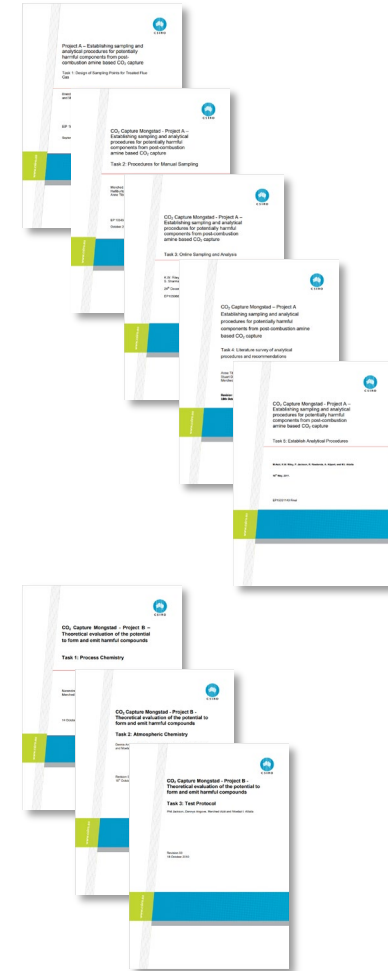
Open and Public Campaigns

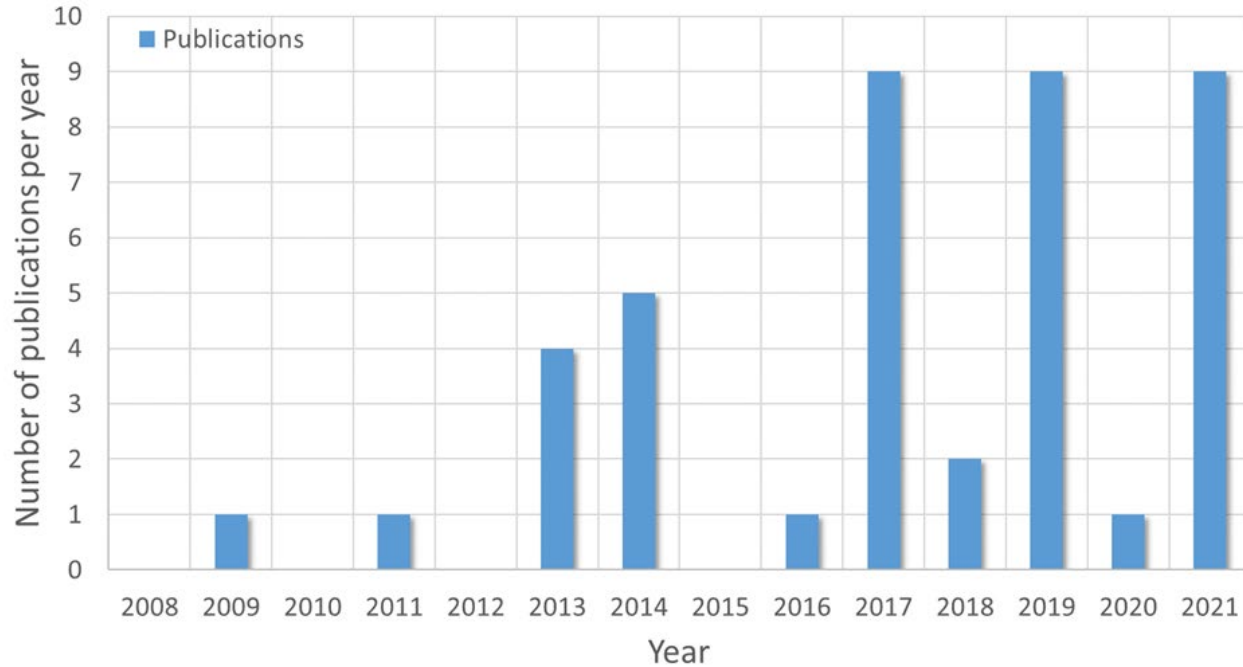
Extensive list of open scientific test campaigns with non-proprietary technology in cooperation with universities, research institutes, U.S. Department of Energy and the European Union



HSE studies for Full-scale Mongstad (CCM), Norway

- Technology qualification program (TQP) for a CO₂ capture project for gas-powered heat and power (2009 – 2013)
- Special focus on amine emission to air
- CSIRO commissioned for studies (8 reports):
 - Sampling and analysis
 - Process and atmospheric chemistry
- Library with alle TQP (60) reports can be found at:
 - <https://ccsnorway.com/hse-studies/>
- The dispersion modelling tool TAPM (CSIRO) is used for the dispersion permit for Technology Centre Mongstad (TCM)





Scientific publications:

TCM with owners and partners

~50 publications with peer-review



ghgt-15

**15TH INTERNATIONAL VIRTUAL
CONFERENCE ON GREENHOUSE
GAS CONTROL TECHNOLOGIES**

15 - 18 MARCH 2021

Hosted by



جامعة خليفة
Khalifa University



www.ghgt.info

11:20 AM - 01:00 PM



Session 11A - Technology Centre Mongstad



Advisory Services





How to get access to test at TCM?

- The technology must be sufficiently mature for testing in scale relevant at TCM.
- Testing at Site 3 for emerging technologies, can accommodate less mature technologies, but require the technology developer to bring own equipment
- Prerequisite that the technology can perform within the limits set in the emission permit
- TCM business development team assists and advice about testing at facility.



TECHNOLOGY
CENTRE
MONGSTAD

www.tcmda.com

NORWEGIAN ENERGY SYMPOSIUM - AUSTRALIA
9 – 10.11.2021

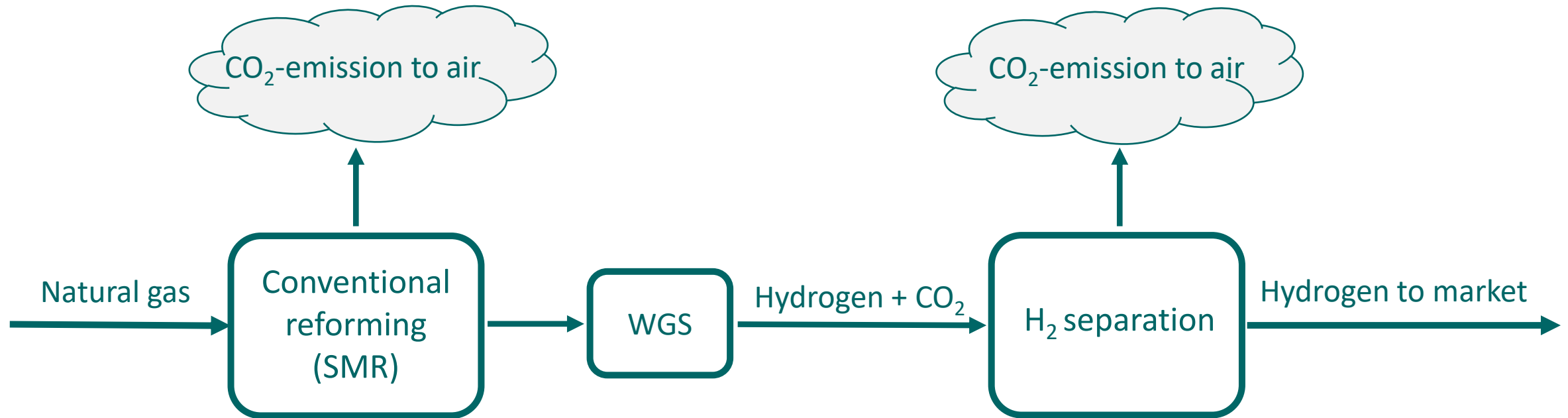
Blue Hydrogen and Ammonia – Emission-free production, efficient transportation and decarbonization

Torkild R. Reinertsen, PhD
President
REINERTSEN New Energy AS

REINERTSEN
NEW ENERGY

.... Developing Clean Energy Solutions

Conventional production of grey hydrogen - Unacceptable CO₂ emissions!

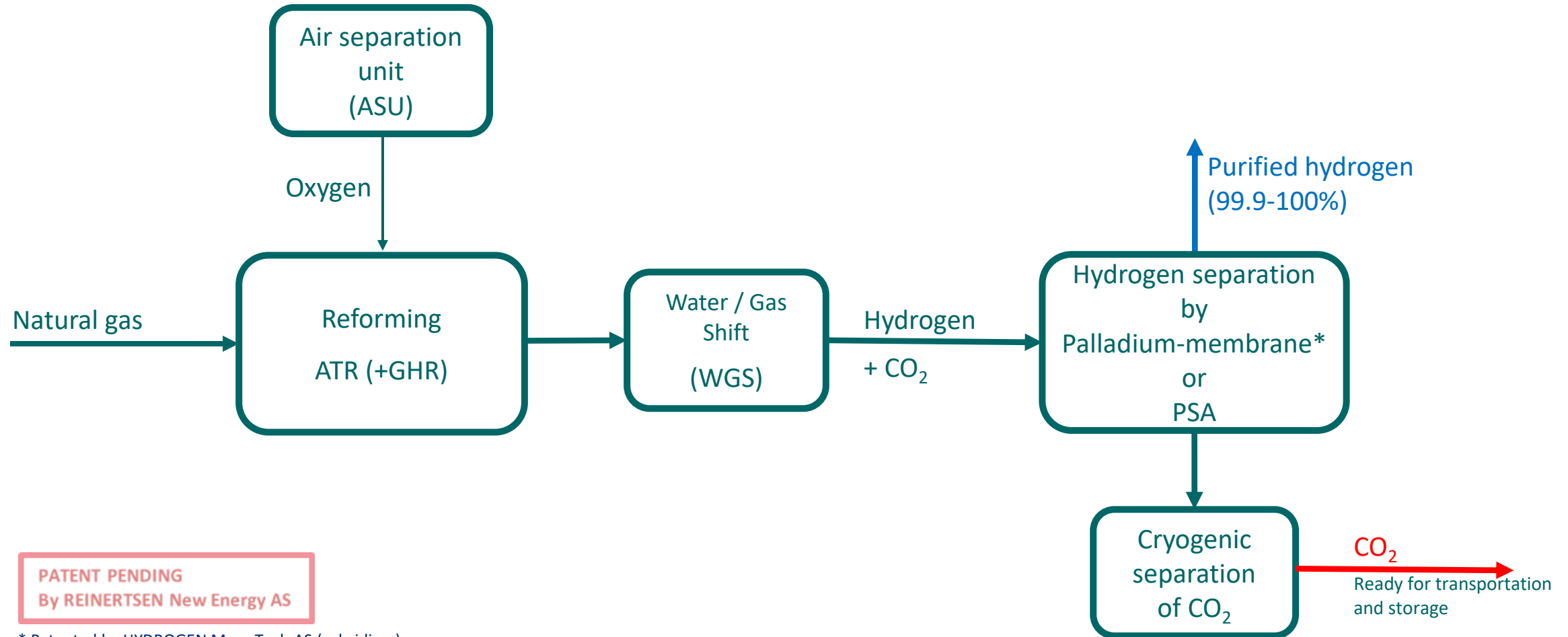


Overall Carbon Capture Rate: 0%
CO₂ emission: 8-9 kg CO₂/kg H₂
Typical hydrogen production cost: 1€/kg

Large scale, emission-free production of hydrogen – HyPro-Zero™

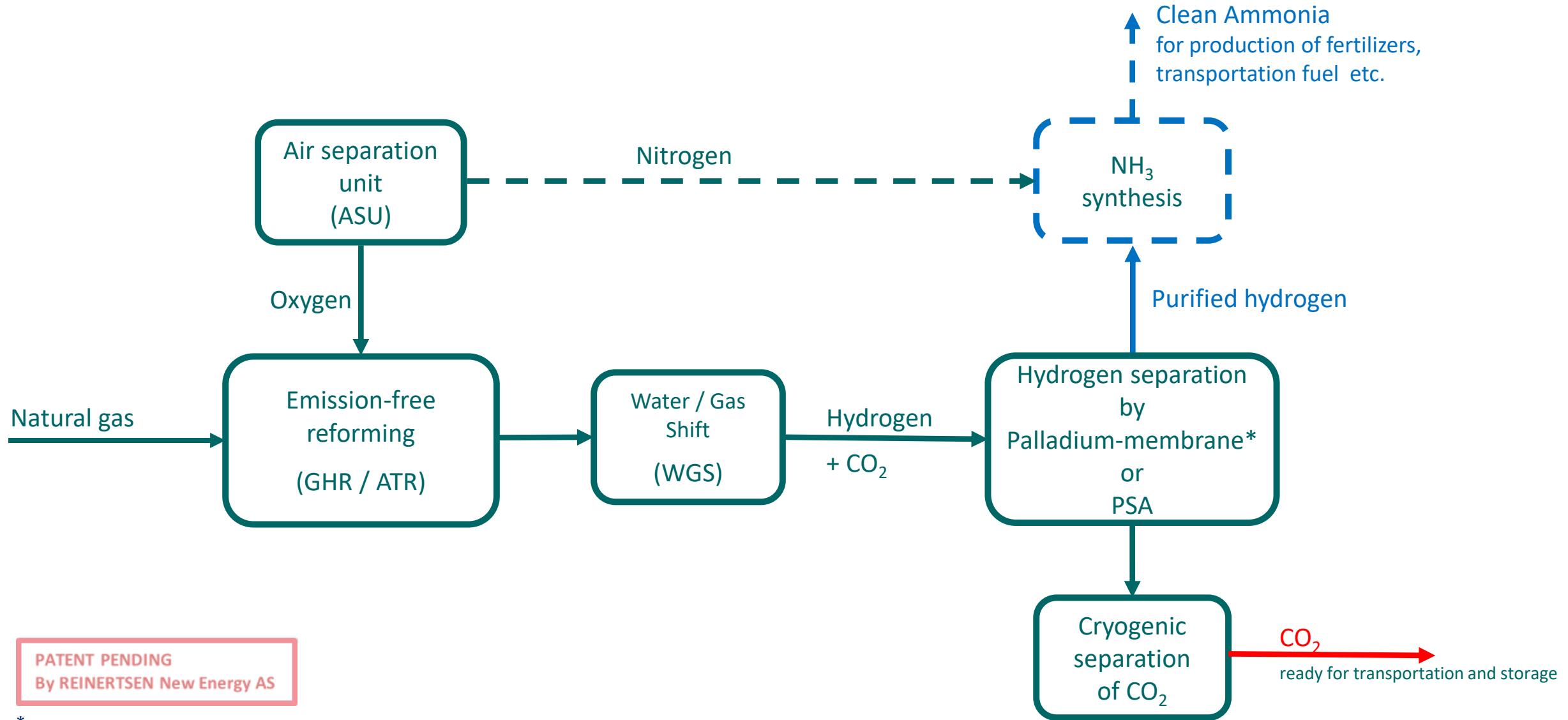
Existing technology in a new combination!

Clean and affordable!



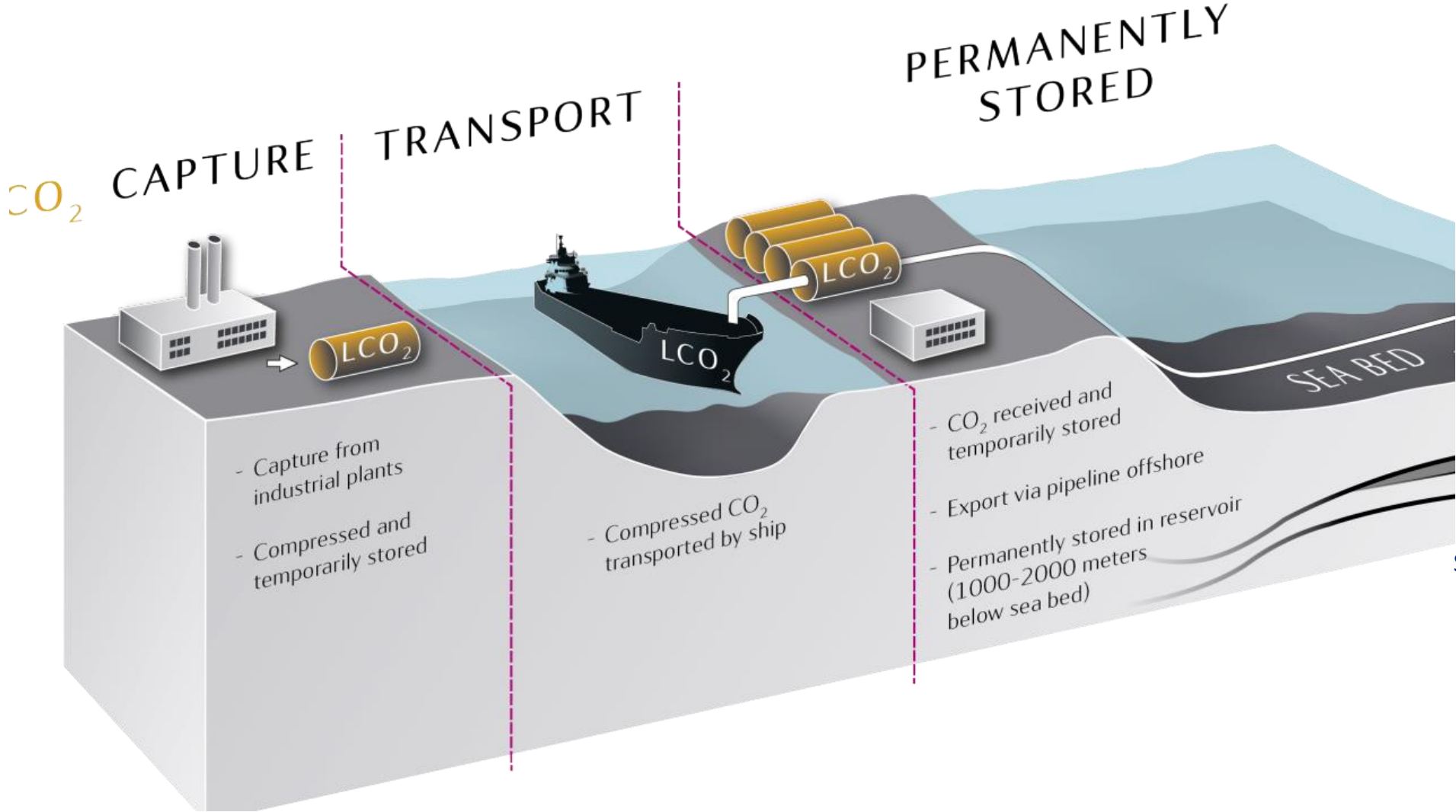
* Patented by HYDROGEN Mem-Tech AS (subsidiary)

Emission-free production of ammonia with “HyPro-Zero”



* Palladium membrane patented by HYDROGEN Mem-Tech AS (subsidiary of REINERTSEN New Energy)

Northern Lights CCS Project

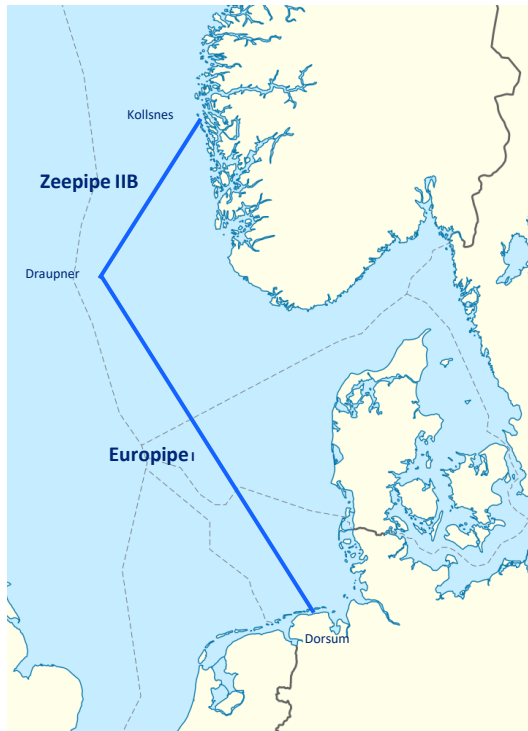


Source: Equinor

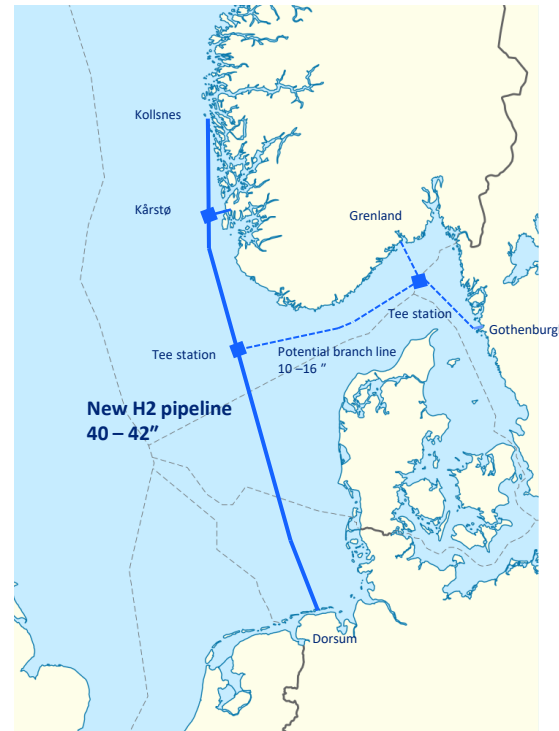
Gas pipelines for efficient hydrogen transportation

Example: Norway to Netherlands/Germany

Existing gas pipeline converted to hydrogen service, 40"/924km



New hydrogen pipeline 42"/800km (3.5 million ton H₂/year)



Cost of hydrogen transportation:
~ 0.10 €/kgH₂*

*Net cost, excl. financing etc.

Palladium membranes – from innovation to market

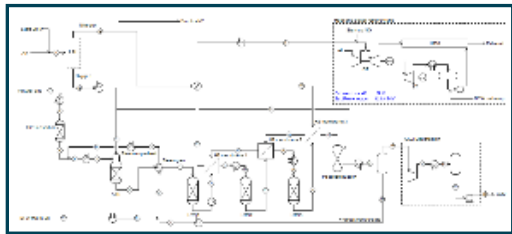
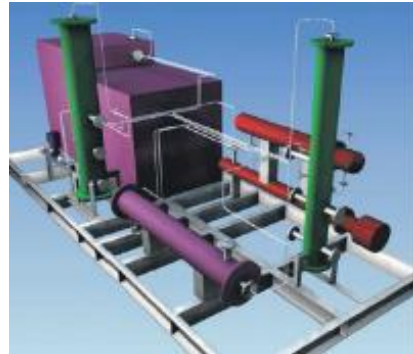
CLIMIT

Innovasjon Norge

The Research Council of Norway

SINTEF

HMT
HYDROGEN MEM-TECH



HMT
HYDROGEN MEM-TECH

Large scale, competitive, blue hydrogen production and transportation

Hydrogen production cost (incl. CO₂ capture)*: 1.2-1.6 €/kgH₂

+ CO₂ transport and storage cost: 0.3-0.5 €/kgH₂

Total production cost: 1.5-2.1 €/kgH₂

+

Hydrogen transportation Norway – Germany/Netherlands: 0.10 €/kgH₂

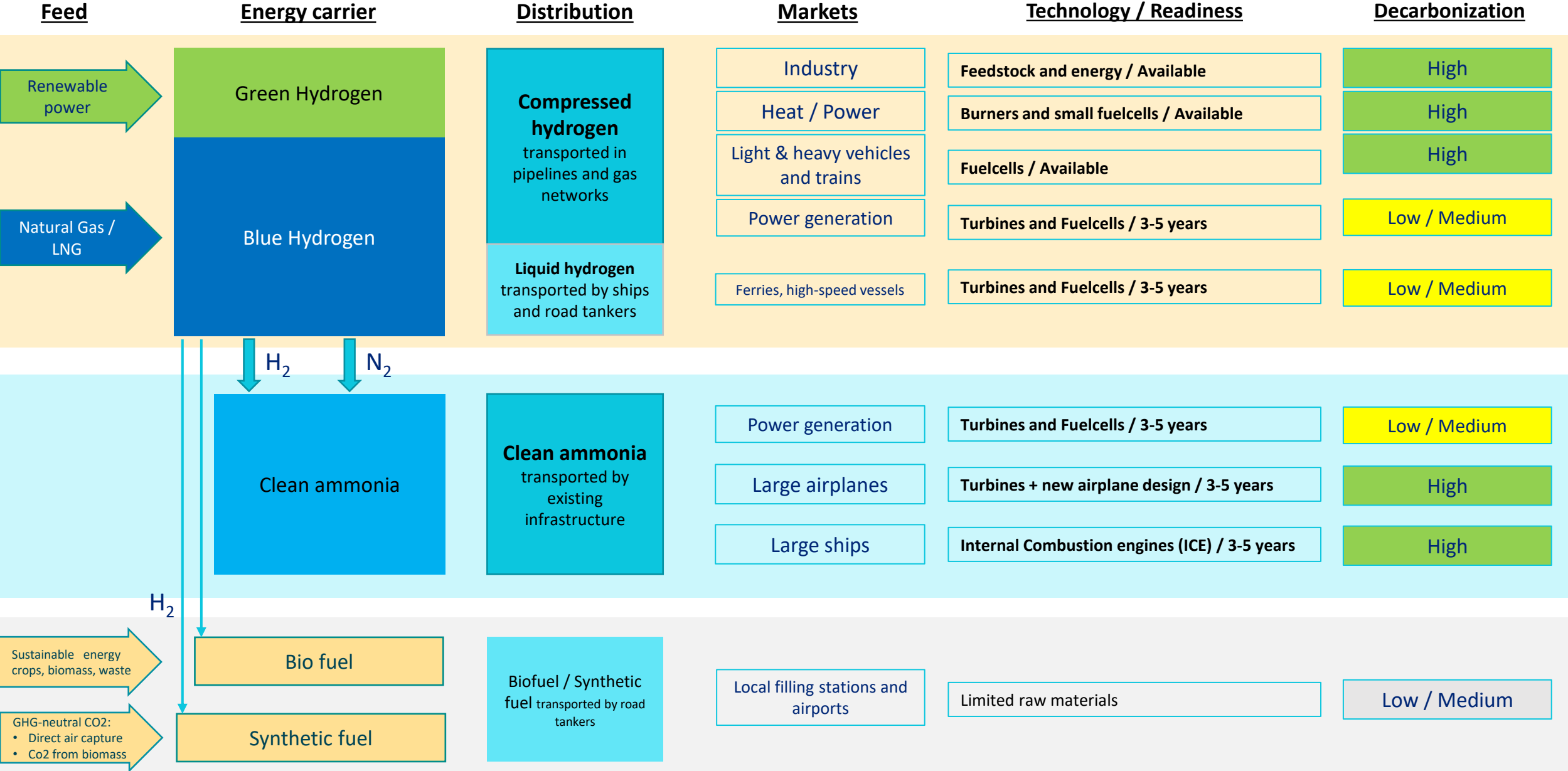
=

Total production and transportation cost:** ~ 1.9 €/kgH₂

* Natural gas price assumption: 0.12 €/SM³

** Net cost, excl. financing, etc.

Decarbonization by hydrogen



Thank you for your attention!



FROM THOSE WHO
DEVELOPED THE SOLUTION

TO THOSE WHO WHO
WILL DEPEND ON IT

Reinertsen New Energy has the technology to refine natural gas to hydrogen, without CO2 emissions. With more than 40 years of experience, we stand ready to start a new and clean industrial adventure here and now - for those that come after us and the world they will live in.

REINERTSEN
NEW ENERGY

Z · E · G

Providing solutions for clean hydrogen from gas

Kathrine K Ryengen, ZEG Power AS

October 2021

Zero Emission Gas

Z · E · G

ZEG delivers solutions for **clean hydrogen** production
using the novel ZEG ICC™ Technology

Sustainability is the core of ZEG Power

The UN Sustainable Development Goals are the blueprint to achieve a better and more sustainable future for all

- ZEG unlocks the energy of natural gas with integrated capture of CO₂
- ZEG uses natural sorbent to capture CO₂ with no toxic emissions to air or water
- ZEG works to achieve carbon removal through bio-hydrogen w/CCS




7 – affordable and clean energy
9 – Industry, innovation and infrastructure
12 – Responsible consumption and production
13 – Climate action

Z · E · G is a pure-play clean hydrogen company

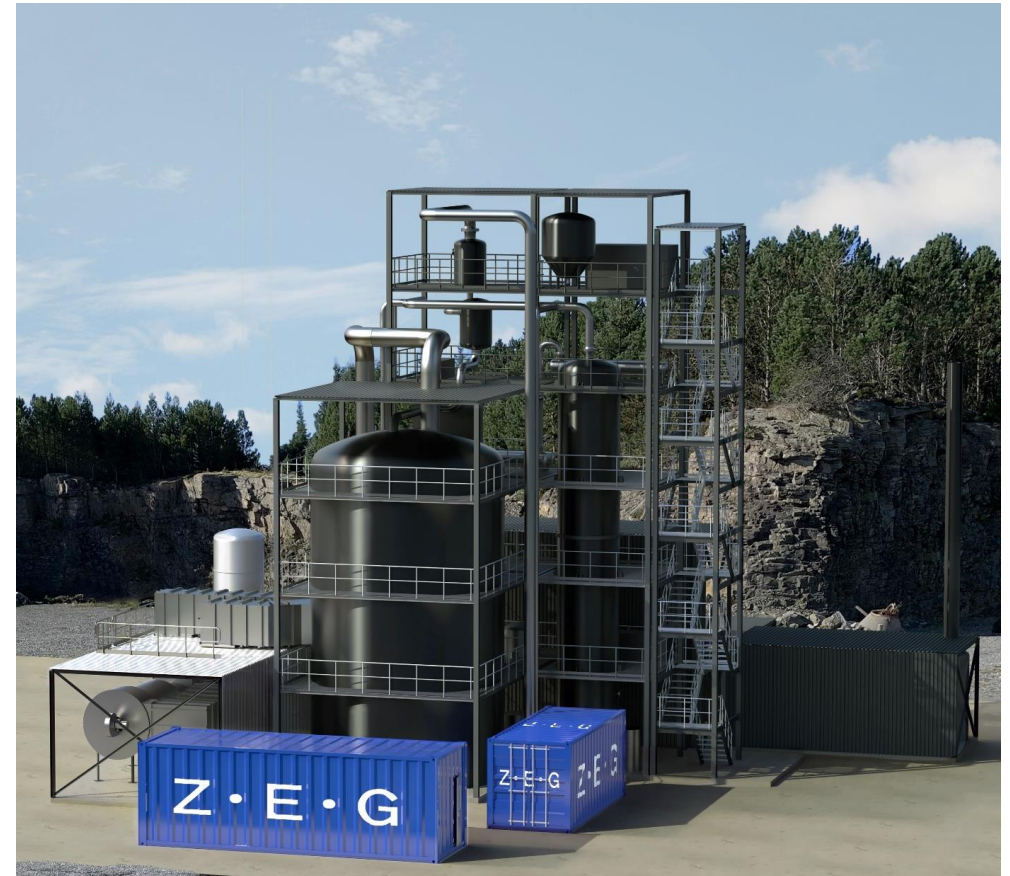
Vision: To empower the world with clean energy

- ZEG provides systems to produce clean hydrogen from gas with proprietary integrated carbon capture technology, **ZEG ICC™ Technology**
 - high thermal efficiency
 - verified in pilot plants
- First commercial sale is secured, roadmap to industrial scale established
- ZEG holds a global approved patent portfolio spanning 7 patent families
- ZEG was founded from the Norwegian research institute IFE in 2008, has 16 employees and is growing fast from its headquarters in Oslo, Norway
- ZEG is backed by solid owners who are global frontrunners in financing the energy transition

	90-99% CO ₂ capture ¹
---	---

	<\$1,5/kg levelized cost of hydrogen ²
---	--

	NOK 175m R&D since 2001
--	-----------------------------------

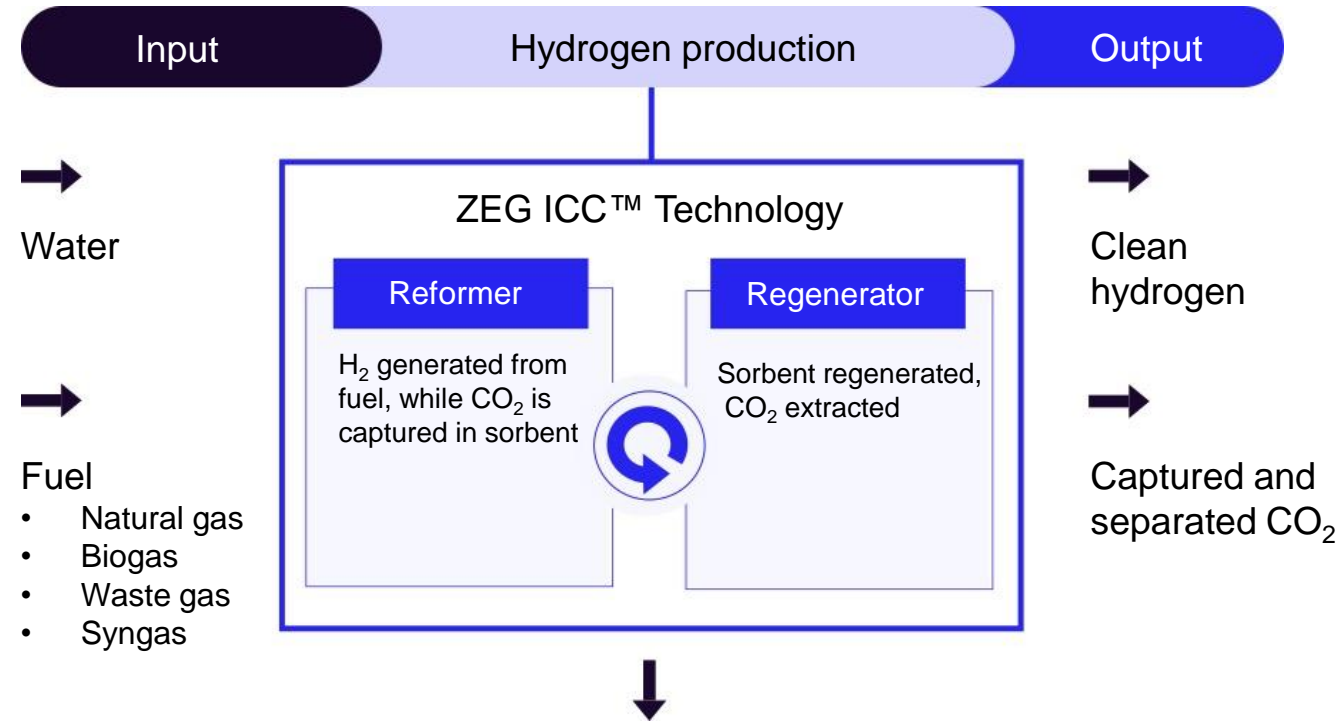


¹ Dependent on plant configuration.

² At industrial scale, gas price USD 0.15 / kg (USD 4.0 / Mmbtu), electricity USD 60 / MWh, CO₂ transport and storage USD 25 / metric tonne,

ZEG Power offers an efficient technology

High yield clean hydrogen production with integrated CO₂ capture

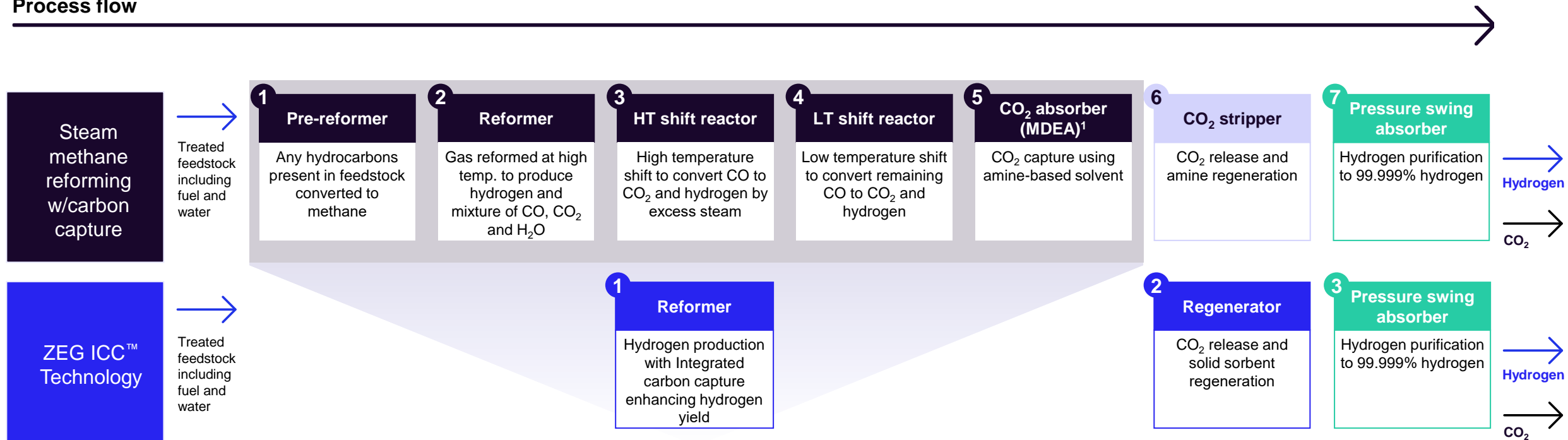


Based on a sorption enhanced reforming technology for high-efficient hydrogen production where the key innovation is the introduction of a solid sorbent that allows for integrated CO₂ capture and separation

ZEG ICC™ Technology vs. conventional blue hydrogen

Eliminates four process steps compared with steam methane reforming with amine-based carbon capture

Process flow



ZEG upscaling and development pipeline

On a clear path towards larger-scale plant realisation

→ 2020

ZEG Pilot Plant

22 kg
H2/day



Partners:
Equinor • IFE • Innovation Norway • Climit
• The Research Council of Norway

2021/22

ZEG H1 Plant

1 tonne
H2/day



Partners:
CCB Energy Holding • H2 Production • Enova
• Norsk Energi • GEXCON • Zeton

2023/24

ZEG H15 Plant

15 tonnes
H2/day

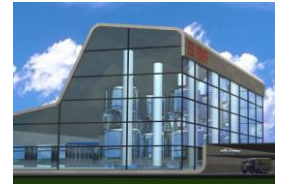


Partners:
CCB Energy Holding • H2 Production
EPCI partner to be concluded

2025 →

ZEG H600 Plant

600 tonnes
H2/day



Partnership model to be investigated and
concluded

Typical target market / hydrogen users:

CO₂ captured :

Refueling station/1.000 hydrogen cars

6 ton/day ~ CO₂ emissions 1.000 cars

Trucks or maritime/15 mid-distance ferries

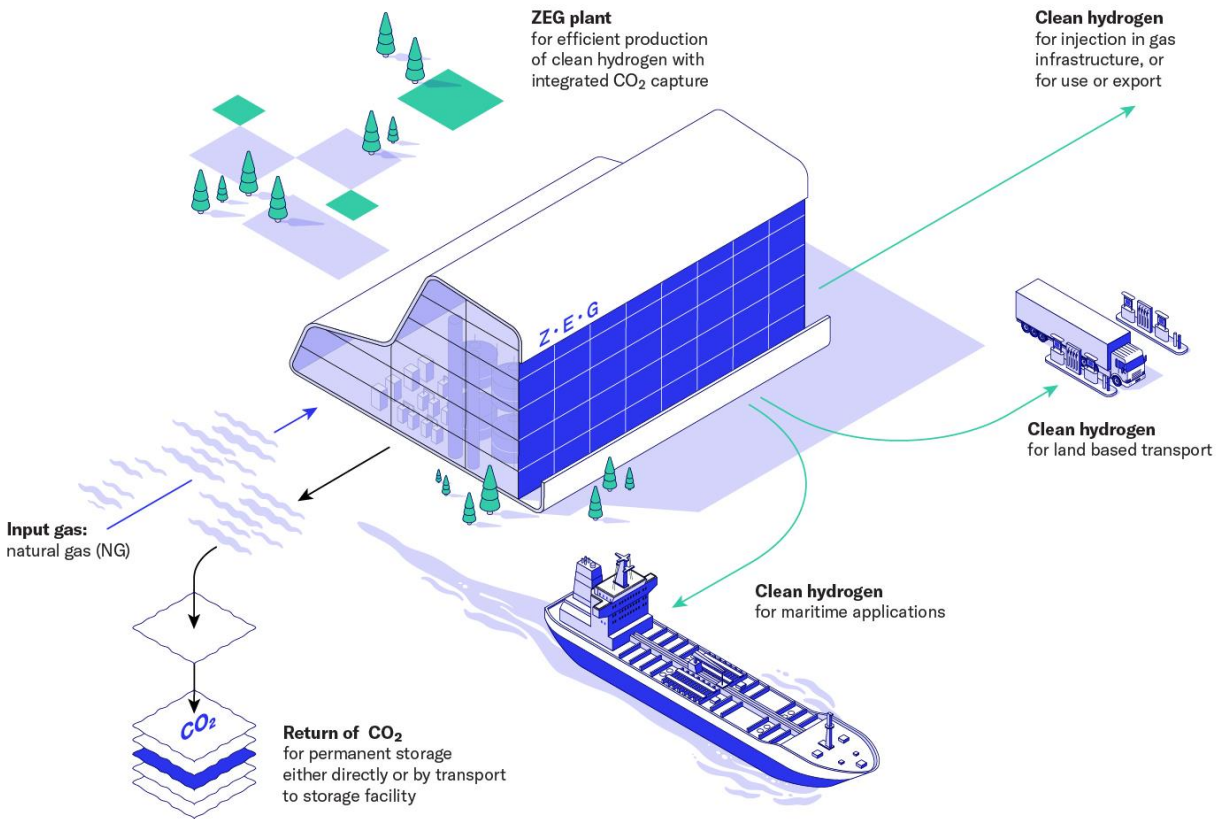
100 ton/day ~ CO₂ emissions 15.000 cars

Typical ammonia plant / industrial users

5.000 ton/day ~ 600.000 cars

ZEG Clean Hydrogen Solution

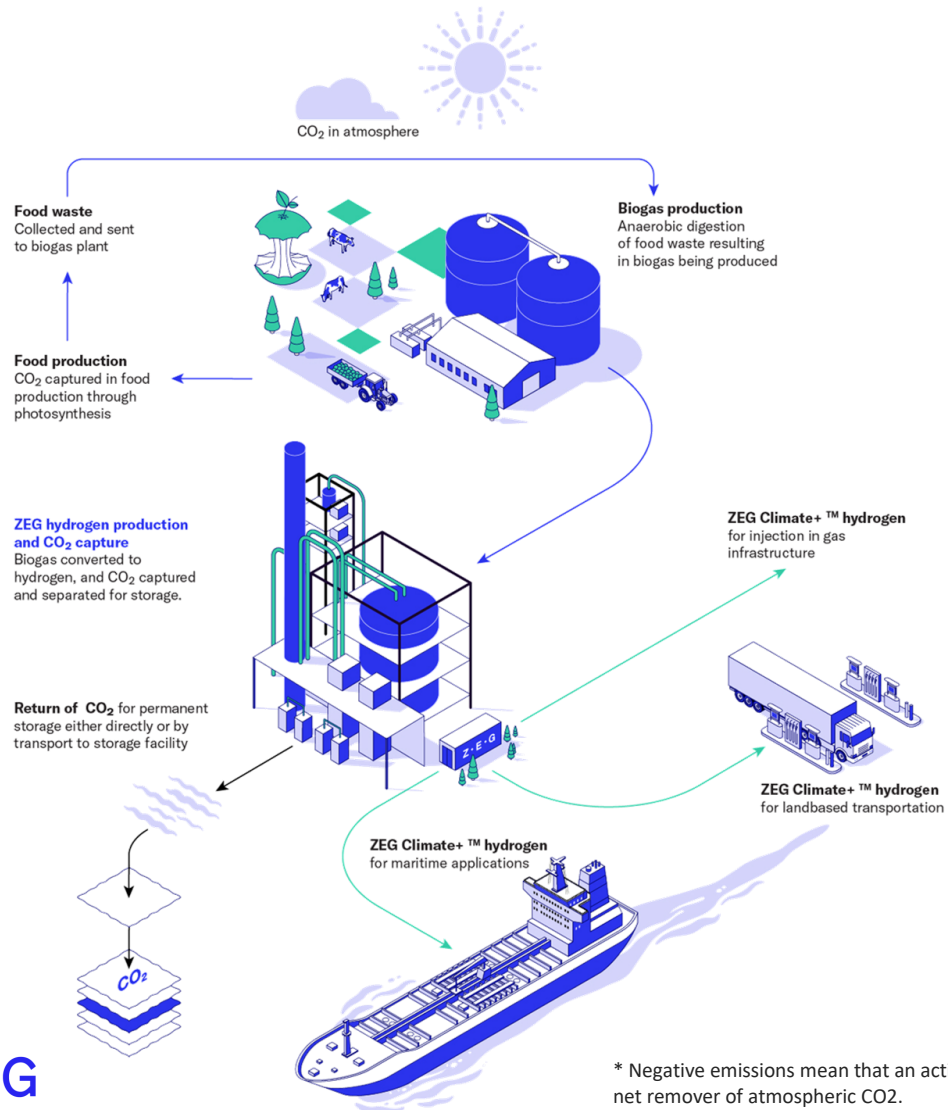
Sustainably unlocking the value of natural gas



- increased CO₂ capture rate
- increased overall efficiency
- non-toxic CO₂ capture sorbent
- reduced plant footprint
- low cost of hydrogen

ZEG Climate+ Solution

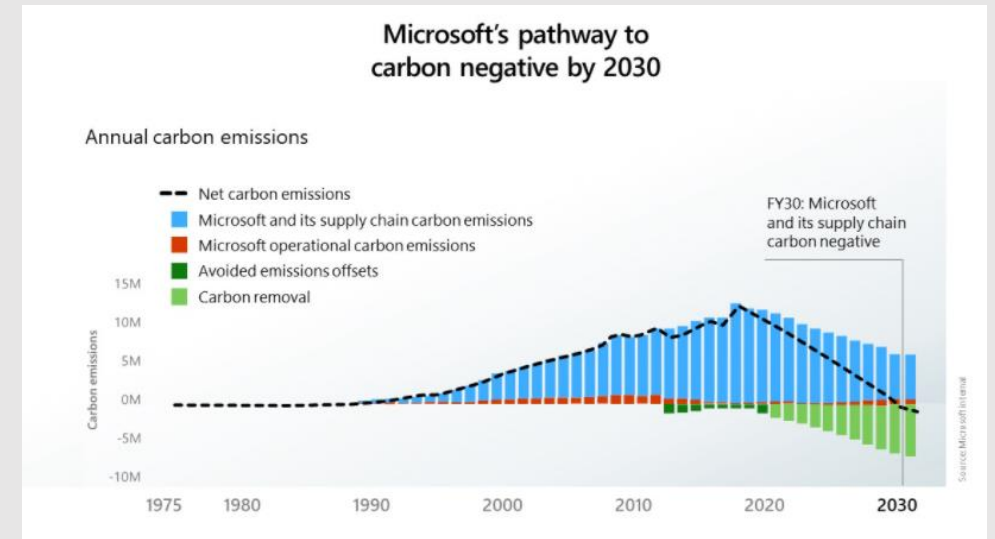
Using biogas enables negative emissions*



* Negative emissions mean that an activity is a net remover of atmospheric CO₂.

Approaches to remove CO₂ as defined by Microsoft:

- Forestry and soil-based projects, 100 years, short-term solution
- CO₂ utilization, 100 - 1,000 years, medium-term solution
- Direct air capture w/CO₂ geological storage, **long-term solution**



ZEG Climate+ Solution w/bio-CO₂ geological storage
- a long-term solution for CO₂ removal

First commercial ZEG plant under construction

	H2 Production AS Customer of first ZEG H1		Q4 2022 Production ready
	ZETON Signed EPC contract		NOK 77m Supported by Enova grant

ZEG Power and CCB enters into strategic cooperation to establish cost efficient, clean hydrogen production from gas at Kollsnes

September 19, 2019 / in Aktuelt @en, News / by zegpower

[Bergen 19 September 2019] In accordance with a mutual desire to promote cost efficient, clean and sustainable energy, ZEG Power and CCB today announced the signing of a Letter of Intent (LoI).



Photo: Morten Wanvik

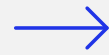


LAGER NYTT ANLEGG: Hydrogenproduksjonen skal gjøres ved CCB Energy Park.

First plant to be co-located with Northern Lights

Northern Lights CO₂ terminal located 500m away from ZEG hydrogen production site, at CCB Energy Park

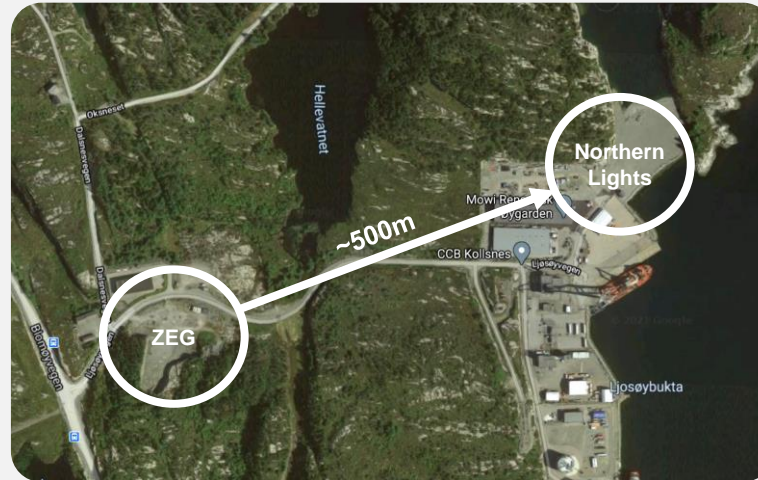
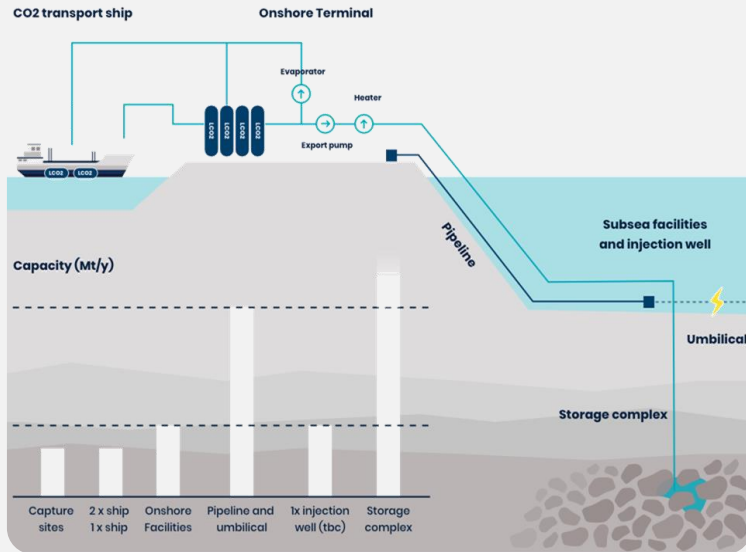
Northern lights project



Proximity to CO₂ offtake

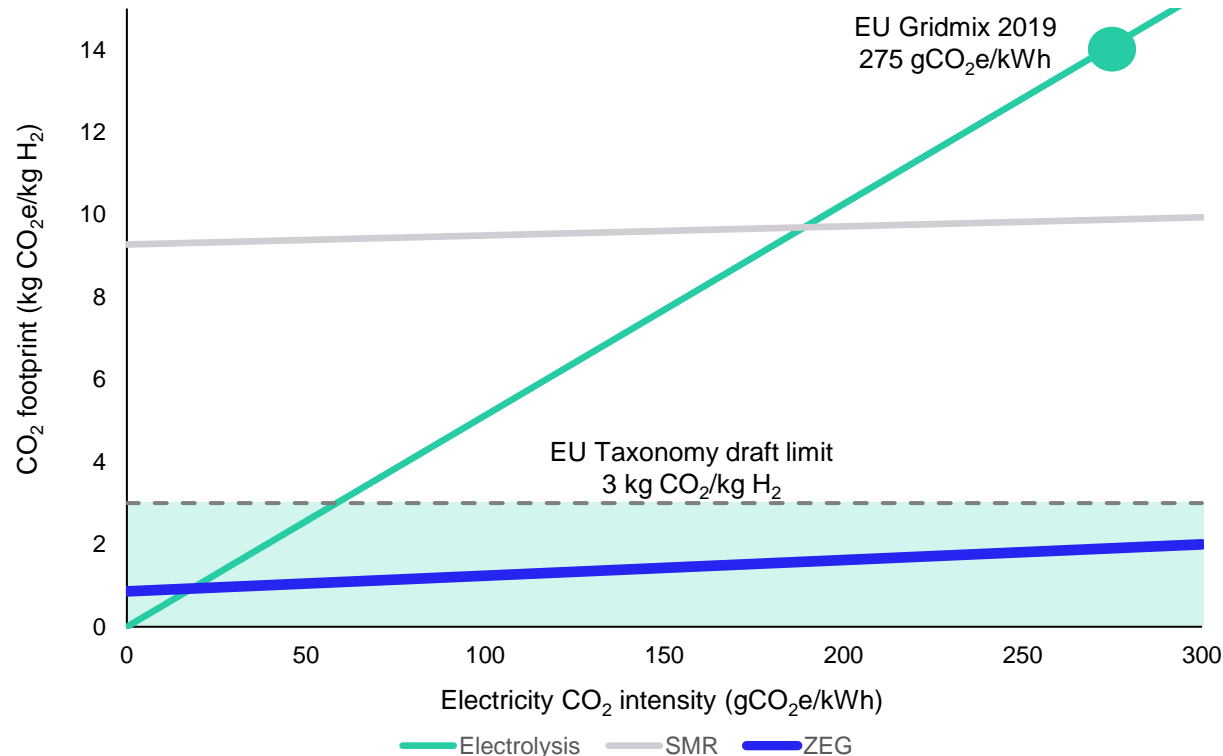


Strong local hydrogen market



ZEG provides clean hydrogen

CO₂ emissions well below draft limits in the EU Taxonomy



- The **EU taxonomy** is a classification system, establishing a list of environmentally sustainable economic activities
- The taxonomy will apply from January 2022 with limit of **3.0 kg CO₂e / kg H₂** for clean hydrogen production
- The CO₂ footprint of the ZEG technology is based on company estimates of well-to-gate emissions for an H15 plant using natural gas delivered to the UK.
- In general, the CO₂ intensity will depend on the exact specification of the plant and the source of the natural gas and electricity

Summary

- ZEG enables clean hydrogen from natural gas due to pre-combustion carbon capture
- Technology developed over 20 years from the lab at IFE to commercialization now at CCB Energy Park, Kollsnes, and the roadmap to further scaleup is defined
- CCB Energy Park is a “sweet spot” location for ZEG plants, adjacent to gas terminal and Northern Lights CO2 storage
- Carbon removal an opportunity through ZEG Climate+ Solutions



Z·E·G

Now let's make
a change

Compact Carbon Capture

A Baker Hughes Venture

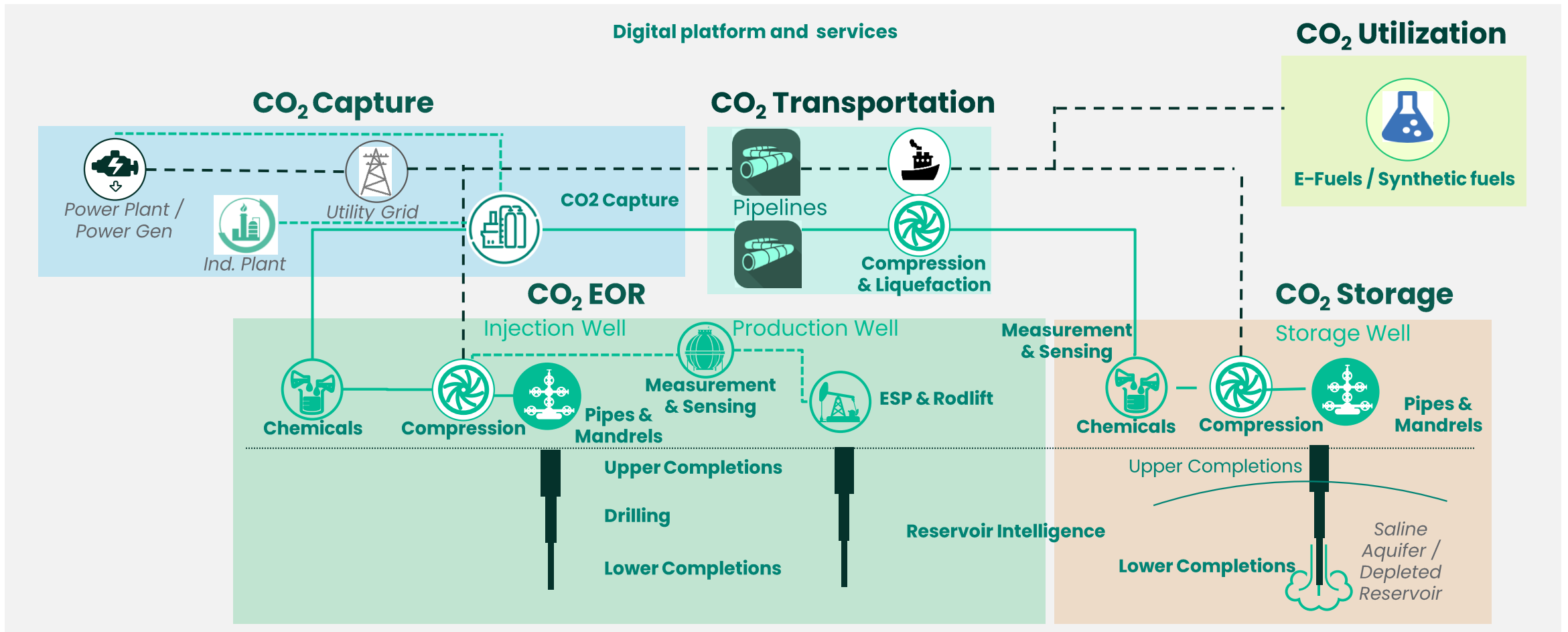
Norwep Presentation

Torleif Madsen

November 9th, 2021

Baker Hughes positioning in the CCUS value chain

A broad portfolio of technologies and expertise to unlock the CCUS market leveraging innovative solutions and business models across all or parts of its value chain



Three CO₂ capture technologies

Process technology

Readiness level

Key features

Chilled Ammonia Process (CAP)

Solvent: ammonia-based



1 2 3 4 5 6 7 8 9

Releasing CO₂ at high pressure:

- Reducing compression needs
- Allows for direct liquefaction

Sustainable solvent:

- Widely available/commodity
- No thermal and oxidative degradation
- Environmentally friendly effluents

Controllable emissions to atmosphere

Tolerant to flue-gas contaminants (NO_x, O₂, etc.)

Mixed Salt Process (MSP)

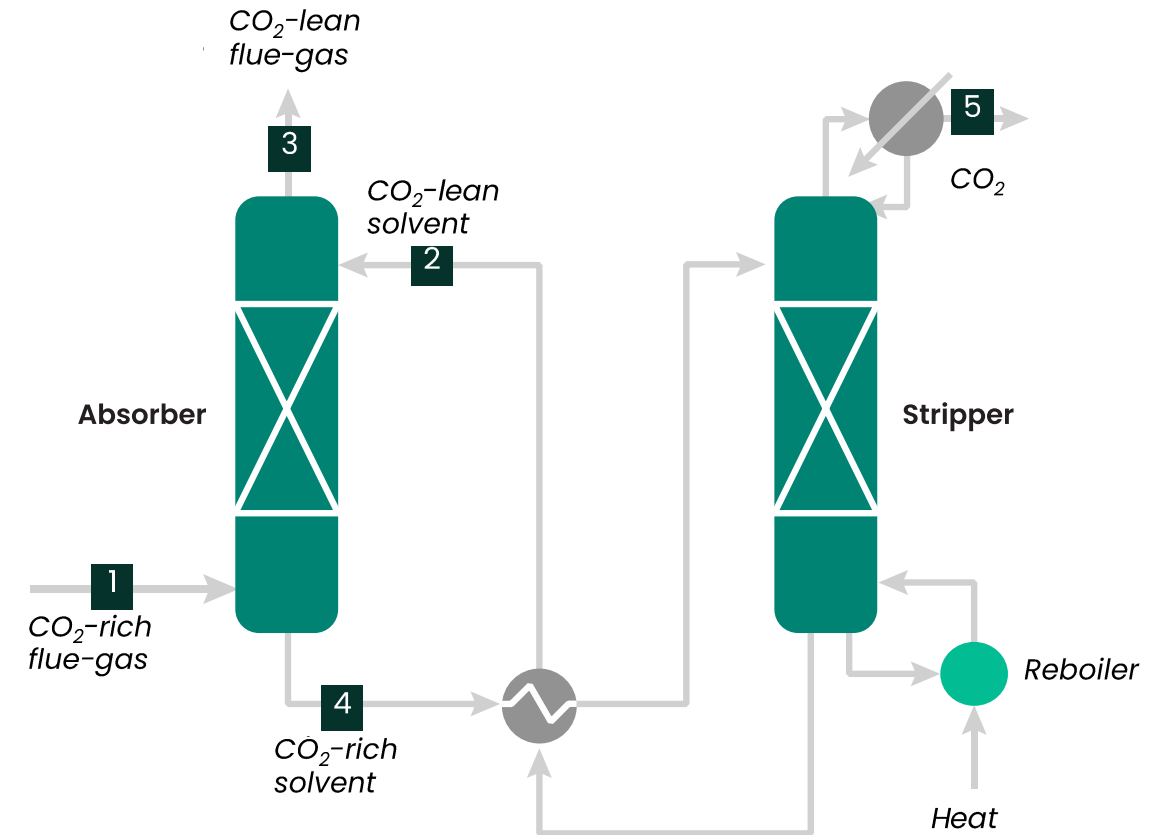
Solvent: potassium-based with ammonia



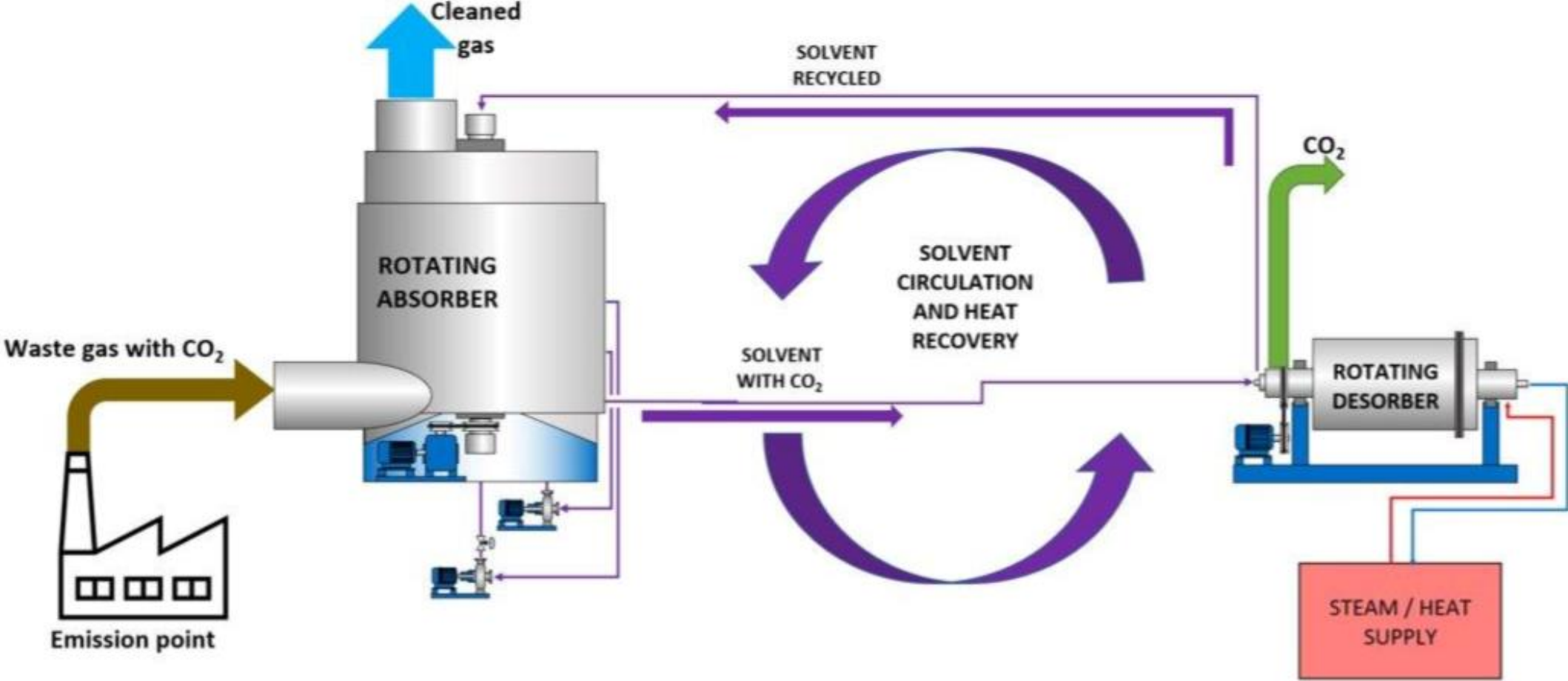
1 2 3 4 5 6 7 8 9

Solvent-based post-combustion carbon capture

- Cyclic and continuous absorption/desorption process using an aqueous solvent (e.g. MEA)
- In the absorber, CO₂ rich flue gas is treated by a CO₂-lean solvent that has the ability of capturing CO₂
- The CO₂-lean solvent, after being enriched in CO₂, is discharged as CO₂-rich solvent from the Absorber
- The CO₂-rich solvent is regenerated into CO₂-lean solvent in the Stripper while releasing CO₂



Process intensification by high speed rotation



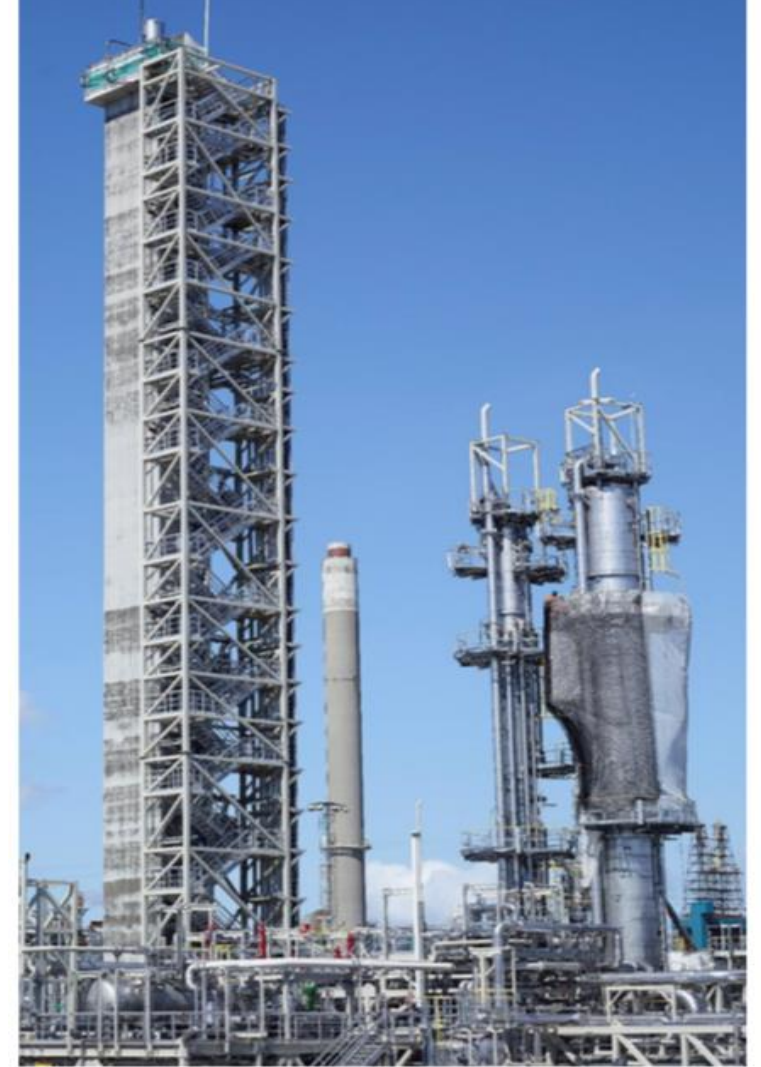
These picture shall not be distributed or shared in any way

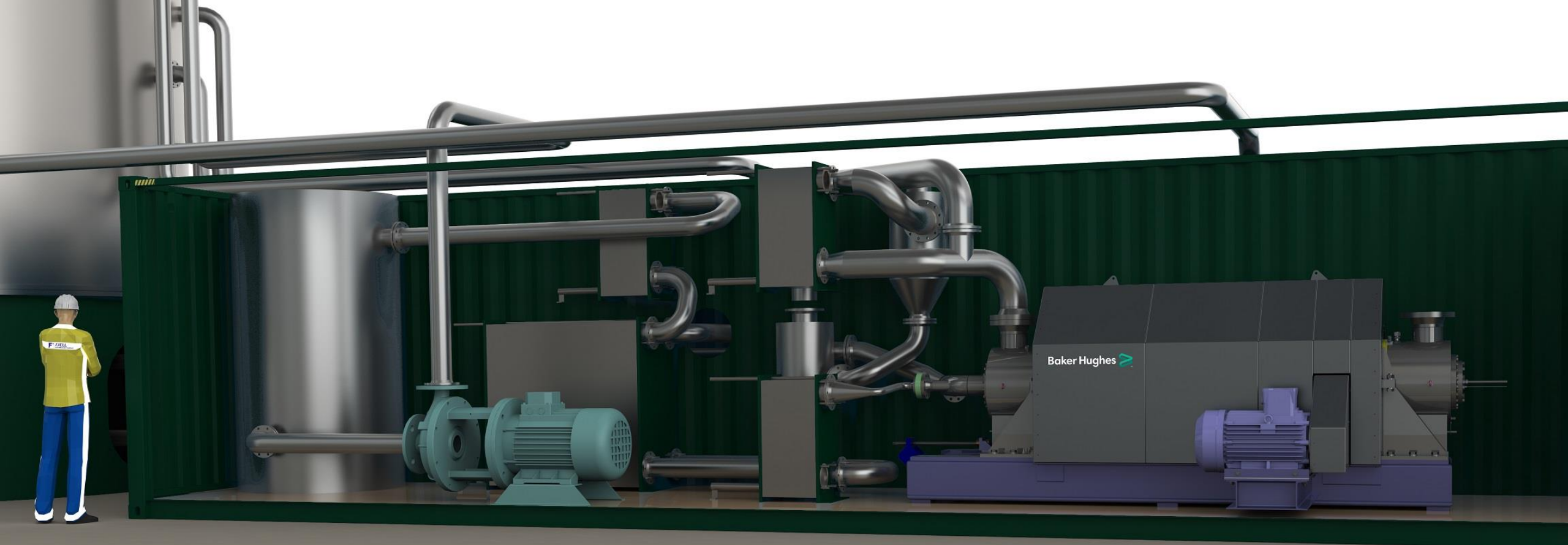


© 2021 Baker Hughes Company. All rights reserved.



Image provided courtesy of Technology Centre Mongstad

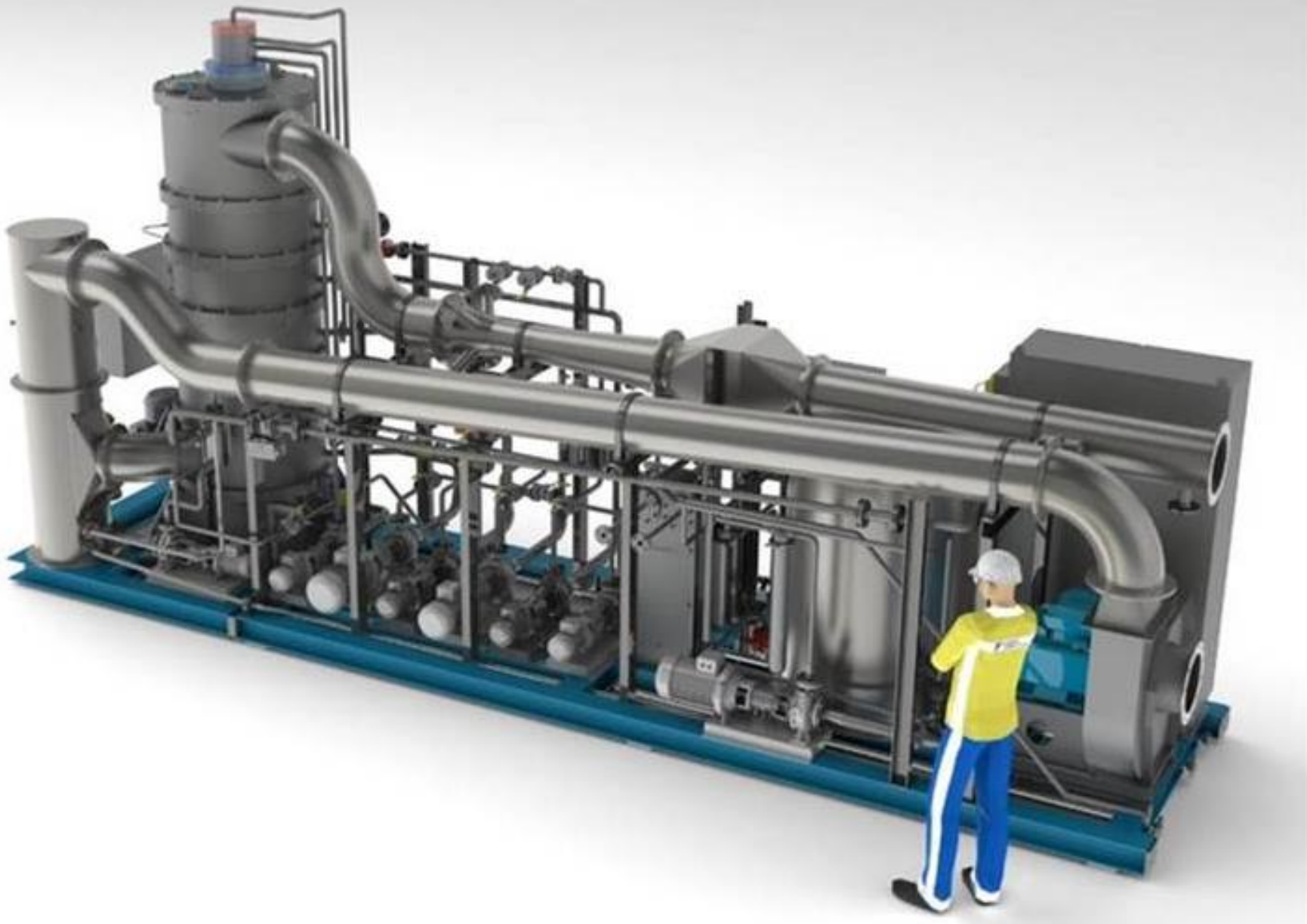




3C tech differentiation vs traditional carbon capture solutions

- Centrifugal force replaces the gravity force for the gas/liquid contact by means of rotating beds
- Absorption and desorption columns are substantially smaller than traditional ones
- Can enable smaller footprint or a Modular and scalable configuration

Test facility



- Pilot test facility located in Porsgrunn, Norway
- Both absorption and desorption steps can be tested
- Testing is possible with simulated flue gas
- ca. 5tpd CO₂ capacity, depending on inlet 10%CO₂

The industrial plant is scalable through modularization

Small scale capture



Medium scale capture



Large scale capture



Baker Hughes 

Enabling Large Scale CO₂ Capture by Solving the Transport & Storage Challenge

NORWEP Energy Symposium 2021 – H2/CCS

Digital, November 10th, 2021

Craig Harvey | Aker Solutions



Solving Challenges for 180 Years



1841 **The ability to transform is in our DNA** **2021** ▶

We solve global
energy challenges
for **future** generations

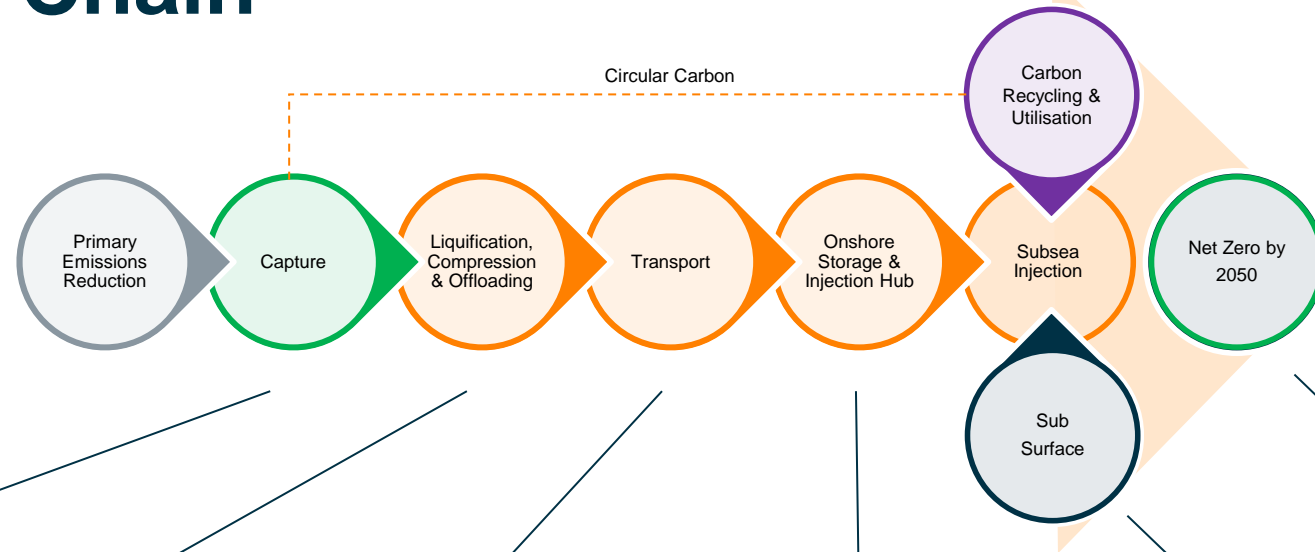


The CCS Challenge

Getting CO2 from A to B since 1996



CCUS Value Chain



Integrate & Deliver EPC & BoP To Capture CO2 using selected Technology

Capture Technology

Prepare captured CO2 for transport

Transport CO2 from Capture hub to Storage hub

Prepare Large Volume CO2 for Permanent Storage

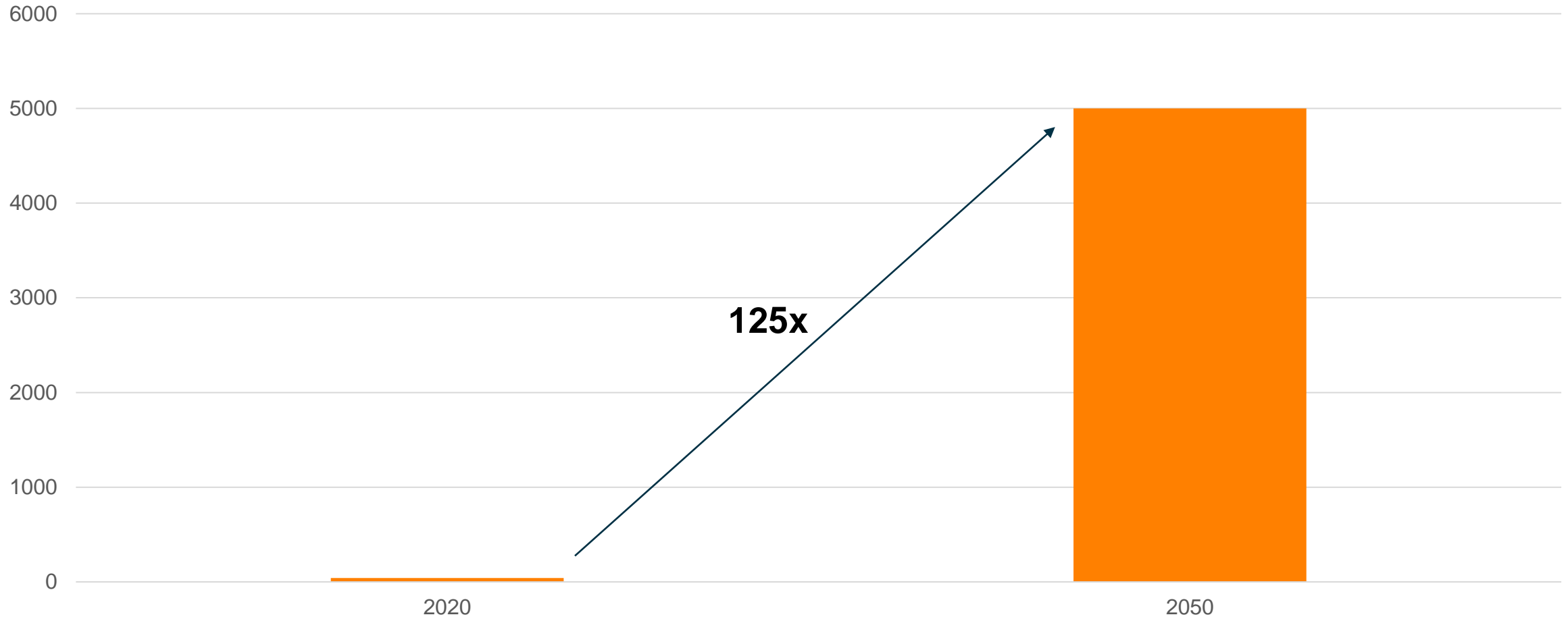
Inject & Store CO2 permanently offshore

Recycle CO2 to create sustainable value

Utilisation Technology

Global Need for CO2 Storage (Onshore & Offshore)

CO2 Storage (Mt/yr)



Drivers: Large Scale = Cost Down

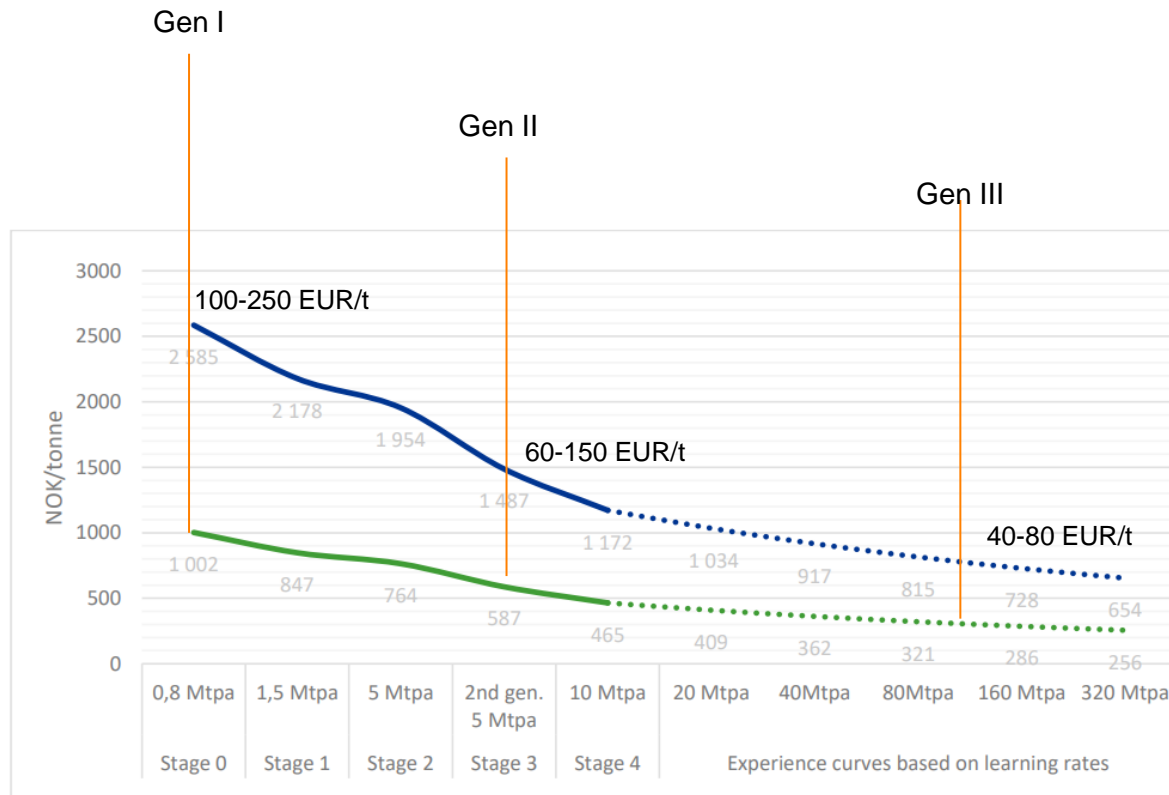
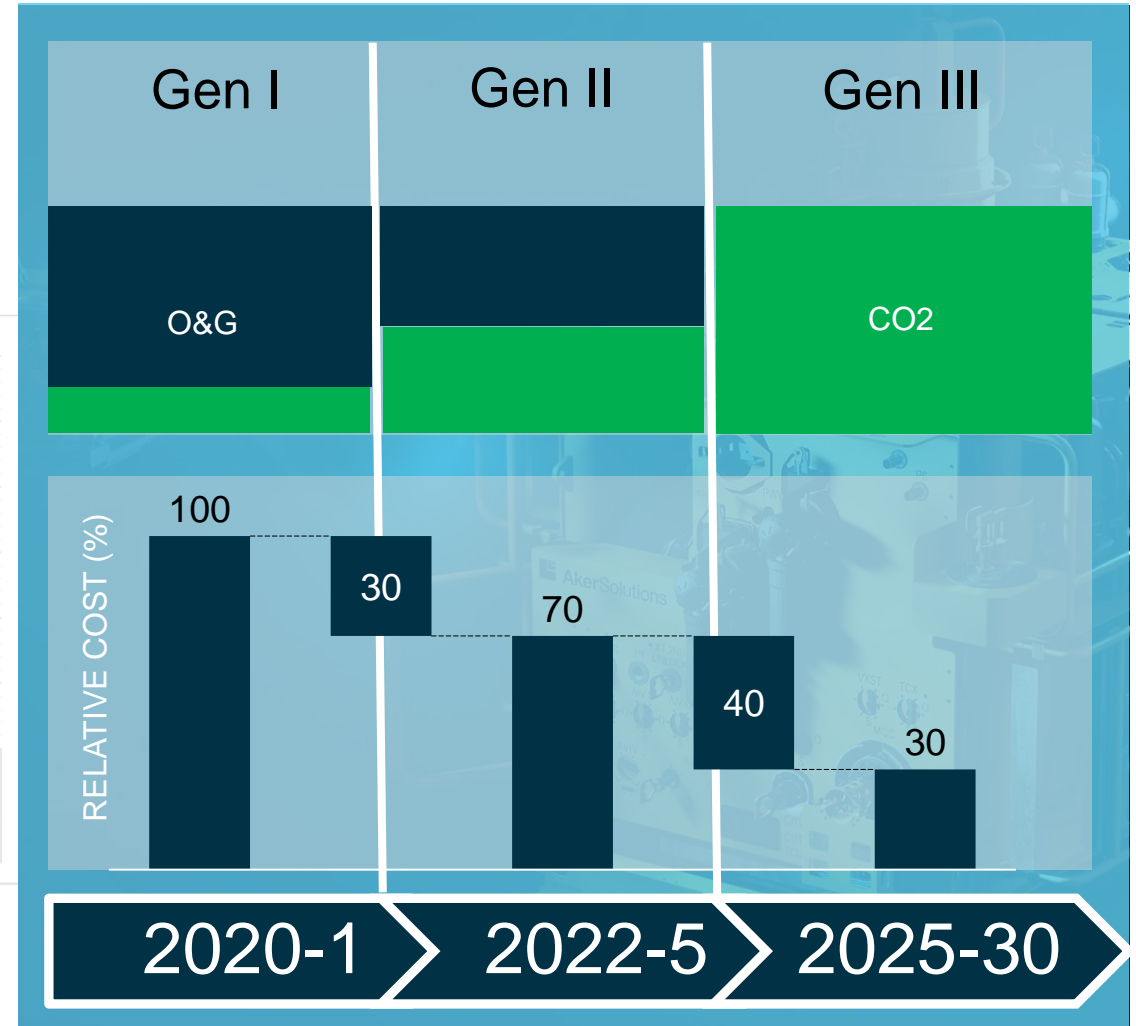


Figure 1 - Cost reductions estimates from capacity utilization increase, optimization and learning for increased CCS capacity. Investors perspective (high curve) and Norwegian Environment Agency method (low curve)



The CCS Challenge

Getting CO₂ from A(1-N) to B

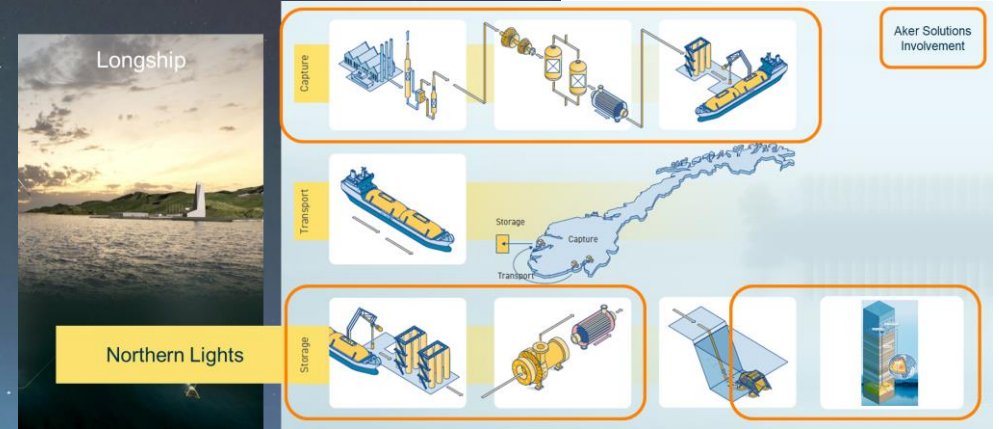


Northern Lights: An international benchmark

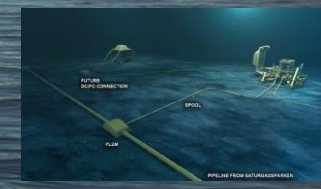
What do we need to scale to 2050@2050

- Complete Source to Sink Offering
- A CO2 Offloading & Distribution Network
- All electric systems
- Cost effective direct injection offshore
- CO2 Permanent Storage Network

At a scale amounting to 1 Northern Lights equivalent per week!



Source to Sink Optimisation
Downstream Capture to Subsurface Storage
Process Debottlenecking



Subsea CO2 Injection & Monitoring

Drilling, Wells & Subsurface Advisory

Standard CO2 Transport Specification

Modular Marine CO2 Offloading

Modular CO2 Onshore Storage

Modular CO2 Conditioning

Subsea CO2 Pipeline

A

B

A

Craig Harvey

Chief Engineer | Head of Carbon Transport, Storage & Injection
Aker Solutions | Renewables

Mob: +47 92 08 85 83
craig.Harvey@akersolutions.com



Copyright and Disclaimer

Copyright

Copyright of all published material including photographs, drawings and images in this document remains vested in Aker Solutions and third party contributors as appropriate. Accordingly, neither the whole nor any part of this document shall be reproduced in any form nor used in any manner without express prior permission and applicable acknowledgements. No trademark, copyright or other notice shall be altered or removed from any reproduction.

Disclaimer

This Presentation includes and is based, inter alia, on forward-looking information and statements that are subject to risks and uncertainties that could cause actual results to differ. These statements and this Presentation are based on current expectations, estimates and projections about global economic conditions, the economic conditions of the regions and industries that are major markets for Aker Solutions ASA and Aker Solutions ASA's (including subsidiaries and affiliates) lines of business. These expectations, estimates and projections are generally identifiable by statements containing words such as "expects", "believes", "estimates" or similar expressions. Important factors that could cause actual results to differ materially from those expectations include, among others, economic and market conditions in the geographic areas and industries that are or will be major markets for Aker Solutions' businesses, oil prices, market acceptance of new products and services, changes in governmental regulations, interest rates, fluctuations in currency exchange rates and such other factors as may be discussed from time to time in the Presentation. Although Aker Solutions ASA believes that its expectations and the Presentation are based upon reasonable assumptions, it can give no assurance that those expectations will be achieved or that the actual results will be as set out in the Presentation. Aker Solutions ASA is making no representation or warranty, expressed or implied, as to the accuracy, reliability or completeness of the Presentation, and neither Aker Solutions ASA nor any of its directors, officers or employees will have any liability to you or any other persons resulting from your use.

Aker Solutions consists of many legally independent entities, constituting their own separate identities. Aker Solutions is used as the common brand or trade mark for most of these entities. In this presentation we may sometimes use "Aker Solutions", "we" or "us" when we refer to Aker Solutions companies in general or where no useful purpose is served by identifying any particular Aker Solutions company.

NOV: CCUS Offering

November 2021



NOV at a glance

579

Locations
worldwide

\$5.21B

Market
capitalization

29,903

Employees

\$7.04B

Annual revenue

61

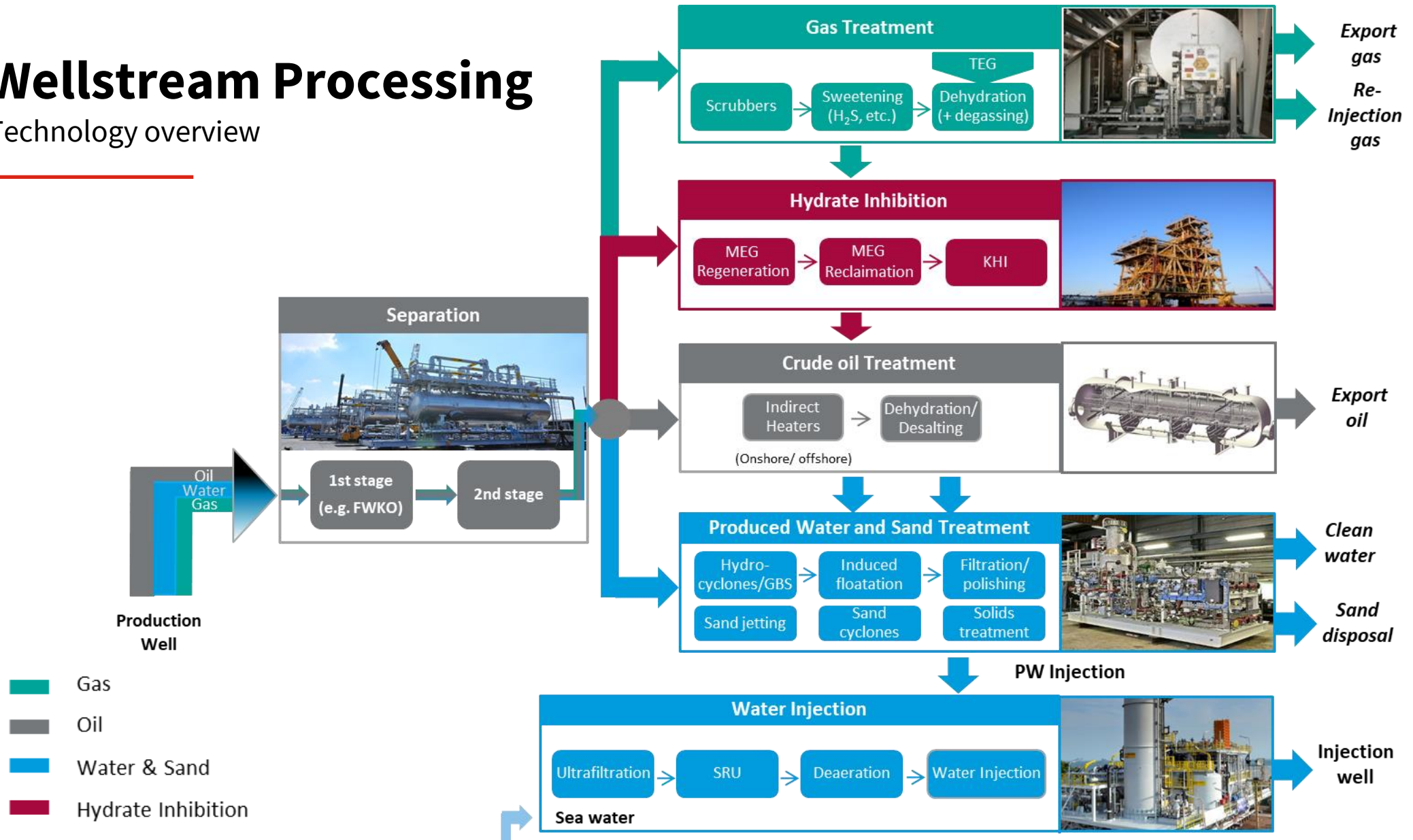
Countries

200+

Acquisitions

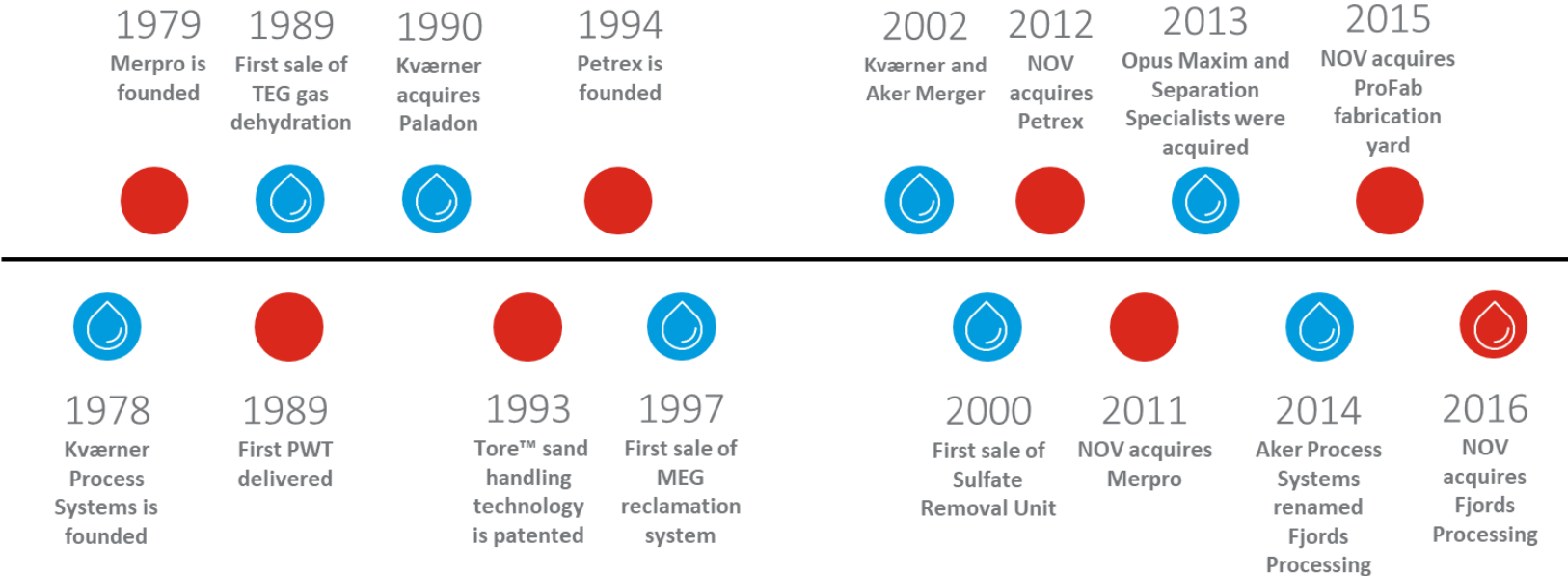
Wellstream Processing

Technology overview



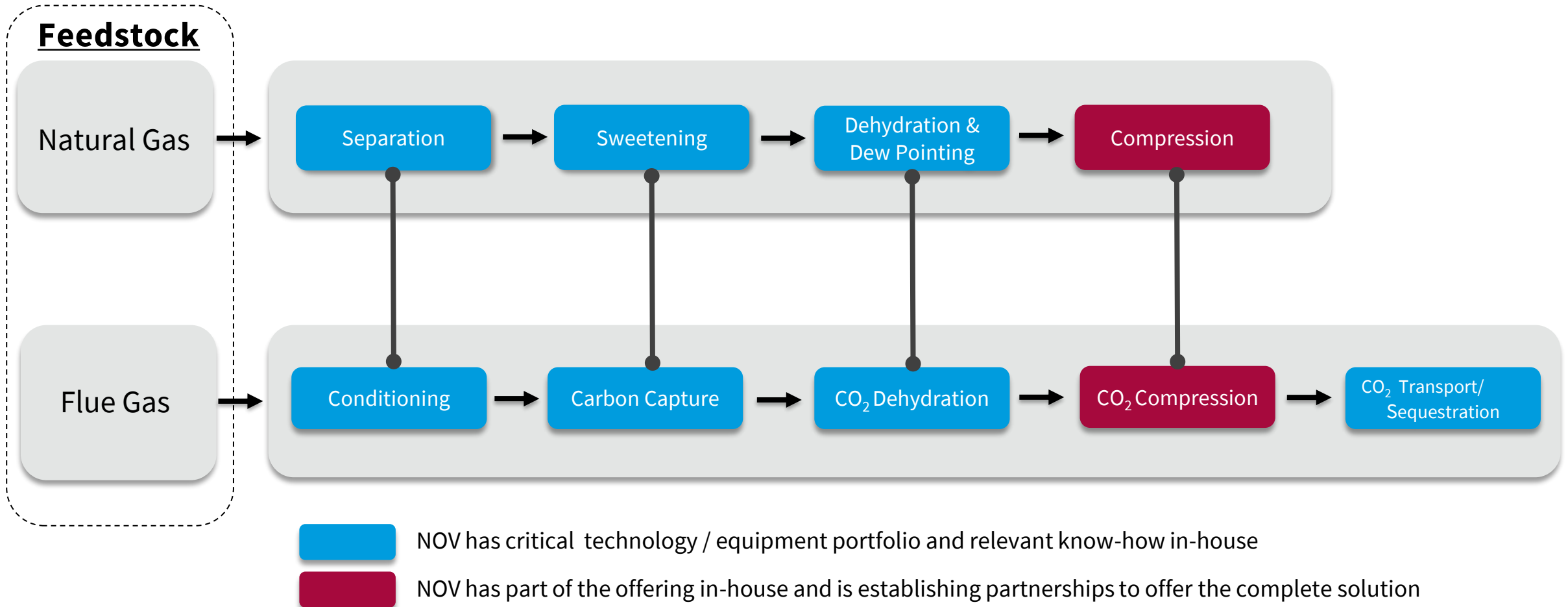
Wellstream Processing

Our History



Carbon Capture Utilization and Storage (CCUS) Offering

Transferability of our natural gas processing portfolio for CCUS



Carbon Capture

Experienced gas processing systems provider

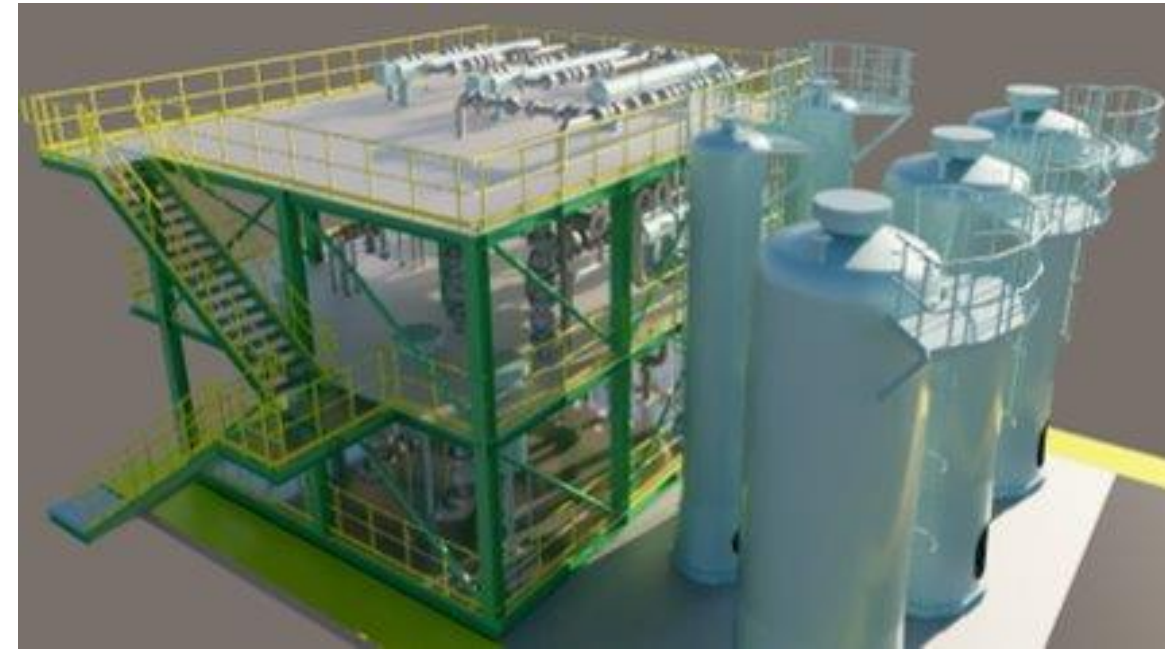
- Extensive technology portfolio for post-combustion carbon capture from various emission sources.
- Strategic collaboration with critical technology suppliers for:
 - Chemical solvents
 - Novel technologies
- Cost-efficient designs and effective execution models from process systems deliveries to the upstream oil and gas industry.



CO₂ Dehydration

Extensive technology portfolio

- TEG, molecular sieves, and silica gel
 - Industry-leading references for TEG dehydration systems
- 100 + projects executed – standardized design and cost-efficient execution model
- Optimized designs resulting in systems with lower CAPEX and OPEX costs.
- Technical studies to resolve challenges related to CO₂ drying in intermittent systems based on renewable energy sources.



TEG units

Composite Solutions

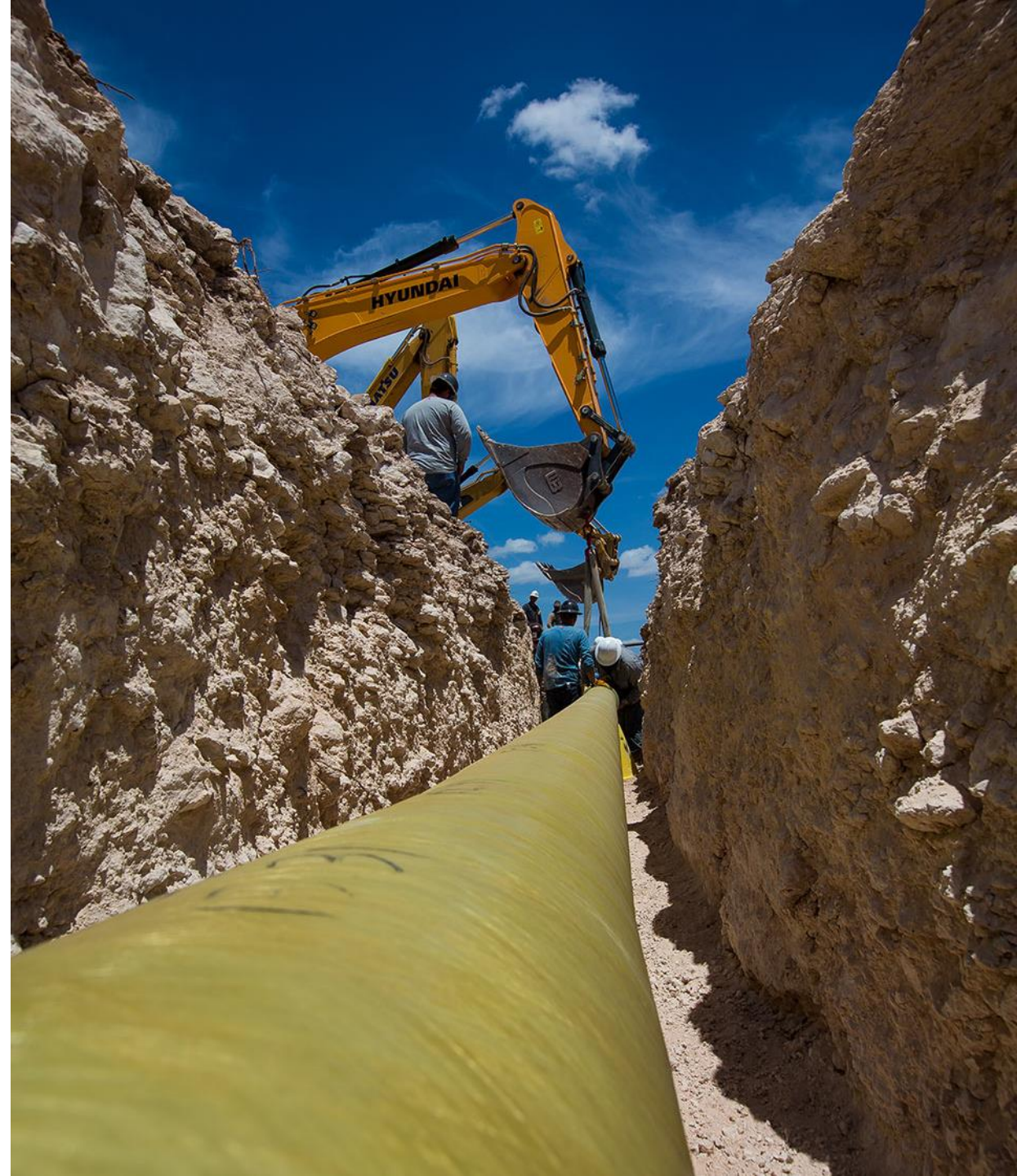
NOV offering for CO₂ transport

Advantages for CO₂ transport

- Excellent corrosion resistance—handles up to 100% concentrations of CO₂
- Require less energy to produce than carbon steel
- Superior smoothness compared to steel results in meaningful lower energy requirements
- GRE pipe has 50 years of proven use in CO₂ applications

Why can you trust us?

- Installation of millions of feet of composite pipe for CO₂ handling across the United States
- Largest global provider of GRE pipe in the world



CO₂ Offloading and Storage

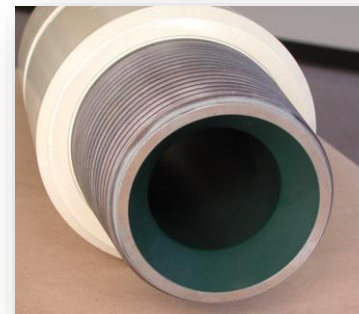
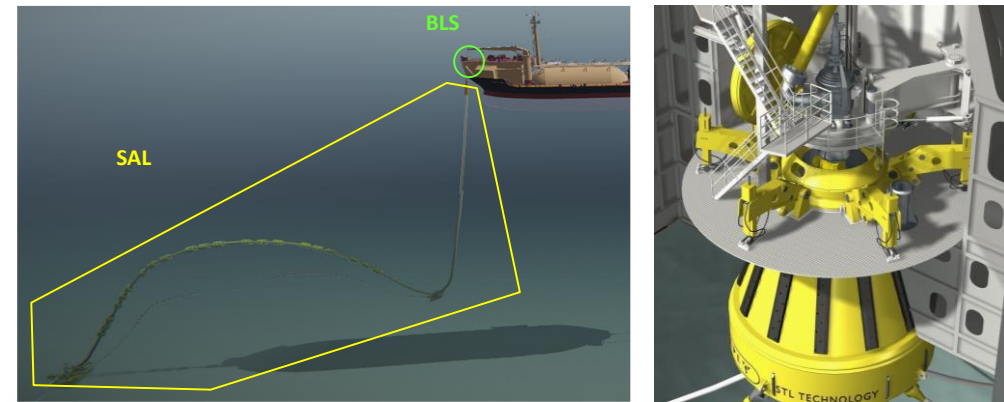
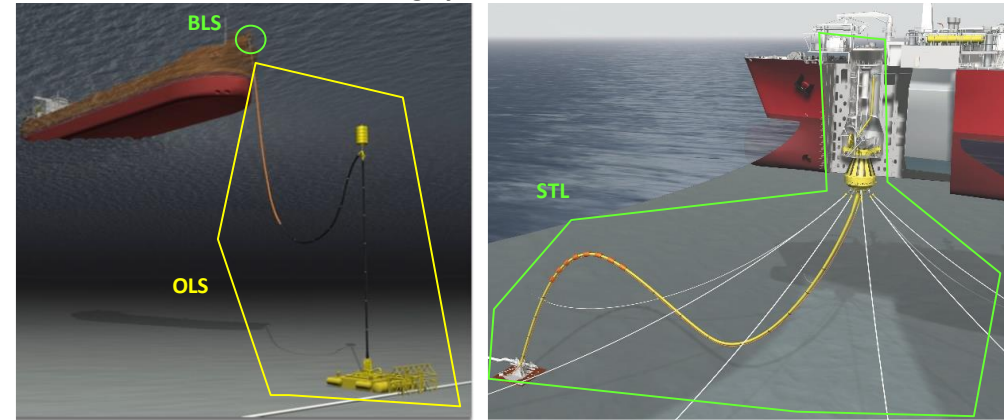
NOV offering for transport, injection and storage

For the oil and gas production NOV delivers equipment for every aspect of the drilling process, and the same now applies to CO₂ injection and storage offering.

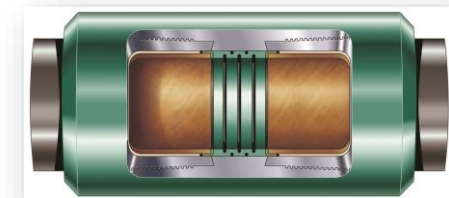
A sampling of our solutions for CCUS includes:

- For offshore applications: CO₂ static and dynamic high pressure flexible pipes, Offshore Loading System (OLS), Submerged Turret Loading (STL), Bow Loading System (BLS), Single Anchor Loading (SAL)
- Surface equipment: valves, actuators, separators, closures, oil in water monitoring
- Downhole drilling tools including full suite of BHA components
- Full drilling optimization services
- Max™ data acquisition and visualization

Mooring systems and umbilicals



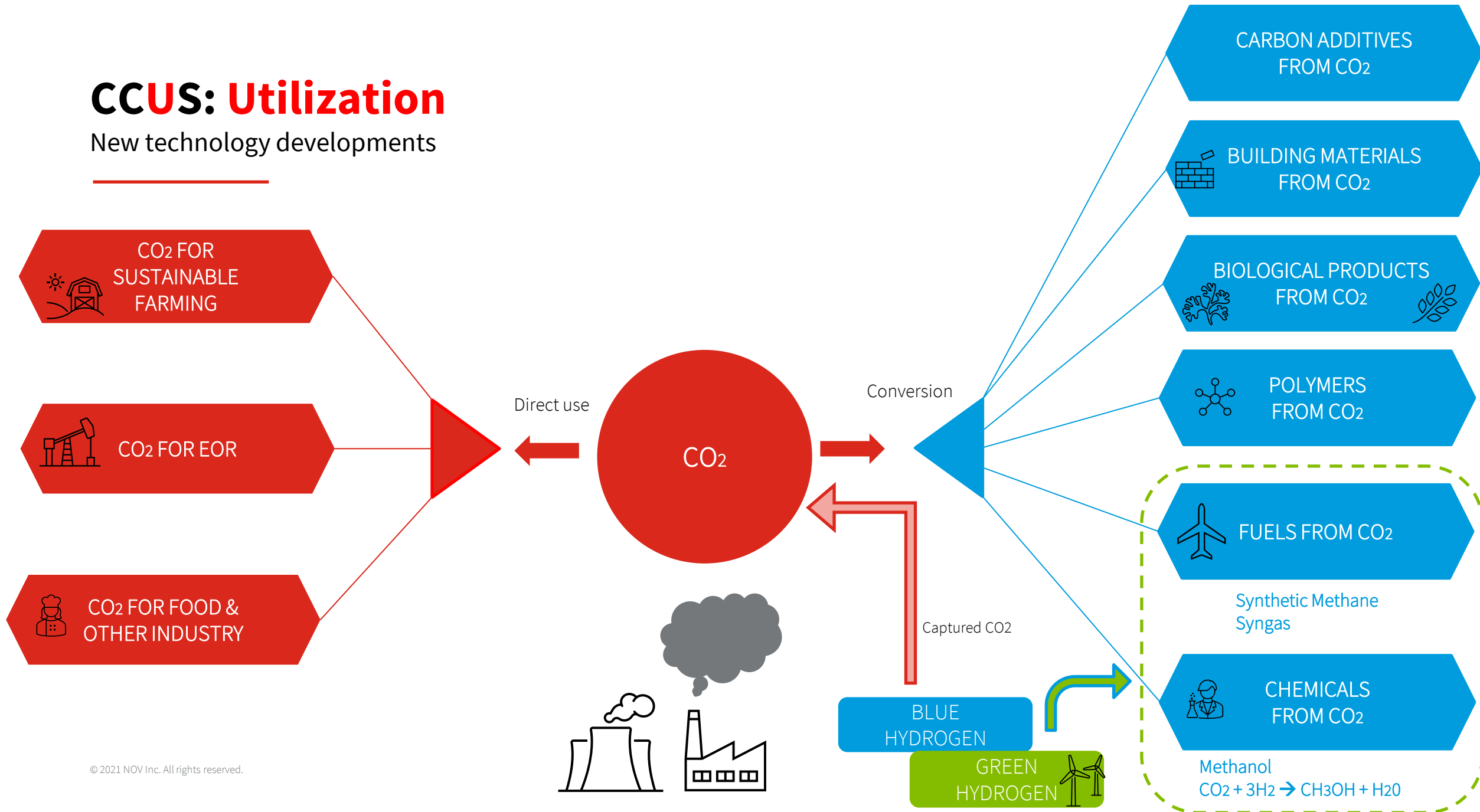
Drill Pipe Coating



TK Ring

CCUS: Utilization

New technology developments







WHEN TRUST MATTERS

Gas Export Pipeline CO₂ conversion

Olivier Royet

10 November 2021





Gas Export Pipeline CO₂ conversion study

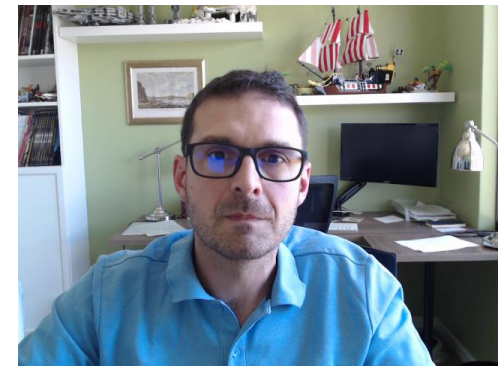
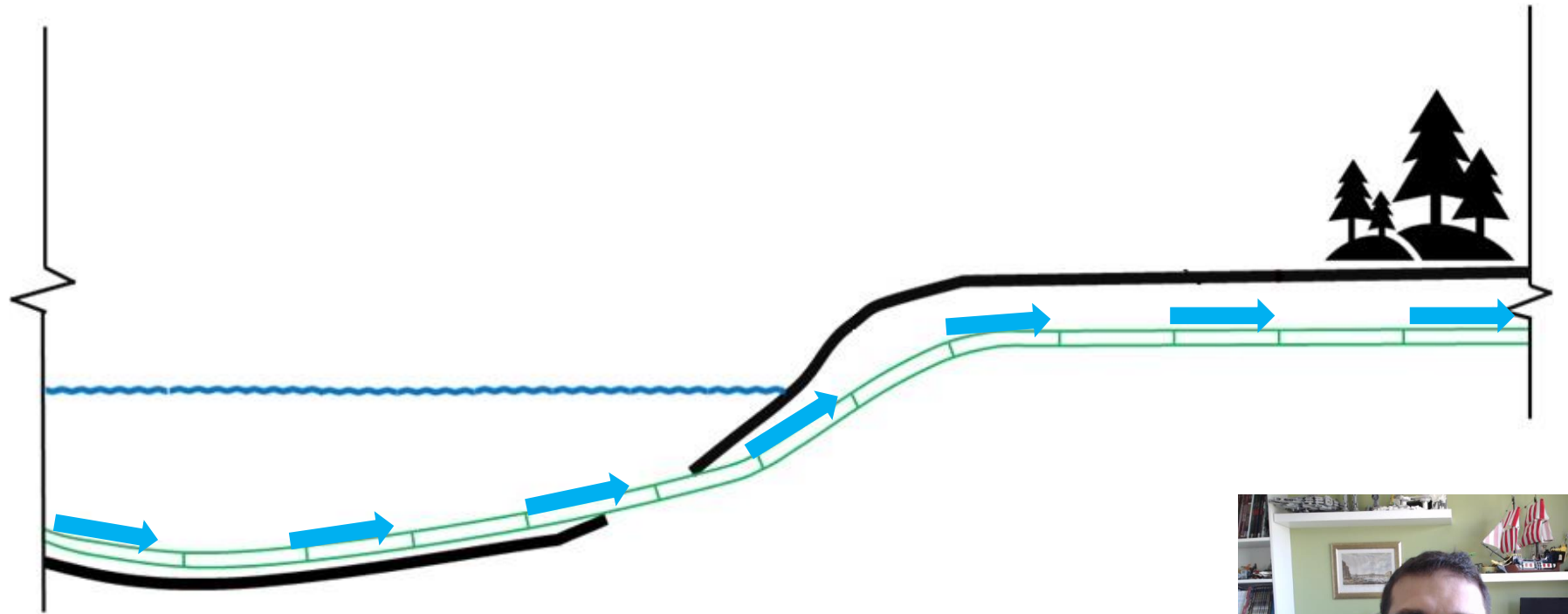
Agenda

- Introduction
- Safety and CO₂
- Fracture
- Corrosion
- Conclusion

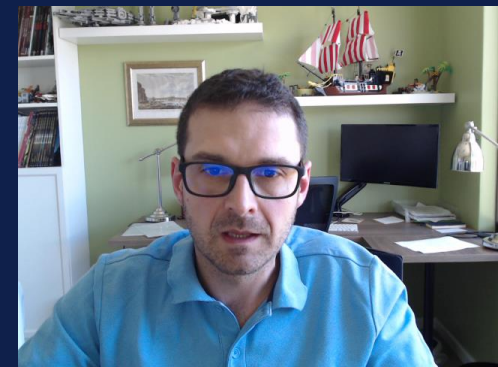


From hydrocarbon to CO₂ asset

- Gas trunkline
 - ✓ Natural Gas
 - ✓ Flow to shore



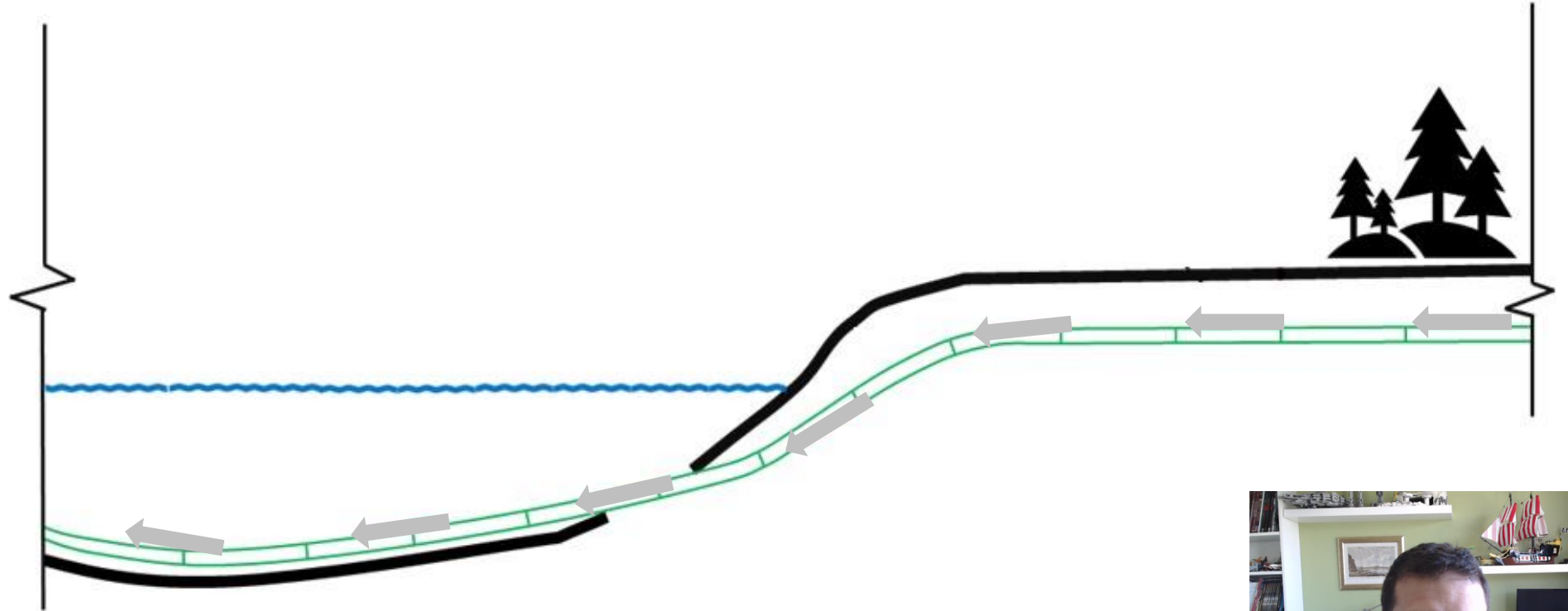
Suitability assessment



From hydrocarbon to CO₂ asset

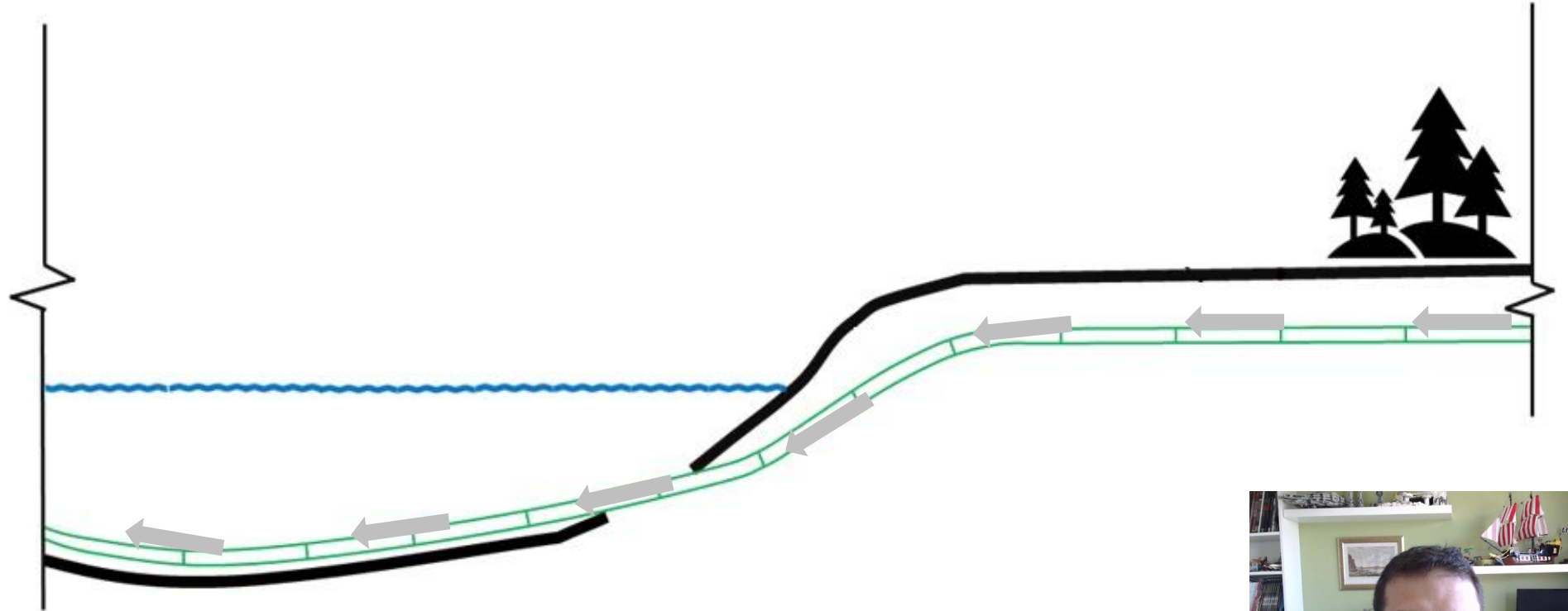
- Assessment field

1. Safety
2. Environmental
3. Integrity
4. Transport Capacity
5. Operability
6. Availability
7. Maintainability
8. Regulatory



From hydrocarbon to CO₂ asset

- Assessment field
 1. **Safety**
 2. **Environmental**
 3. **Integrity**
 4. Transport Capacity
 5. Operability
 6. Availability
 7. Maintainability
 8. Regulatory



Safety and Environment

- New MAE definition
- Exposure of populated areas or near shore marine traffic

Table 3-4 Acute health effects of high concentrations of inhaled CO₂, see /13/

<i>CO₂ concentration in air (% v/v)</i>	<i>Exposure</i>	<i>Effects on humans</i>
17 – 30	Within 1 minute	Loss of controlled and purposeful activity, unconsciousness, convulsions, coma, death
>10 – 15	1 minute to several minutes	Dizziness, drowsiness, severe muscle twitching, unconsciousness
7 – 10	Few minutes	Unconsciousness, near unconsciousness
	1.5 minutes to 1 hour	Headache, increased heart rate, shortness of breath, dizziness, sweating, rapid breathing
6	1 – 2 minutes	Hearing and visual disturbances
	≤ 16 minutes	Headache, difficult breathing (dyspnoea)
	Several hours	Tremors

DNV-RP-F104



LOCAL

'Foaming at the mouth': First responders describe scene after pipeline rupture, gas leak

Sarah Fowler The Clarion-Ledger

Published 11:23 a.m. CT Feb. 27, 2020

[View Comments](#)



Story Highlights

- Approximately 300 people were evacuated and 45 treated at area hospitals after a pipeline rupture.
- The pipeline, which ruptured Saturday in Yazoo County, belonged to Denbury Resources out of Texas.
- The pipeline released CO₂ into the air, making people "act like zombies," said first responder.
- First responder rescued three people before he too was overtaken by the gas.



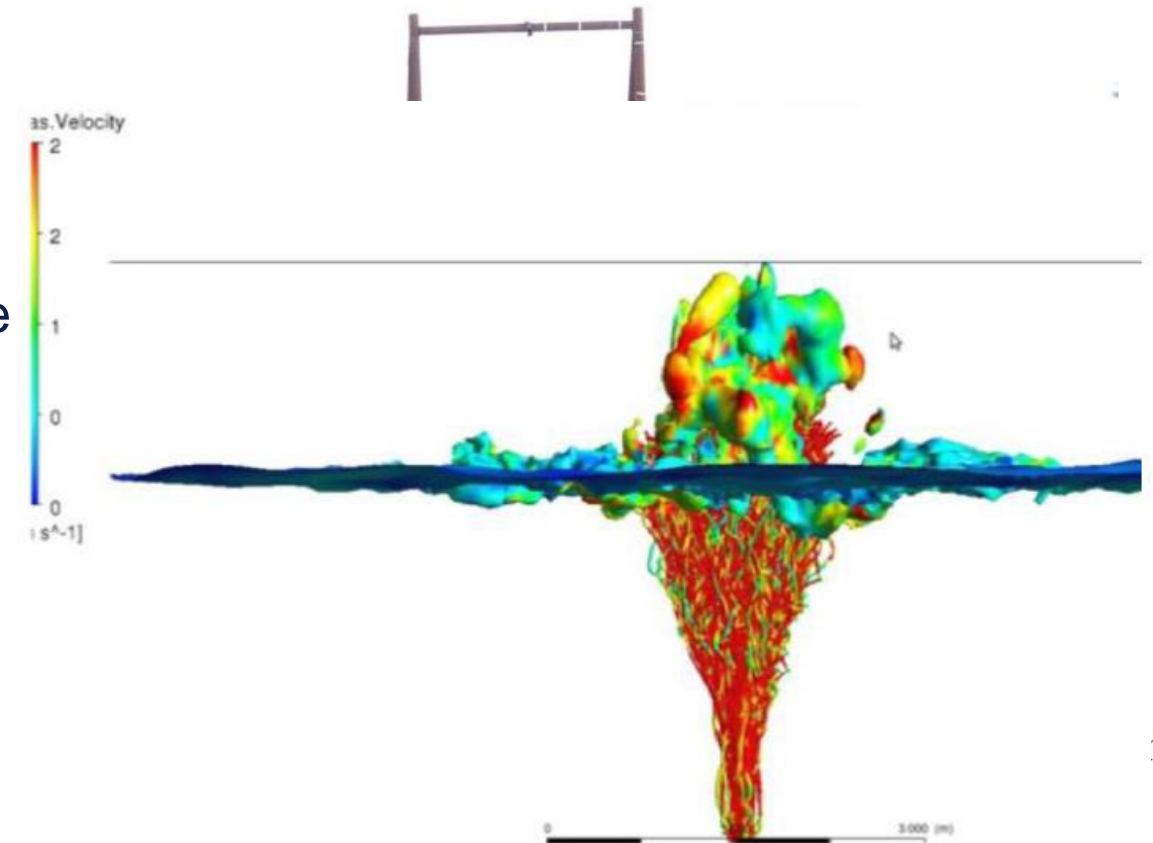
Safety and Environment

- New MAE definition
- Exposure of populated areas or near shore marine traffic
- CO₂ will be heavier than NG:
 - ✓ Potentially larger near ground consequence radius;
 - ✓ Concentration and flow.



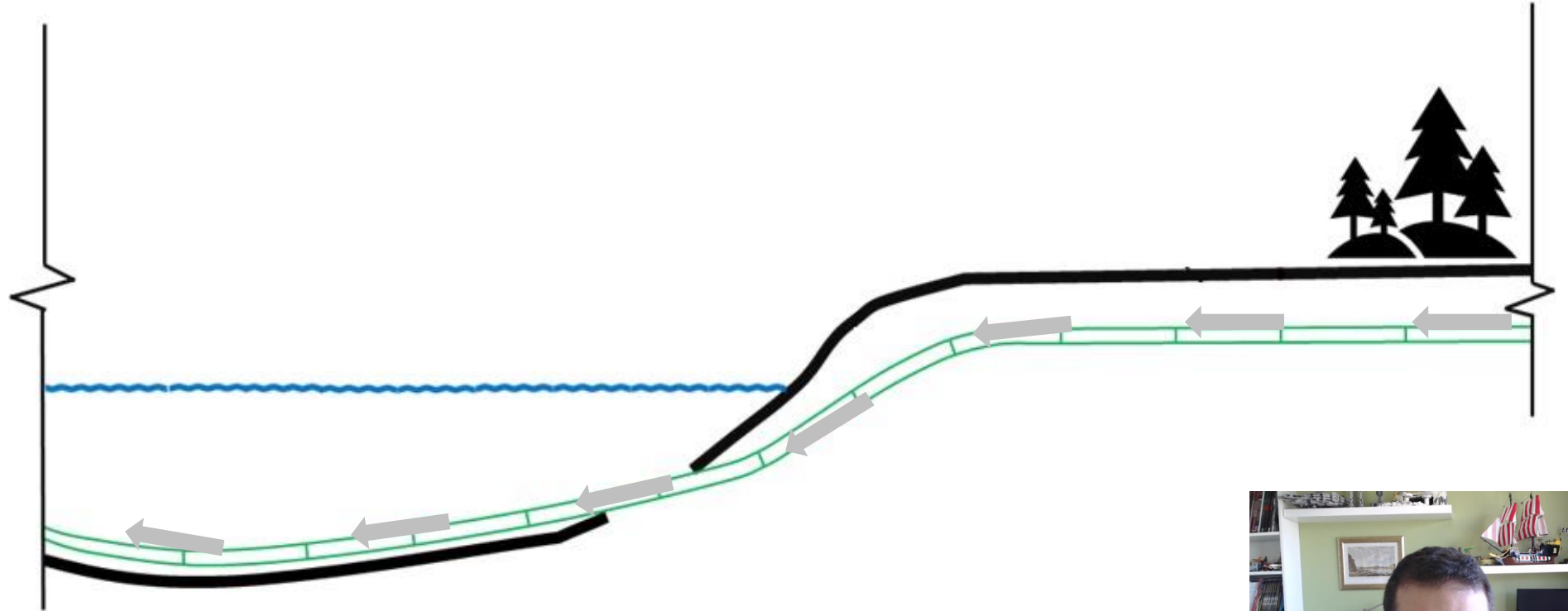
Safety and Environment

- New MAE definition
- Exposure of populated areas or near shore marine traffic
- CO₂ will be heavier than NG:
 - ✓ Potentially larger near ground consequence radius;
 - ✓ Concentration and flow.
- Difference about leakage in sea
 - ✓ Model in the water column is still uncertain.
 - ✓ Consequence can be long term at sea i.e. PH change



From hydrocarbon to CO₂ asset

- Assessment field
 1. **Safety**
 2. **Environmental**
 3. **Integrity**
 4. Transport Capacity
 5. Operability
 6. Availability
 7. Maintainability
 8. Regulatory



CO₂ fluid properties

- CO₂ is normally in the liquid dense phase during normal operation of a pipeline.
- Actual CO₂ composition include impurities that affect the saturation line
- During decompressed, CO₂ will change phase from liquid to gas
- Liquid/supercritical fluid phase and vapour phase shall be considered as per DNV-ST-F101

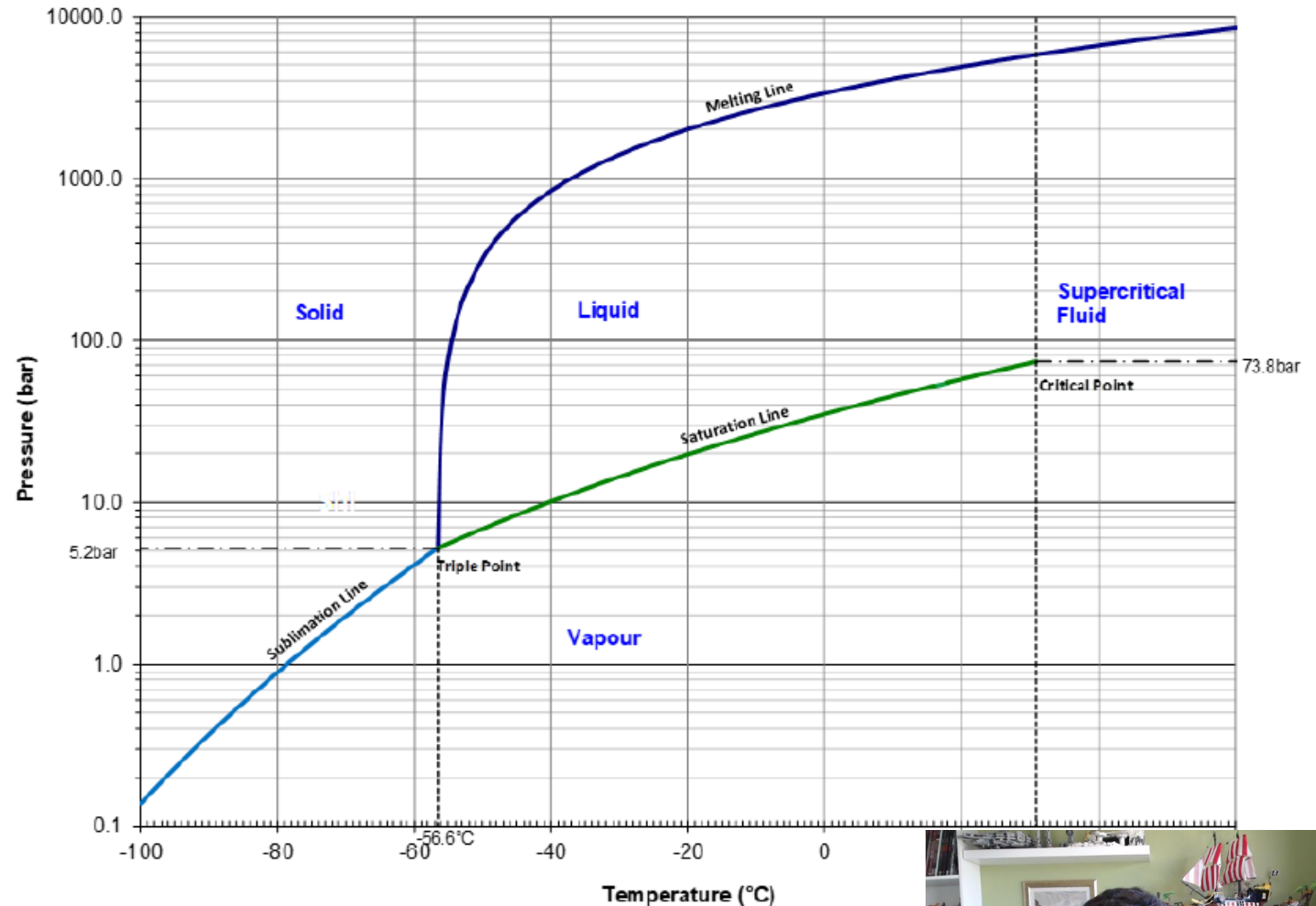


Figure 2-1 Phase diagram of pure CO₂ (based on ChemicalLogic Corpor



Integrity

Retrospective design: Start with the end

- Fracture
- Corrosion
- Fatigue

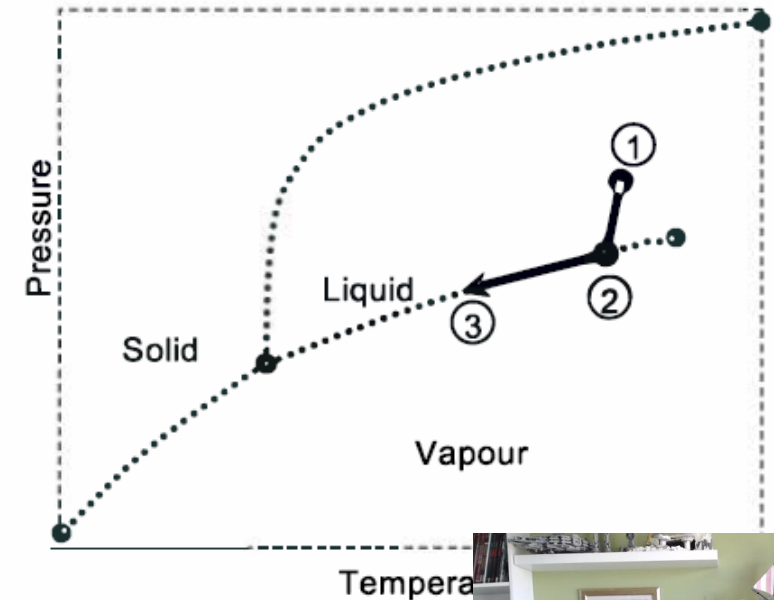
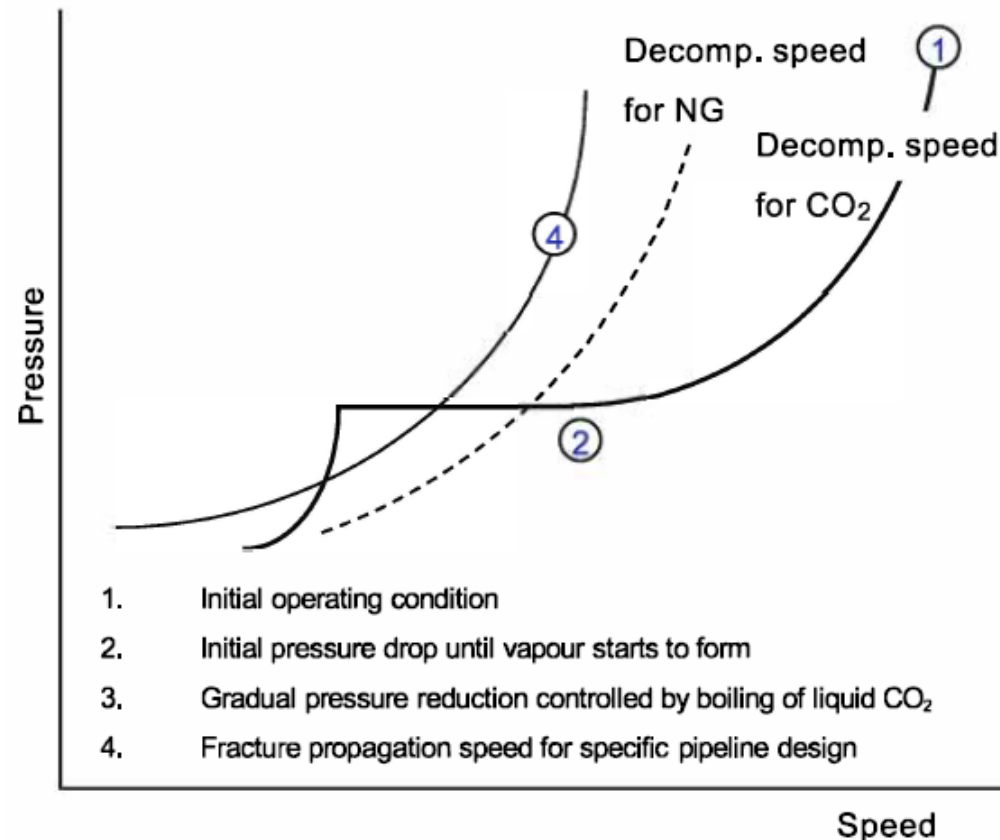


Fracture



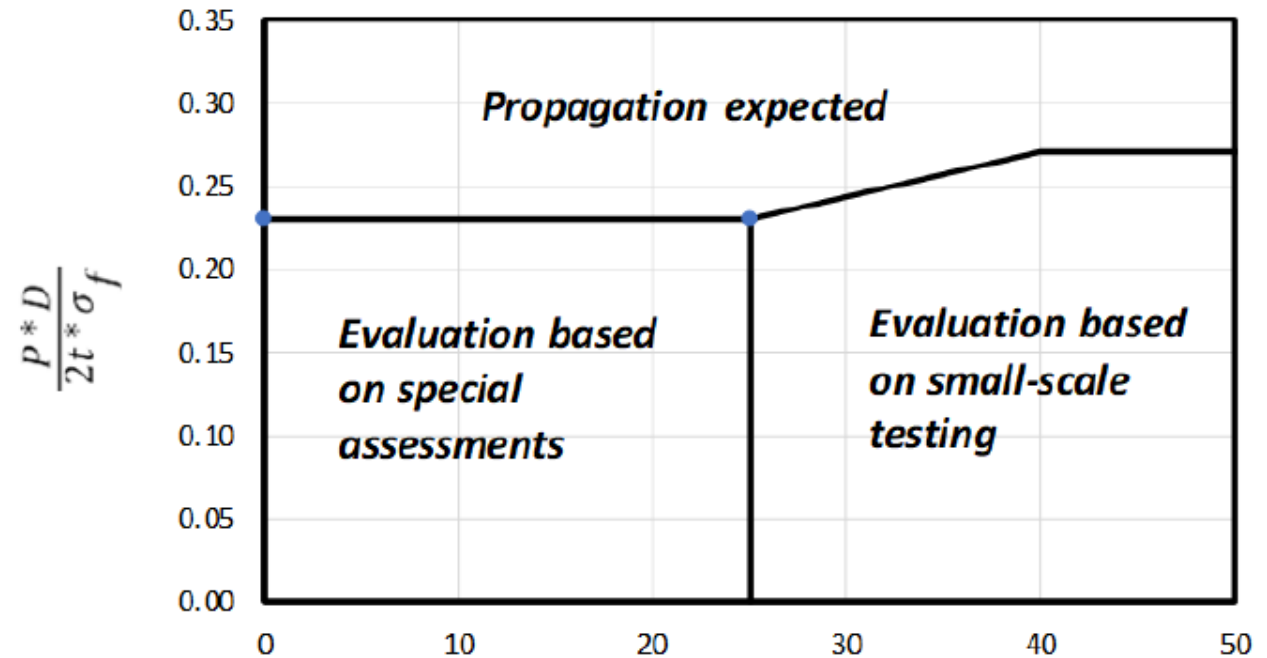
Fracture

- During decompression the CO₂ will change phase from liquid to gas
- This decompression compared to natural gas running ductile fracture conveying CO₂



DNV-RP-F104 – Fracture arrest model

- Linepipe characterization
 - ✓ Use of existing records
 - ✓ Re-test using spare
- Model limitation
 - ✓ CVN > 250J,
 - ✓ OD: 16" to 36",
 - ✓ WT: 10 to 26 mm
 - ✓ Grade: X60 to X65
 - ✓ Etc...



$$\frac{1000 \cdot R_{CVN} \cdot E}{\sigma_f^2 \cdot \sqrt{R \cdot t}}$$

Figure 5-3 Scheme for evaluation of running ductile fracture arrest in



Internal and External corrosion



Internal and External corrosion for C-Mn Trunkline

- Internal corrosion
 - ✓ Expected limited as Gas is exported dry
 - ✓ Extra capacity available from corrosion allowance
 - ✓ Inspection record: Intelligent pigging
- External corrosion:
 - Loss of CP protection, anode consumption
 - Coating / Field Joint Coating
- Pipeline history:
 - Local external damage: gauge, dent, etc...
 - Leak and repair (if any)

Life extension for typical asset



Internal corrosion for C-Mn Trunkline with CO₂

- CO₂ dewatering
 - No model to predict corrosion rate with free water
 - Control free water i.e. before entering the line with shutdown procedure
- Impurities compounds reaction
 - H₂S: ISO15156 : qualification of linepipe for intended and non-intended exposure.
 - SO_x : Risk for formation of sulphuric acid with water.
 - NO_x : Risk for formation of Nitric acid with water.
 - Etc...
- Chemical reaction
 - $4O_2 + 8H_2S \rightarrow S_8 + 8H_2O$ (this reaction produces water)
 - S₈ and H₂O S₈ (elemental sulphur) very corrosive to C-Mn steel
 - Etc...



Fatigue



Fatigue

- Change in loading cycle
 - Change fluid density impact free span length and natural frequency
 - Change of flow direction impact walking and buckling.
- Fatigue curve
 - Standard fatigue design code still apply for CO₂ only
- In case of free water:
 - Project specific SN curve to be establish
 - H₂S and SO₂ : Corrosion assisted fatigue



Conclusion



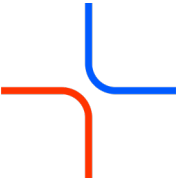
WHEN TRUST MATTERS

www.dnv.com



Large Scale CCS infrastructure

Norwegian Energy Symposium – November 9th-10th 2021



The Stella Maris CCS Project

John Bateson

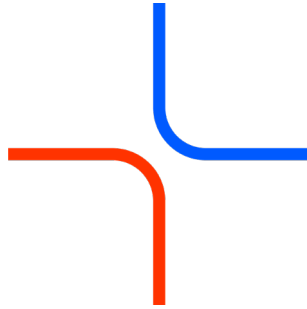
Head of Australian Operations – Altera Infrastructure

Ragnar Wisløff

SVP Clean Energy – Höegh LNG



HÖEGH LNG



**The
Stella Maris CCS
Project**

Höegh LNG and Altera at a glance

Altera

24

Shuttle
Tankers

9

FPSO

&

3

FSO

10

Towing
Vessels

- Industry leader and pioneer in harsh weather FPSOs
- Industry leader and market segment developer of Dynamically Positioned Shuttle Tankers
- 30+ years of experience



Höegh

10

FSRU

&

2

LNGC



- Industry leader in the FSRU market
- 45+ years of gas handling experience
- Developend floating LNG import terminals worldwide
- Part owner & ship management of small LNG carrier fleet

Our collective competence and experience in these three industry segments makes us unique and puts us in a stellar position to lead our industry to a sustainable CCS future.

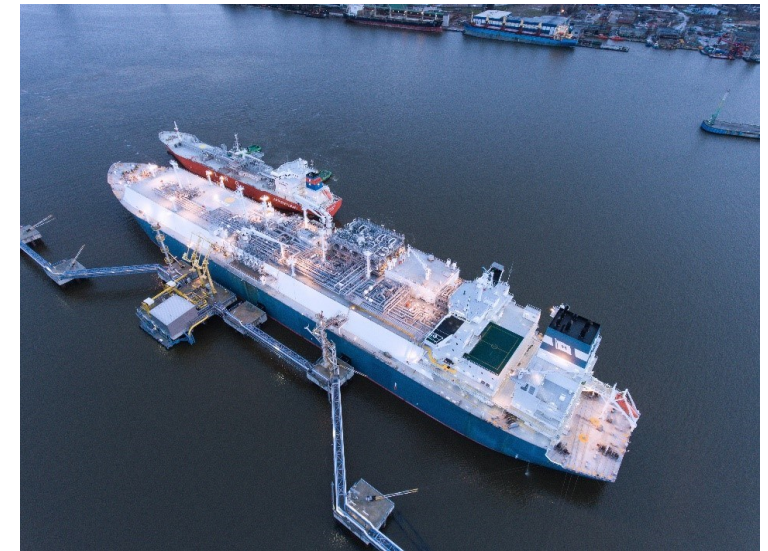
Offshore CO2 transport, injection and storage - FPSO, shuttle and FSRU business “in reverse”



Offshore Production



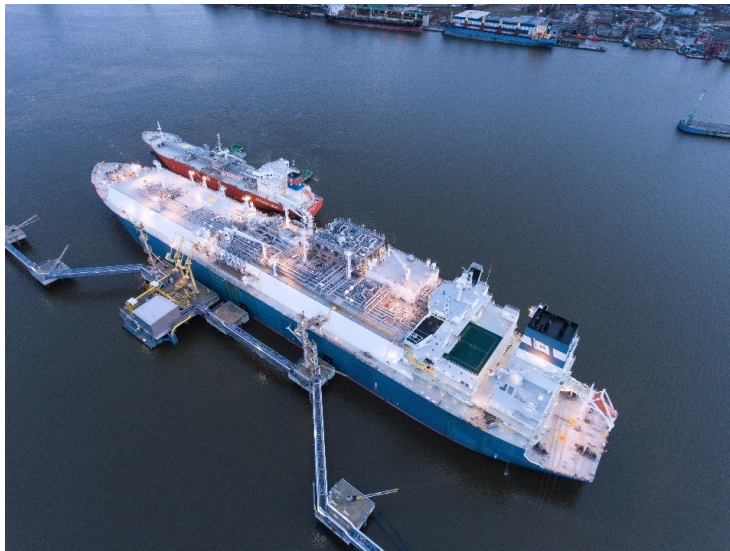
DP loading and transport



Import, Gas processing and Distribution

O&G related competence used to realize CCS

Offshore CO2 transport, injection and storage - FPSO, shuttle and FSRU business “in reverse”



Collection, Processing and Export



Transport and DP offloading



Offshore Injection and storage

O&G related competence used to realize CCS

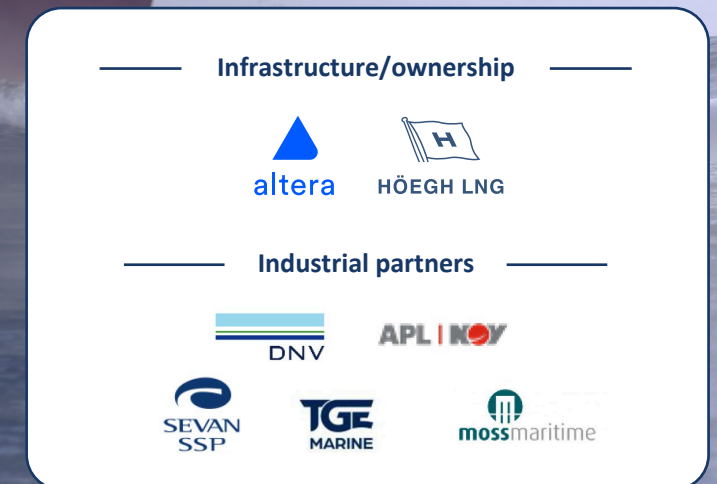
Stella Maris –Think Big

To get CCS costs down, large scale flexible solutions are required!

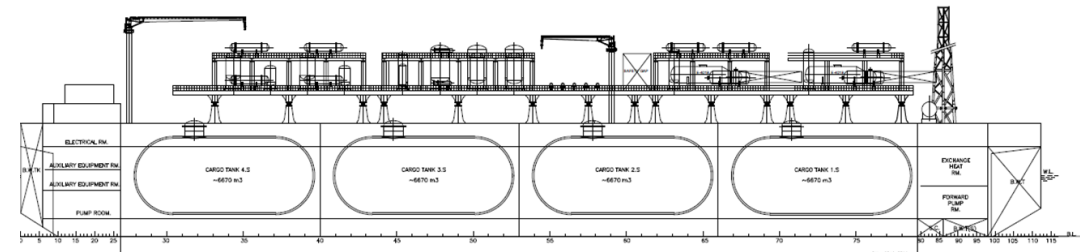
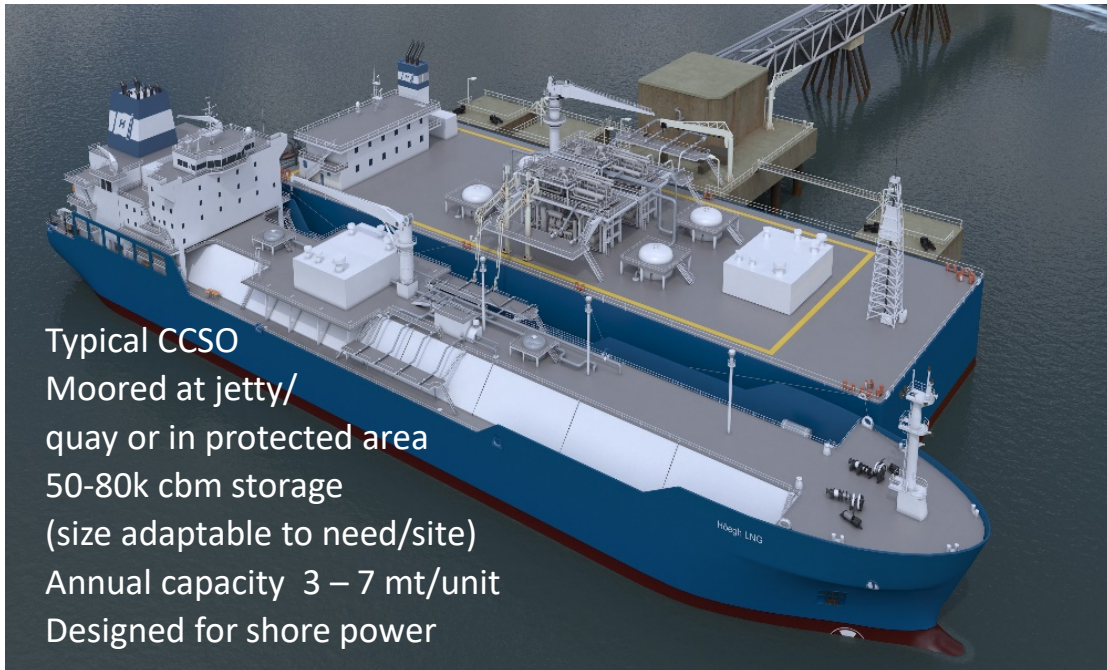
10 Mt CO₂ / year

Infrastructure will include:

- Carbon Collection Storage Offloading units (2-3) to be located at key location(s) as export hubs
 - Capable of receiving various grades of CO₂ from multiple emitters
- A fleet of large CO₂ shuttle carriers (3-4)
 - 50 000m³ – low pressure tanks
- Offloading and continuous injection of CO₂ offshore
- Zero emission capable
- Scalable Worldwide – design one – build many
- Solution deployed for large scale emitters, clusters and/or nation states in 2025
- One stop-shop from collection to storage
- Cooperate close with industry and policy makers nationally and internationally



Carbon Capture, Storage and Offloading Unit (CCSO)



Designed to receive and process:



High- & low-pressure gas from pipelines



Medium & low-pressure liquid from trucks, rail, ships, barge

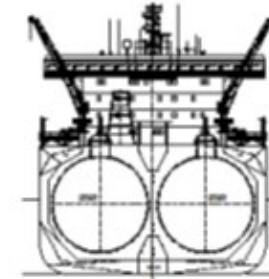
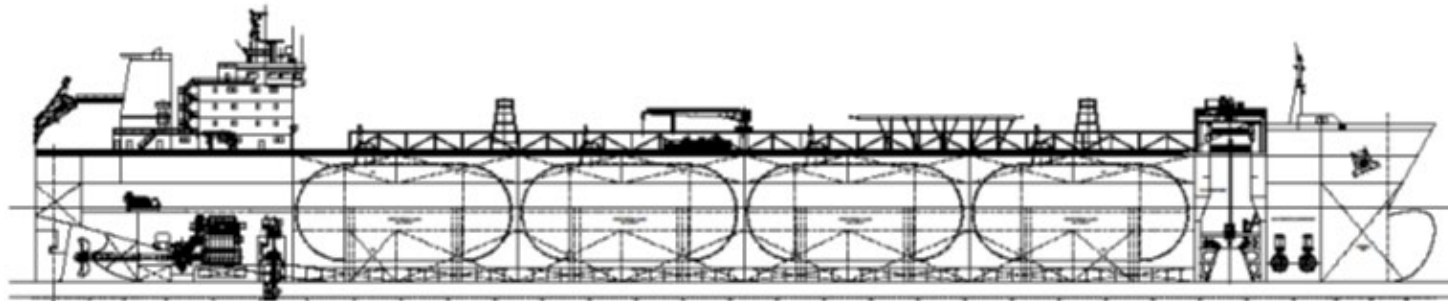


Various qualities with different levels of impurity

Principal Dimensions (80k cbm design):

Length o.a.	220m
Breadth (M)	58m
Depth (M)	24,5m
Design Draft	13m

CO2 Shuttle Carriers



Principal dimensions:

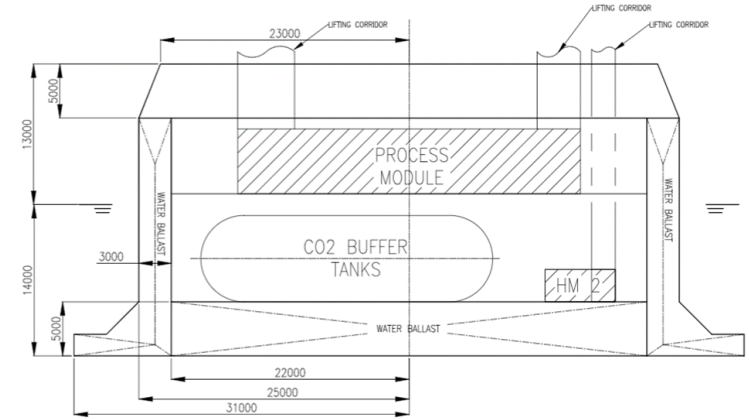
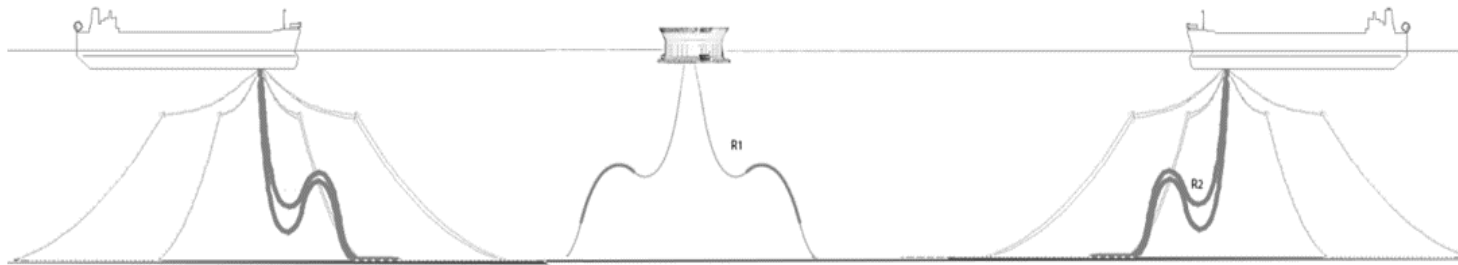
- Length o.a: 238m
- Breadth (M): 38m
- Depth (M): 22m
- Design draft: 13m
- Cargo cap: 50k cbm

- New, state of the art CO2 shuttle carrier design
 - 50,000 cbm - low pressure tanks
 - CO2 stored and transported as liquid at 6,5 barg & -47°C
 - Zero emission capable
 - Electric Power distribution
 - Battery hybrid installation
 - LNG/Bio gas as fuel (base case)
- Optional:
- Size to meet needs
 - Direct injection capability

Key Innovations

- Low pressure CO2 tanks
- Dynamically positioned CO2 carrier
- Equipment for offshore loading of CO2
- Power Source for injection unit

Floating Injection Unit (FIU)



- Allows continuous injection
- Heating and injection modules below deck
- Power from Shuttle carrier (+ battery back-up)
- Unmanned and operations from shore, communication via shuttle carrier
- CO2 heated and injected into reservoir in dense phase (>5°C & 65 -160 barg)

Principal dimensions:

Hull Diameter	50m
Bilge Box diameter:	62m
Main Deck diameter	50m
Hull Depth:	22m
Design draft:	13m
Draft loaded	14m

Alternatives:

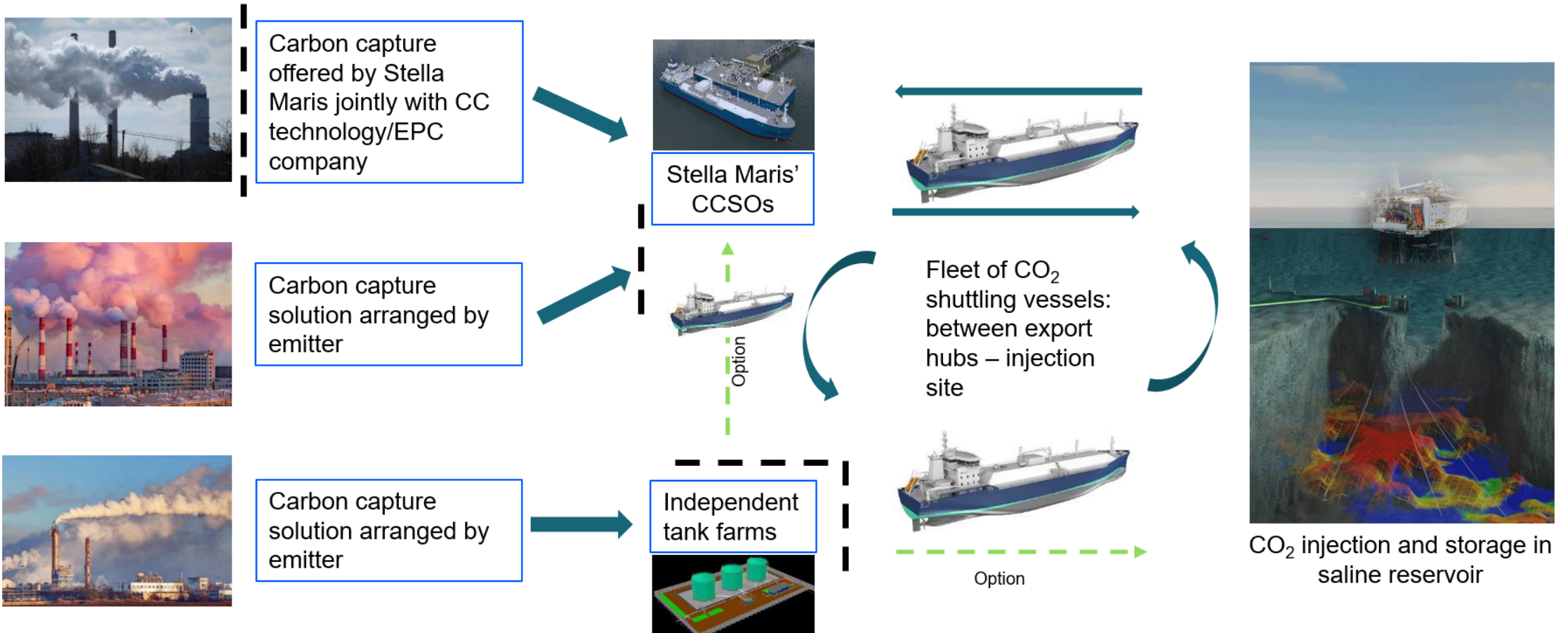
- Injection facilities on an existing offshore installation or on new fixed offshore structure
- Direct injection from shuttle carrier

Key Innovations

- Power from CO2 Shuttle Carrier
- Normally Unmanned
- Equipment for offshore loading of CO2
- Zero emission capable

Several models possible with different services and collection/transfer points

Flexible model with different collection/transfer points(- - -)



Stella Maris – Large Scale, Flexible, Scalable Maritime CO₂ Logistics Solution

The CCS industry challenge is best solved in partnership

During 2021 we will;

- finalize technical concept for the Stella Maris logistical solution
- establish cooperation & partnerships to deliver Stella Maris
- market our solution to individual companies, industry clusters and national authorities
- Become a one-shop-stop provider of a competitive and cost-efficient CO₂ solution from collection to storage.



**The
Stella Maris
Project**

LarvikShipping



Your partner in transport of liquefied CO₂



Larvik Shipping AS + Mitsui O.S.K. Lines, Ltd.

- Larvik Shipping was founded in 1988, on the request of Norsk Hydro, to become a shipping management company for Hydro's new carbon dioxide business.
- Provides the expertise in CO₂ handling operation when new CO₂ terminals are built.
- In March 2021, Mitsui O.S.K. Lines, Ltd. acquired 25% shares in Larvik Shipping and became an official partner.

**>30
Years**

Liquid CO₂
transportation



Technical committee
for liquid CO₂
transport



CO₂ vessel "Froya"



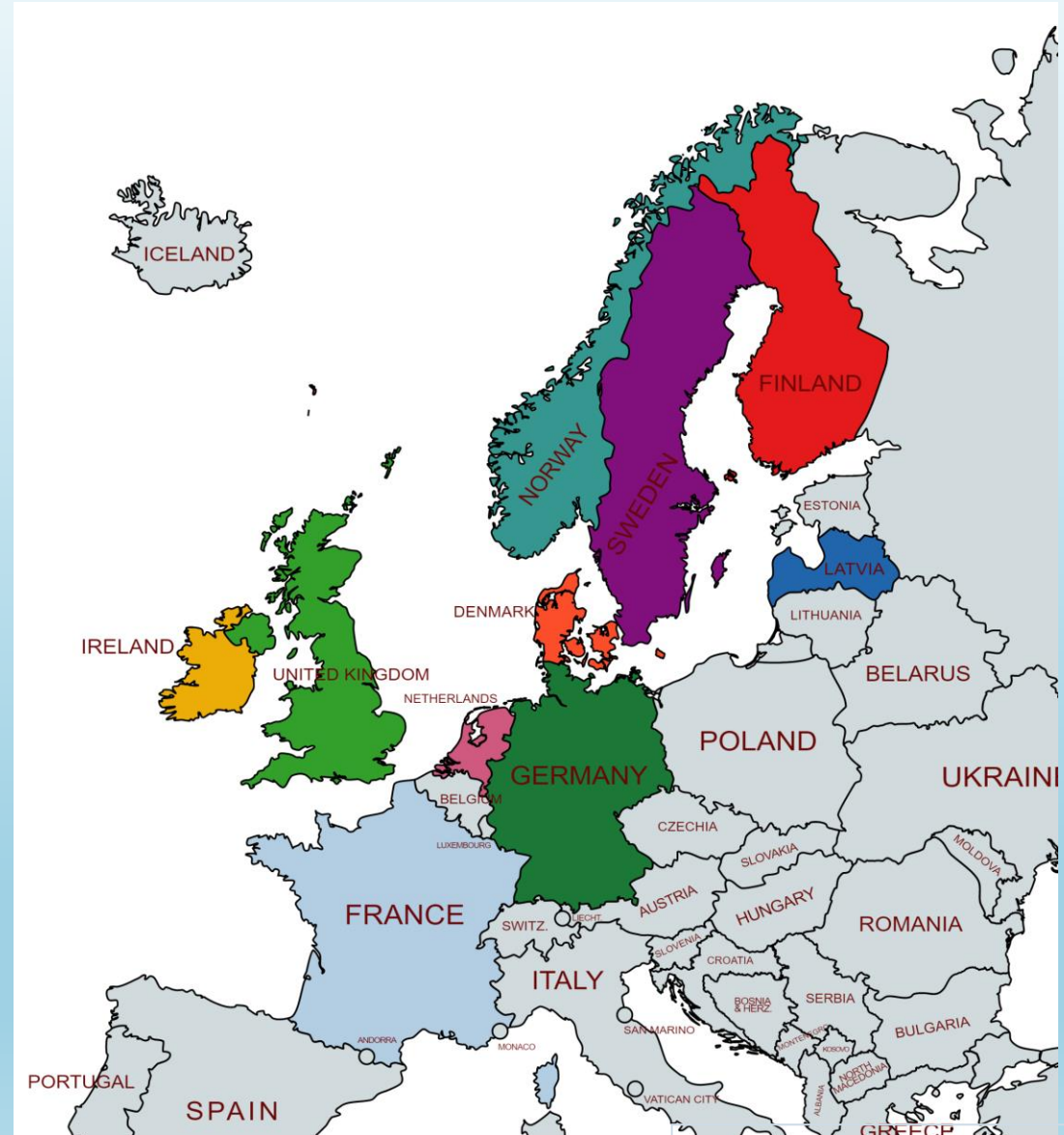
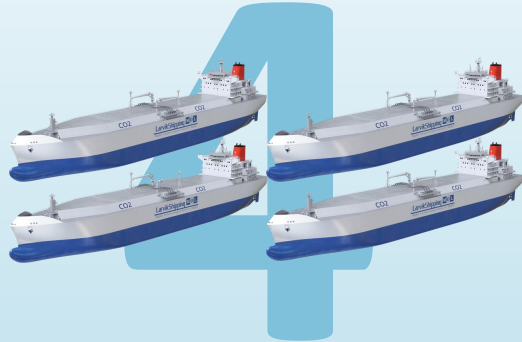
Cargo operation



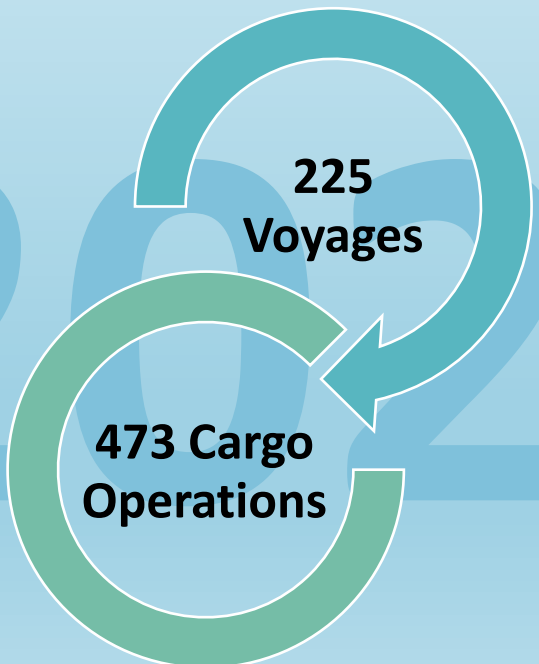
Major Conversion in Turkey in 2016



DNV- DOC
for Gas Carrier

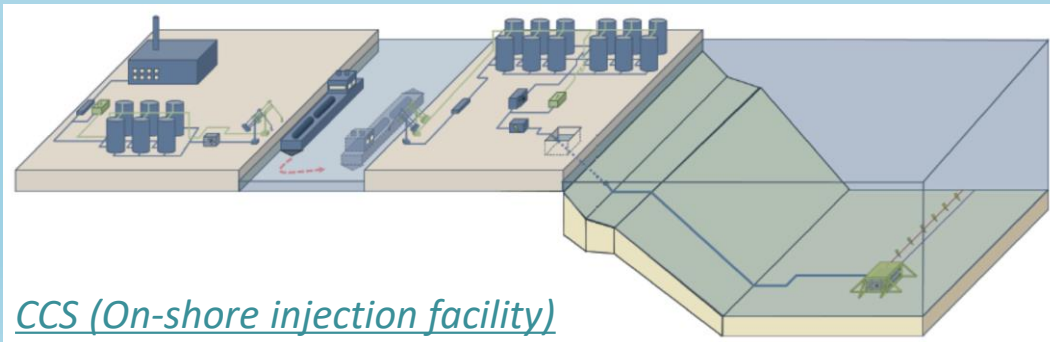


2020



CCS Value chain at a glance

Carbon Capture and Storage (CCS) value chain by ship transportation



CCS (On-shore injection facility)

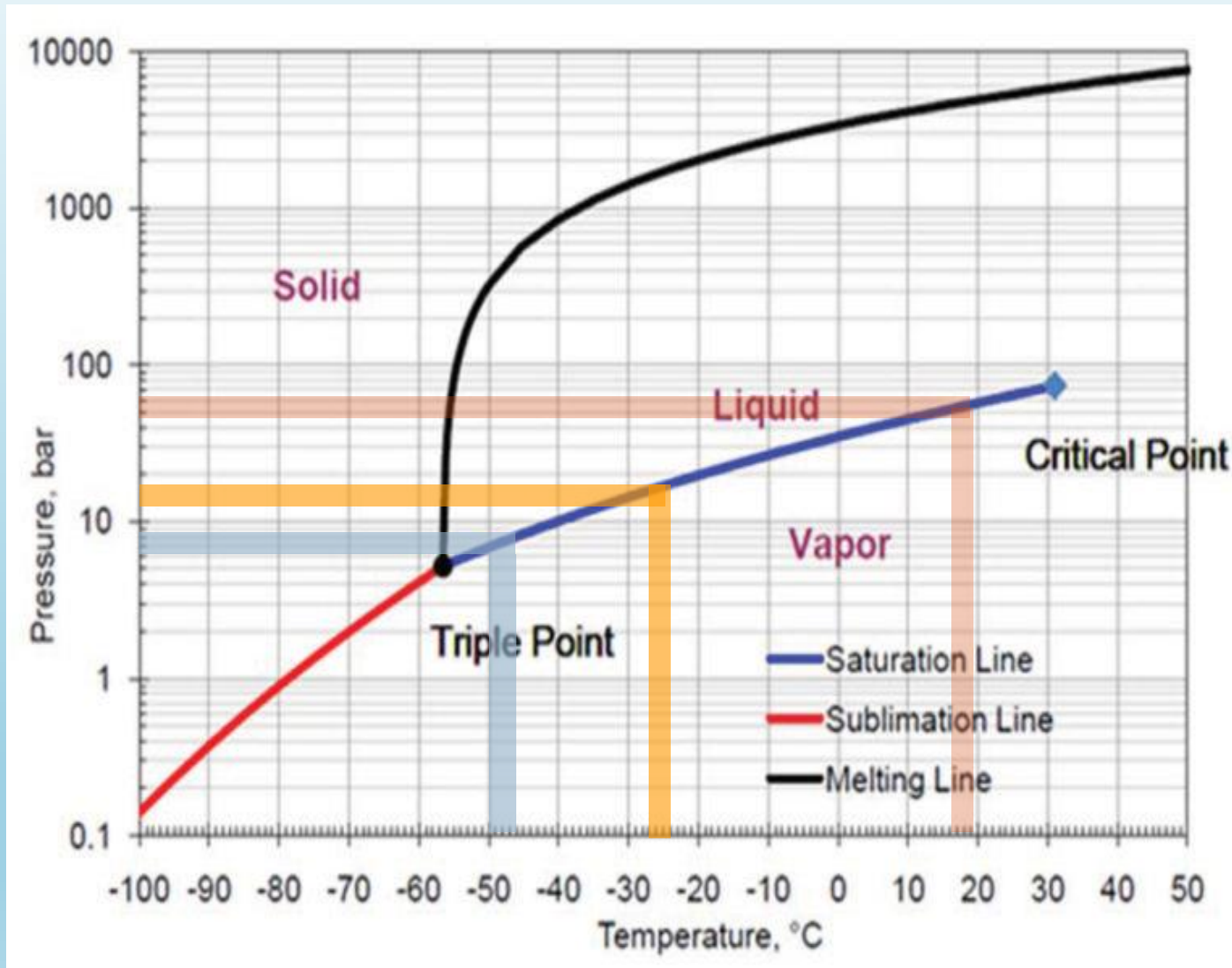
(Norway • Longship Project)



CCS (Off-shore injection facility)

(Australia • deepC Store Project)

CO₂ characteristics for sea transportation



Challenges

- Dry ice formation / triple point
- Transportation always at pressurized conditions above triple point with safety margin.
 - Always maintain sufficient temperature in containment

	Pressure	Temperature	Track record
Low	6-8 bar	- 50°C	No
Medium	15-18 bar	- 25°C	Yes
High	40-60 bar	+20°C	No



- Pressure vessel design
 - Single cylinder
 - Bi-lobe
 - Tri-lobe
- Number of tanks
 - Single row
 - Side by side
 - Combination of above
- Cargo system
- Loading / Discharging

- Larvik Shipping is involved in a study of Low Pressure CO₂ transportation with DNV (7-8 bar, -50 °C).
- Following illustrates the points to be considered when developing Low Pressure CO₂ transportation.
 - Ship/tank design, including tank material and support
 - Potential pressure loss
 - Flashing/Ice formation
 - Cargo handling system
 - Liquid loading/off-loading system
 - Pressure Relief Valve
 - ~~Stratification~~
 - Instrumentation and control system.

Thank you

Stein Tollevik
stein@larvik-shipping.no

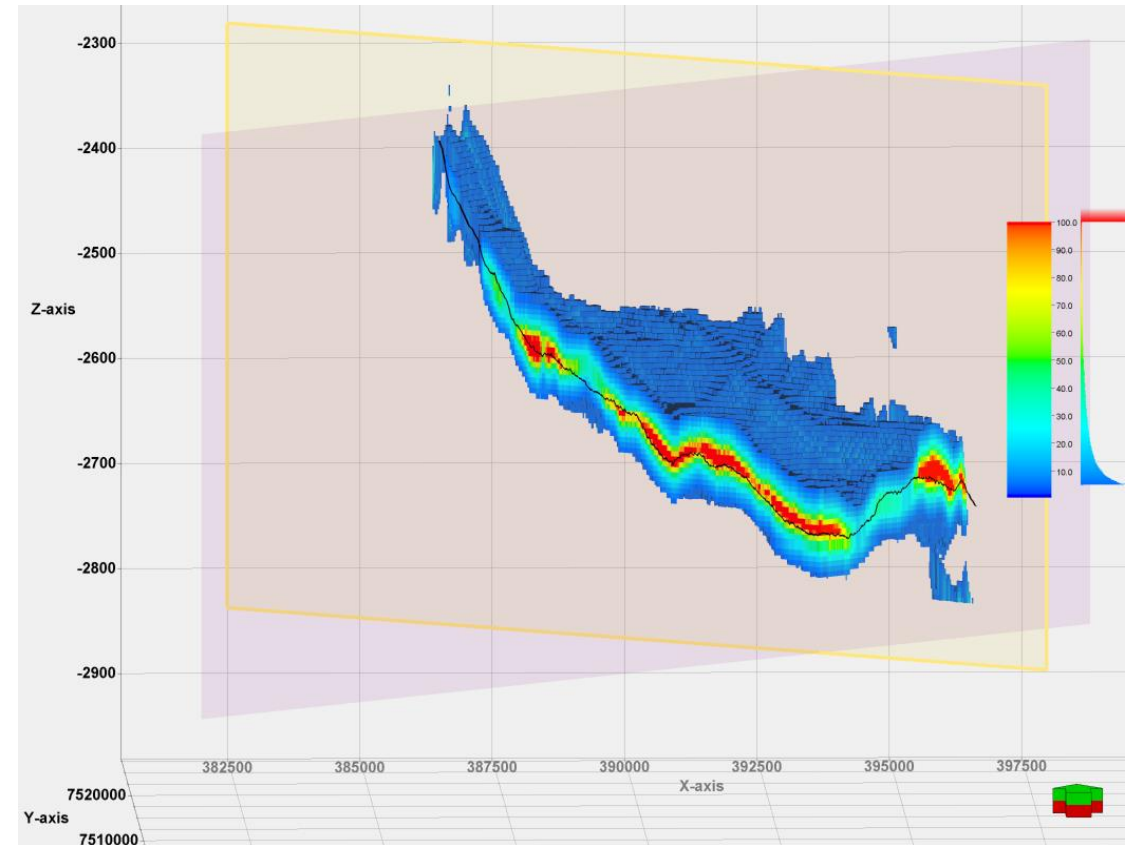
Increased security with CSEM for CO₂ storage

Norway/Australia Energy Symposium - H2/CCS

November 2021

Contents

- Introduction and motivation
- CSEM principles
- CSEM for CO₂ monitoring
- Allton technical developments
- Safety in acquisition
- Allton R&D projects
- Conclusions



CSEM subsurface model

Who is Allton?

- Norwegian CSEM company with HQ Stavanger
- Mission: Advance CSEM state of the art
- 4D focused solution for monitoring applications
- Global reach:
 - Offices in Norway and Houston
 - Representation in Brazil, India and Malaysia

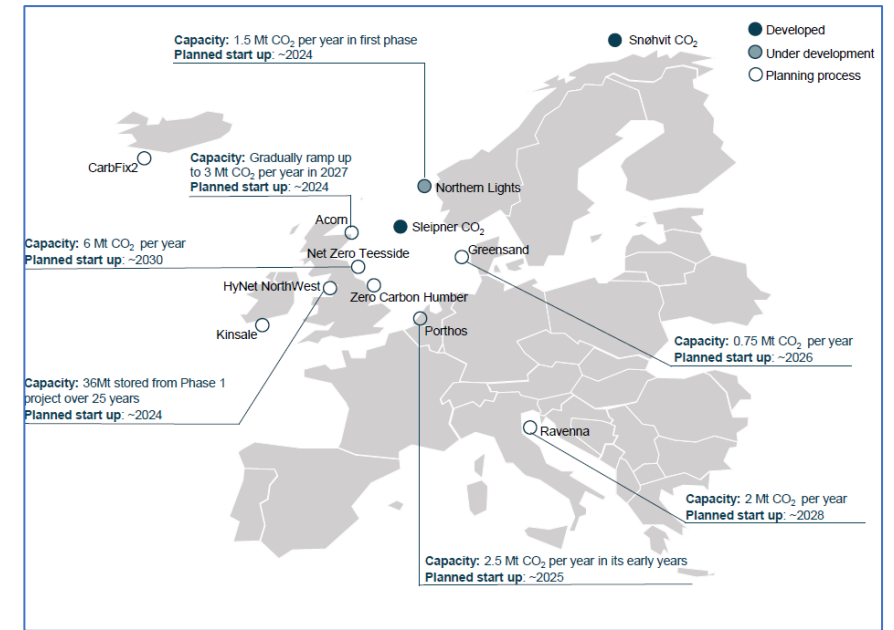


Introduction and motivation

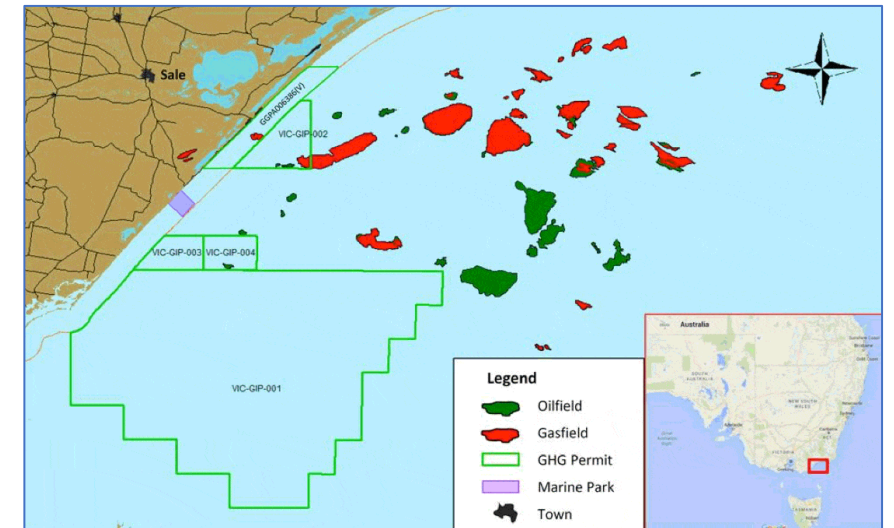
- Remote monitoring is essential for observing CO₂ during and after injection.
- Authorities require safe and secure solutions with low environmental impact
- Need to address **leak detection, monitoring** of plume migration and **verification** of stored volumes
- Electrical resistivity is well known to respond sharply to changing fluid type and saturation
- Controlled Source ElectroMagnetics allows for delineation and saturation estimates through resistivity imaging
- CSEM acquisition also provides a **safe alternative** in sensitive areas and areas with existing infrastructure

Requirements for monitoring

- Regulators and authorities require monitoring and verification plan prior to approval of any CCS project.
- Clear and accessible information to secure public confidence in CCS programs.
- Long term verification of CO₂ subsurface distribution and volumes.
- Timely detection of unpredicted behavior such as leakage to allow intervention.
- Geophysical monitoring solutions need to minimize environmental impact and risks associated with health and safety.
- Cost efficient monitoring solutions required to meet both environmental and financial objectives.
- Standardized best practice vs site specific solutions.



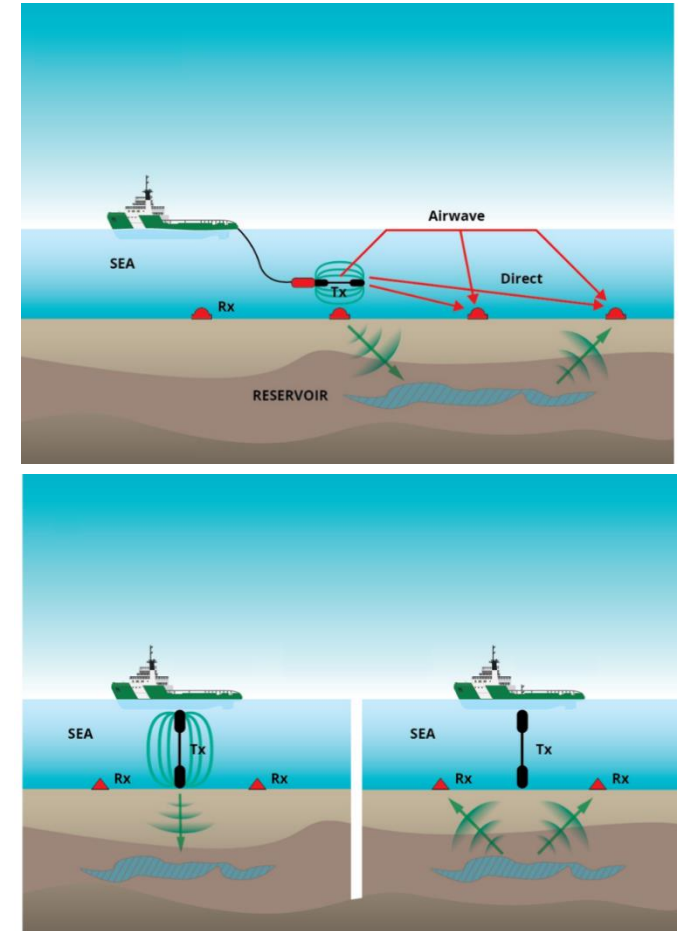
Geographical location of offshore European CCS projects



Gippsland Basin permits under CarboNet project

CSEM principles

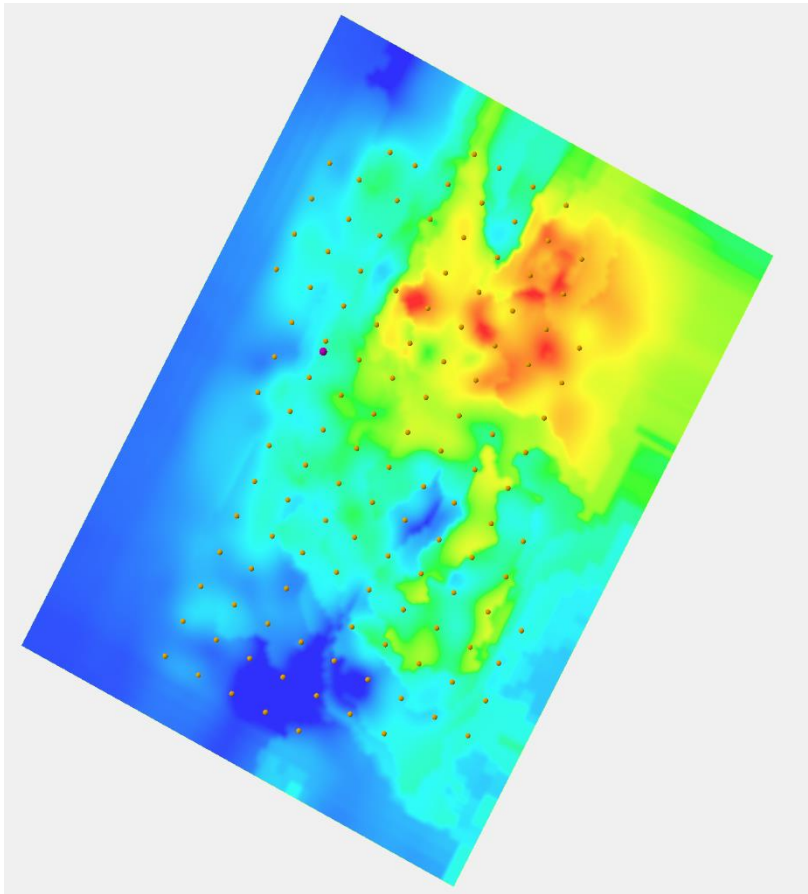
- CSEM measures the electromagnetic field distribution from an active source
- Sea bed node receivers combined with a stationary or towed source
- Primary tool for interpretation is numerical **inversion**, which allows imaging of the subsurface resistivity distribution from sea bed measurements
- CSEM has been used for hydrocarbon exploration since 2002.
- Technology has matured from 1D and 2D modes to full **3D**
- Increased accuracy through technological developments now allow **monitoring** applications
- Under appropriate conditions CSEM will provide sensitivity to **CO₂ saturation**



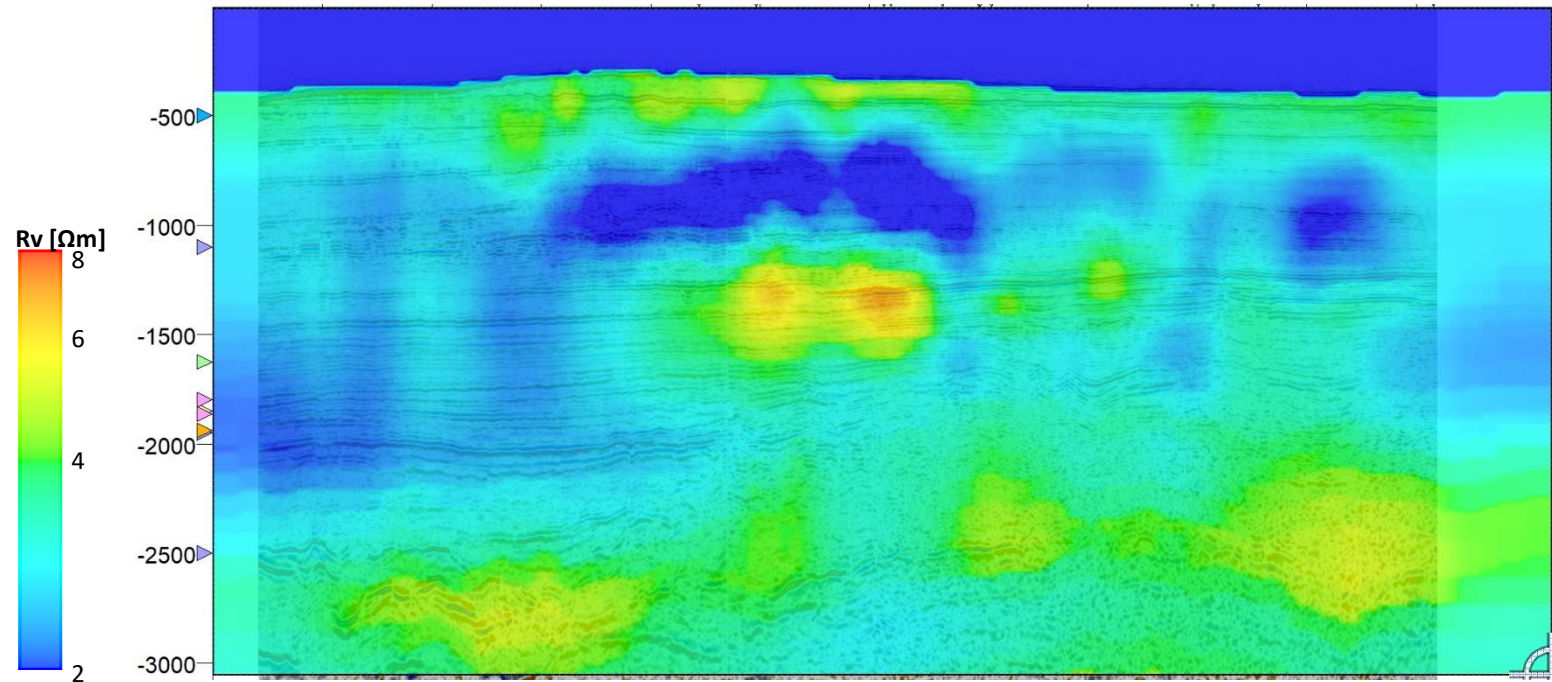
Visualization of different CSEM acquisition modes. Transmitter and receiver configuration is optimized for project specific conditions and objectives.

CSEM Principles: Subsurface Imaging Through Inversion

- Inversion of CSEM data provides resistivity volumes in depth
- 3D inversion of real data from acquisition in Norwegian Sea
- Guided inversion improves structural resolution



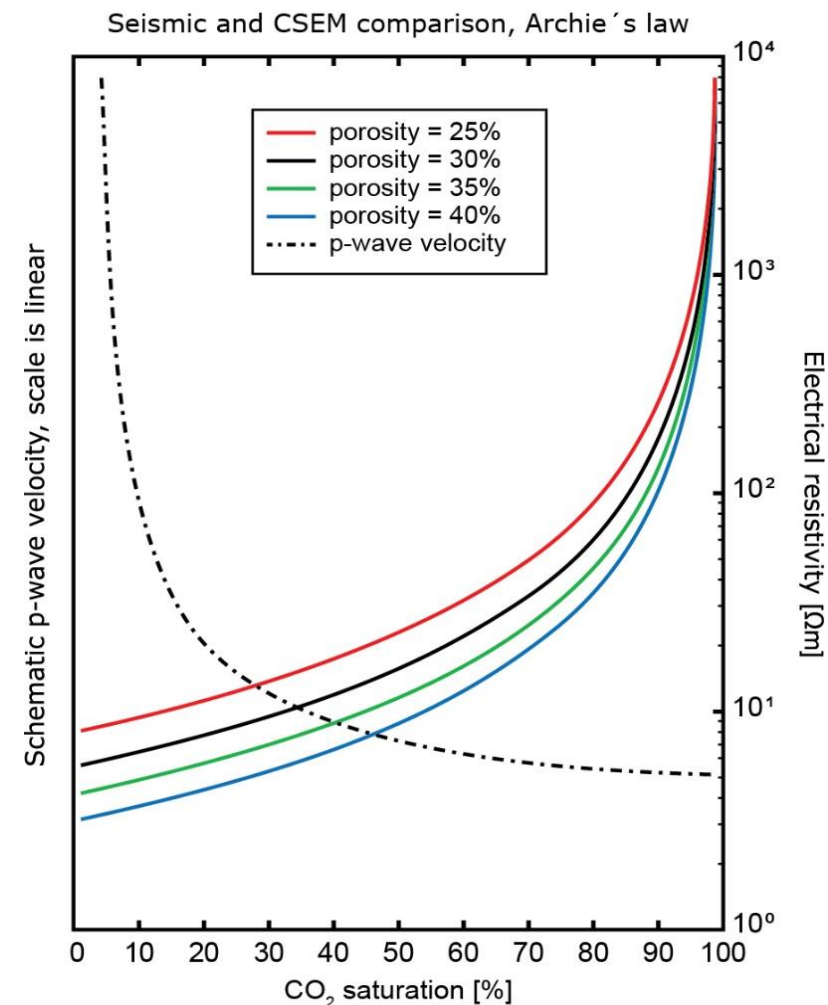
Resistivity map at depth 1850 m



Resistivity depth section co-rendered with seismic

CSEM for CO₂ monitoring

- Formation resistivity from CO₂ saturation changes can span orders of magnitude.
- Detectable through remote sensing.
- Resistivity contrast caused by CO₂ will be dependent on local conditions, such as reservoir rock physics and plume geometry.
- CSEM applicability for CO₂ evaluated in several studies, demonstrating sensitivity.
- EM has high sensitivity in mid to high saturation range, unlike seismic which sees main sensitivity in low saturation range.
- CSEM acquisition has less environmental impact in sensitive areas.
- Allton offers feasibility modelling for CCS projects to evaluate the feasibility in specific settings.

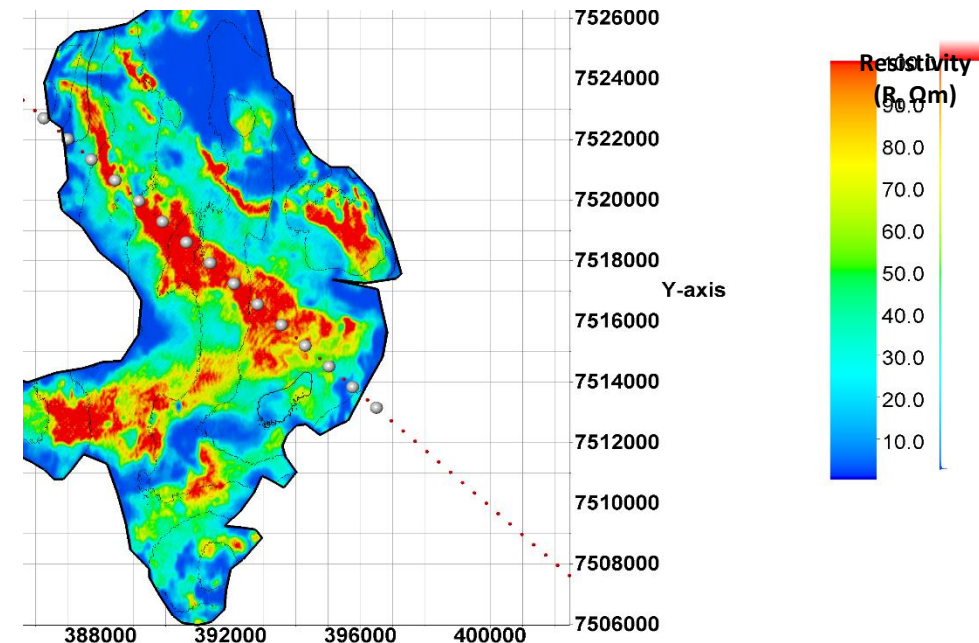


Comparison of p-wave velocity and resistivity as function of CO₂ saturation

CSEM for safe CO₂ monitoring

- Geological storage of CO₂ has several risks associated with containment, primarily related to leakage paths:
 - Failed caprock seal
 - Transmissive faults
 - Degraded or poorly sealed wells
- To mitigate such risks, a CSEM monitoring program can be aimed at detecting leakage, both vertically and laterally.
- Also provides feedback to injection management: verification and control of CO₂ volumes and movement.
- Inversion results for anomalous transverse resistance (ATR) can provide estimates for CO₂ volume in place.

Resistivity map for a container reservoir (synthetic model).



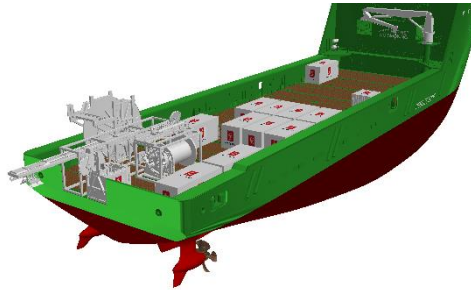
Correa, J. L. et al. [2019], Marlim R3D: A realistic model for controlled-source electromagnetic simulations — Phase 2: The controlled-source electromagnetic data set. <https://doi.org/10.1190/geo2018-0452.1>

Allton Technical development



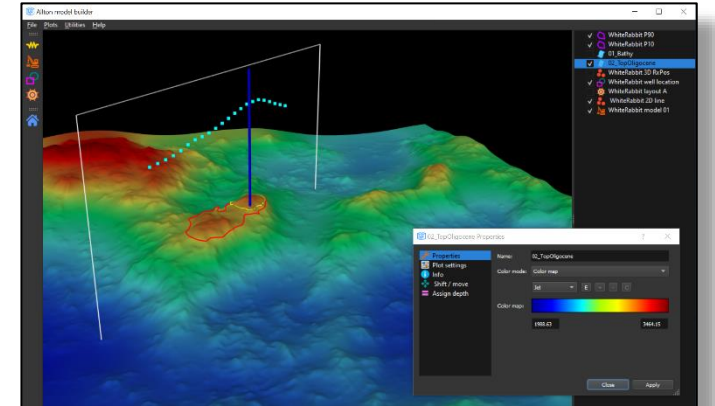
New seabed nodes

- Prototypes built and delivered
- Offshore testing this Autumn



New source solution

- 3 operational modes
 - Horizontal towed or stationary on sea floor
 - Vertical stationary
- Flexible installation on various vessel designs

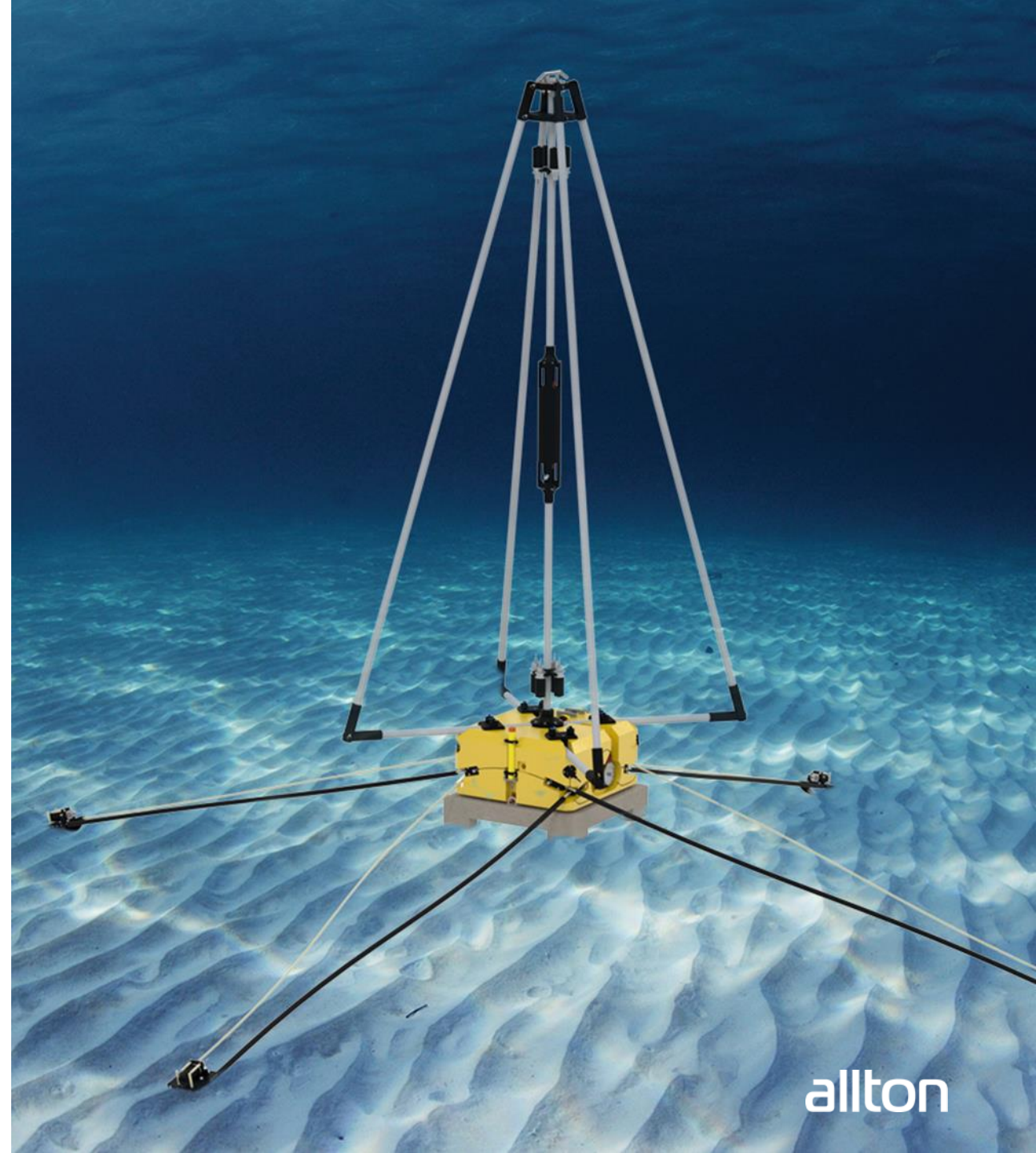


Imaging & interpretation

- 2.5D inversion available now
- 2.5D & 3D modeling software available now
- 3D inversion available next year
- 4D inversion available 6-12 months after completion of 3D

Safe and reliable acquisition solution

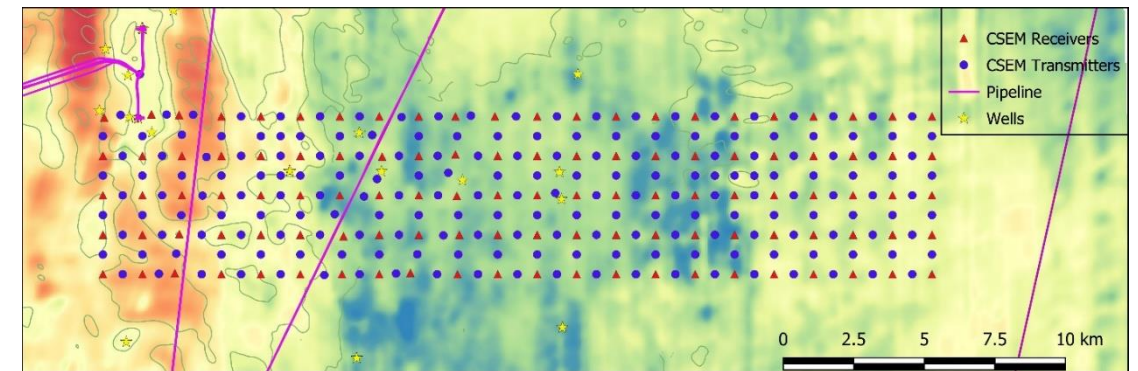
- Latest generation stationary receivers with horizontal and vertical measurements.
- Stationary horizontal source solution for maximum resolution and repeatability
 - Optional towed solution offered with same hardware.
- Accurate positioning of transmitter and receivers to
 - Ensure measurement repeatability.
 - Optimize acquisition to meet project specific objectives.
 - Minimize local environmental footprint from acquisition.



allton

Safe and reliable acquisition solution

- Low to zero impact on sea life from Allton's operations
- Nothing left behind on survey site
- Safe operations in areas with dense infrastructure such as injection wells, pipelines, windfarms, platforms, shipping line etc.
- Stationary system allows accurate planning of acquisition layout.
- CSEM acquisition methodology avoids multi-streamer configuration required for high-res seismic 3D



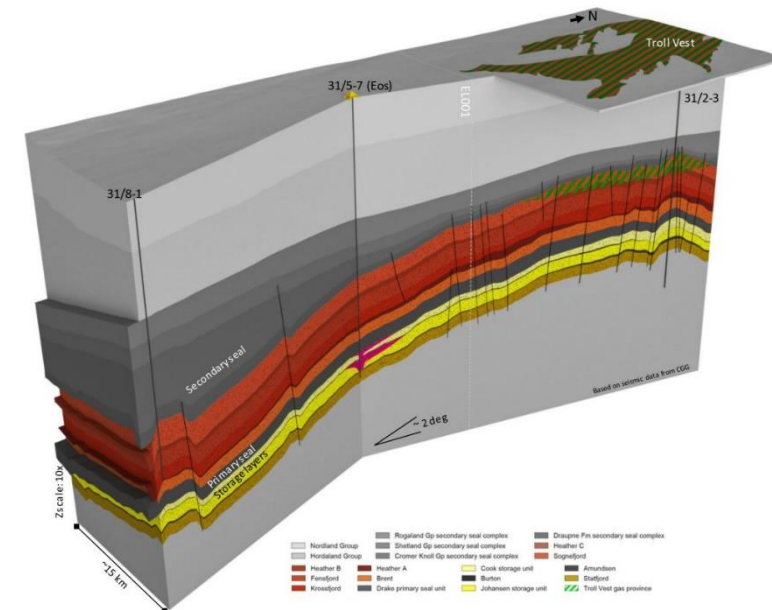
Dense CSEM acquisition plan in area with existing infrastructure

Selected R&D effort to improve safe storage using CSEM

- **COSMOS** project (**C**Ontrolled **S**ource electromagnetic **M**Onitoring of CO₂ **S**torage sites)
- Partner project with Total and SINTEF to demonstrate the value of EM for CCS CO₂ monitoring
- Accepted for funding by the Research Council of Norway

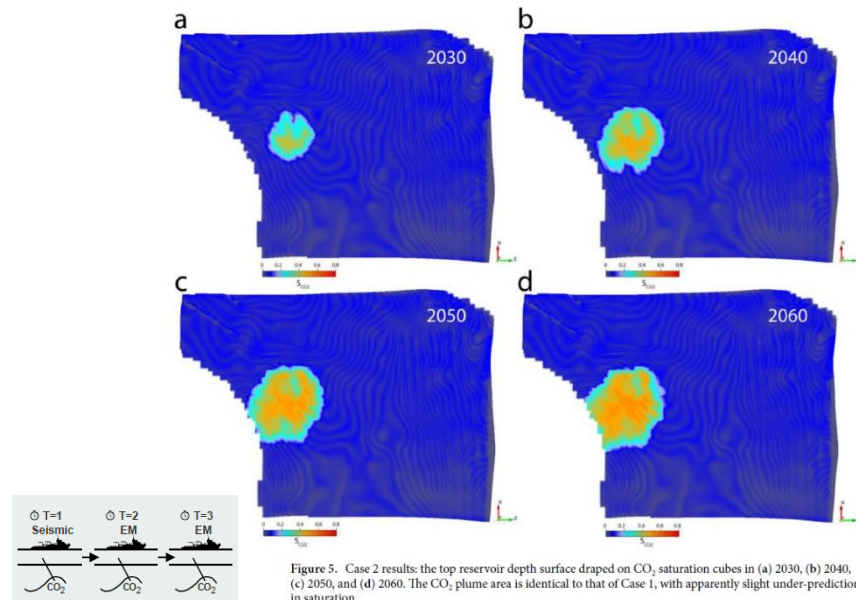


- Main objective of the **COSMOS** project is to assess the applicability of CSEM for monitoring of CO₂ storage sites offshore Norway
- Secondary objectives will be
 - Benchmark new CSEM software
 - Assess sensitivity of CSEM for potential storage sites
 - Develop software/methods for optimal survey design
 - Develop methods based on VOI concepts

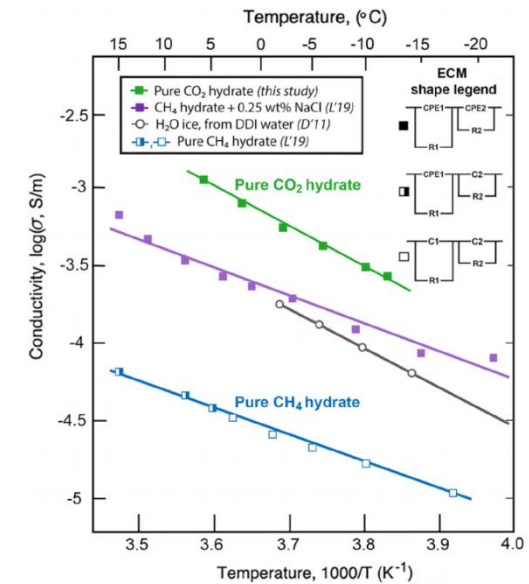


CSEM for CO₂ storage: an active field of research

Several recent publications in leading publications on the applicability of CSEM for CO₂ storage



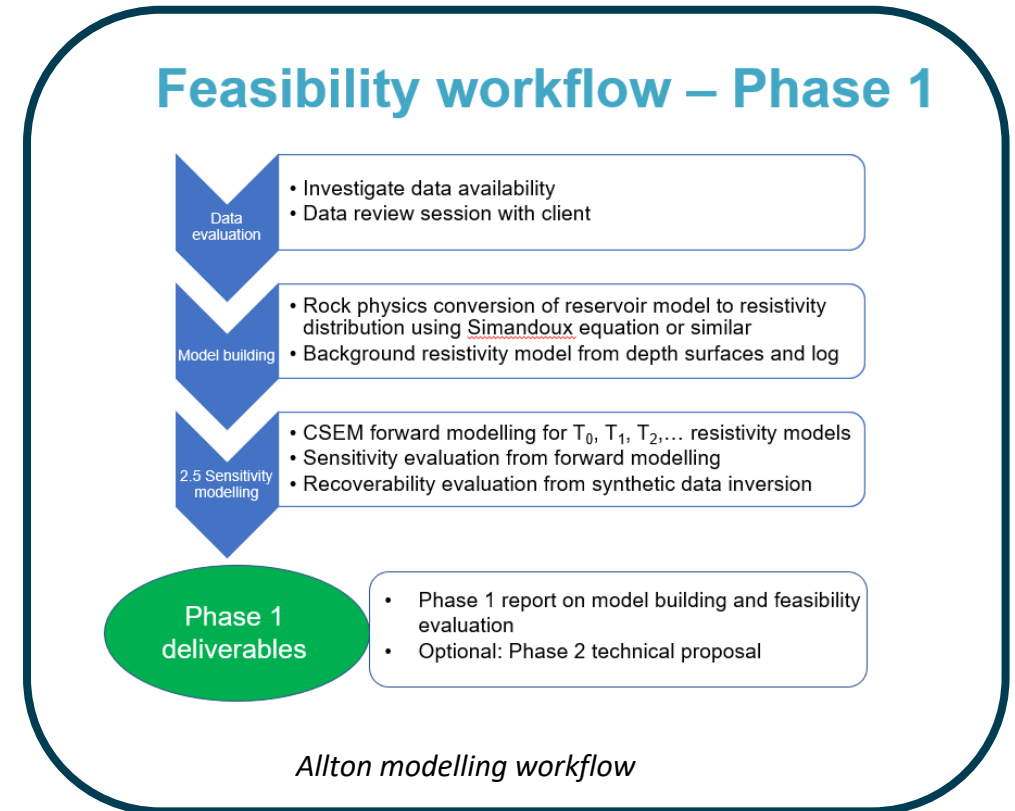
Monitoring geological storage of CO₂: a new approach
 Fawad & Mondol [2021] – *Nature - Sci Rep* **11**, 5942



Electrical Properties of Carbon Dioxide Hydrate: Implications for Monitoring CO₂ in the Gas Hydrate Stability Zone
 Stern, Constable, Lu, Du Frane & Roberts [2021] - *Geophysical Research Letters* **48(15)**

Allton project feasibility modelling

- Allton offers modelling to evaluate CSEM feasibility for CCS projects in cooperation with the stakeholders
- Modelling needs to address project specifics such as:
 - Existing data availability
 - CO₂ Injection process
 - Local rock physics
 - Project risks and challenges



Conclusions

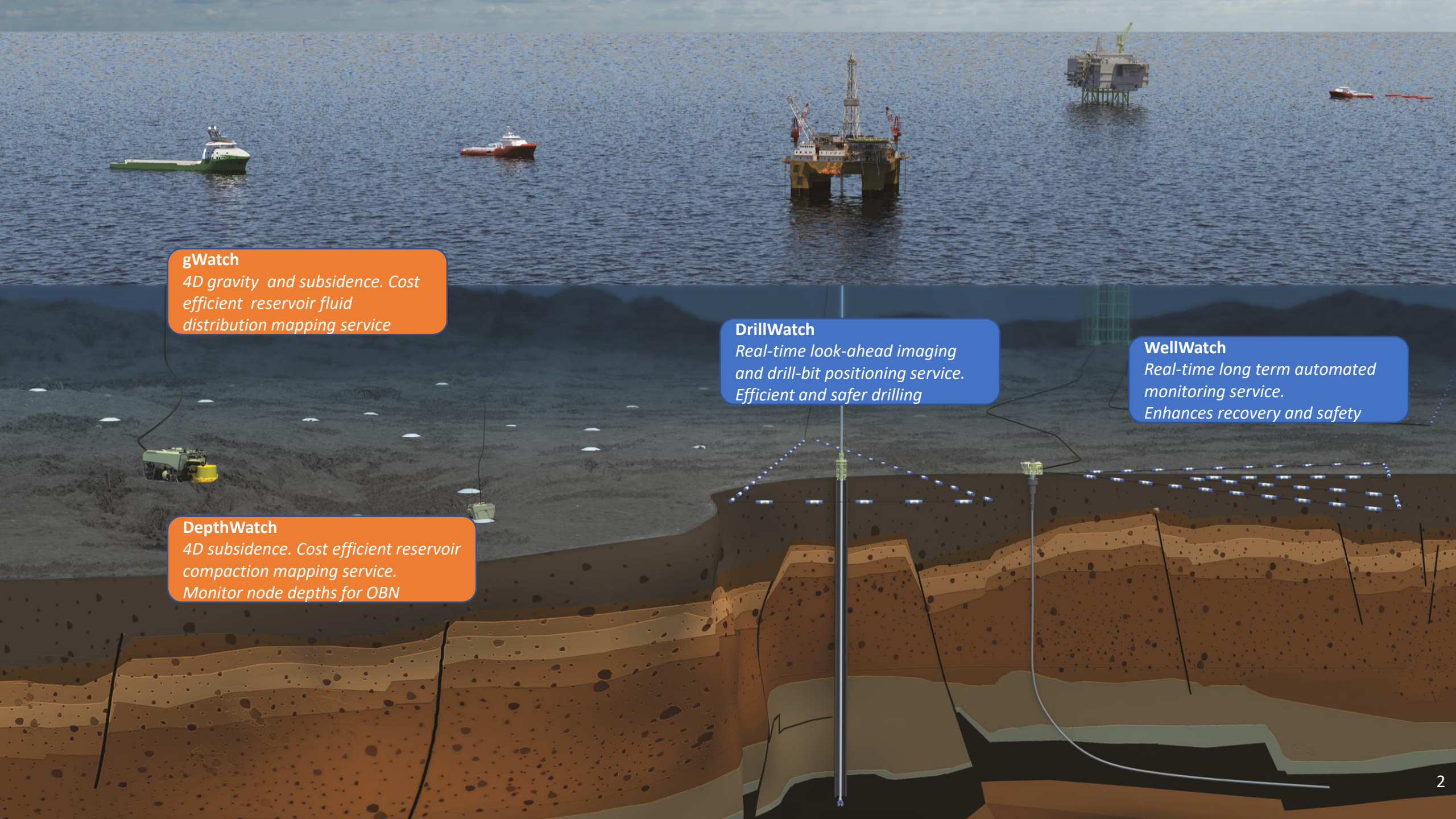
- There is a need for cost efficient monitoring solutions for CCS projects.
- Advances in CSEM technology allows for CO₂ monitoring applications aimed at leakage detection, plume mapping and volume estimation.
- CSEM acquisition can provide a safe alternative in sensitive or challenging areas.
- No monitoring solution will work everywhere – Allton encourages feasibility modelling to evaluate CSEM applicability for specific projects.

Thank you for your attention!

gWatch

A cost-effective holistic approach
to monitoring of CO₂ storage



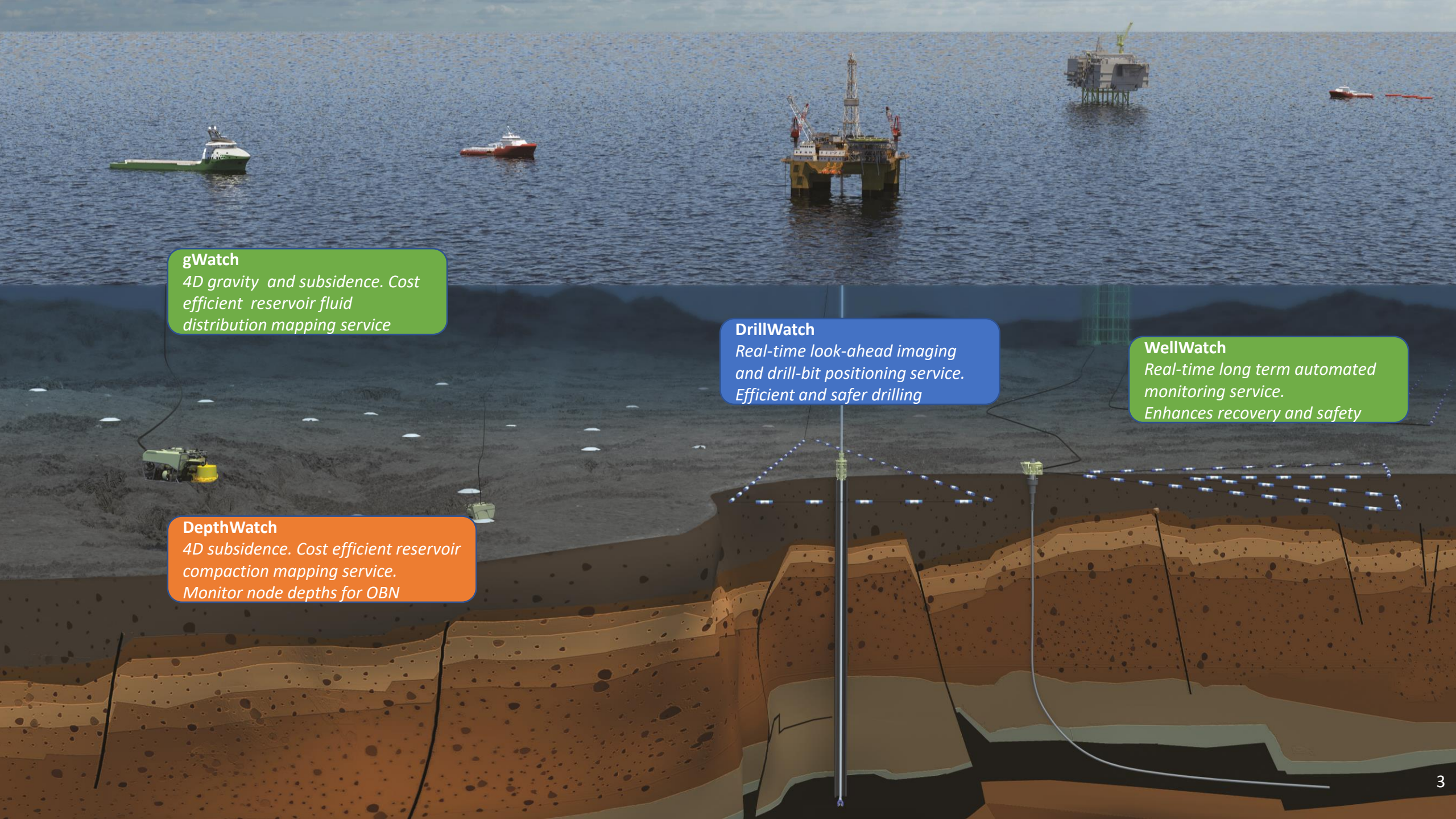


gWatch
4D gravity and subsidence. Cost efficient reservoir fluid distribution mapping service

DrillWatch
Real-time look-ahead imaging and drill-bit positioning service. Efficient and safer drilling

WellWatch
Real-time long term automated monitoring service. Enhances recovery and safety

DepthWatch
4D subsidence. Cost efficient reservoir compaction mapping service. Monitor node depths for OBN



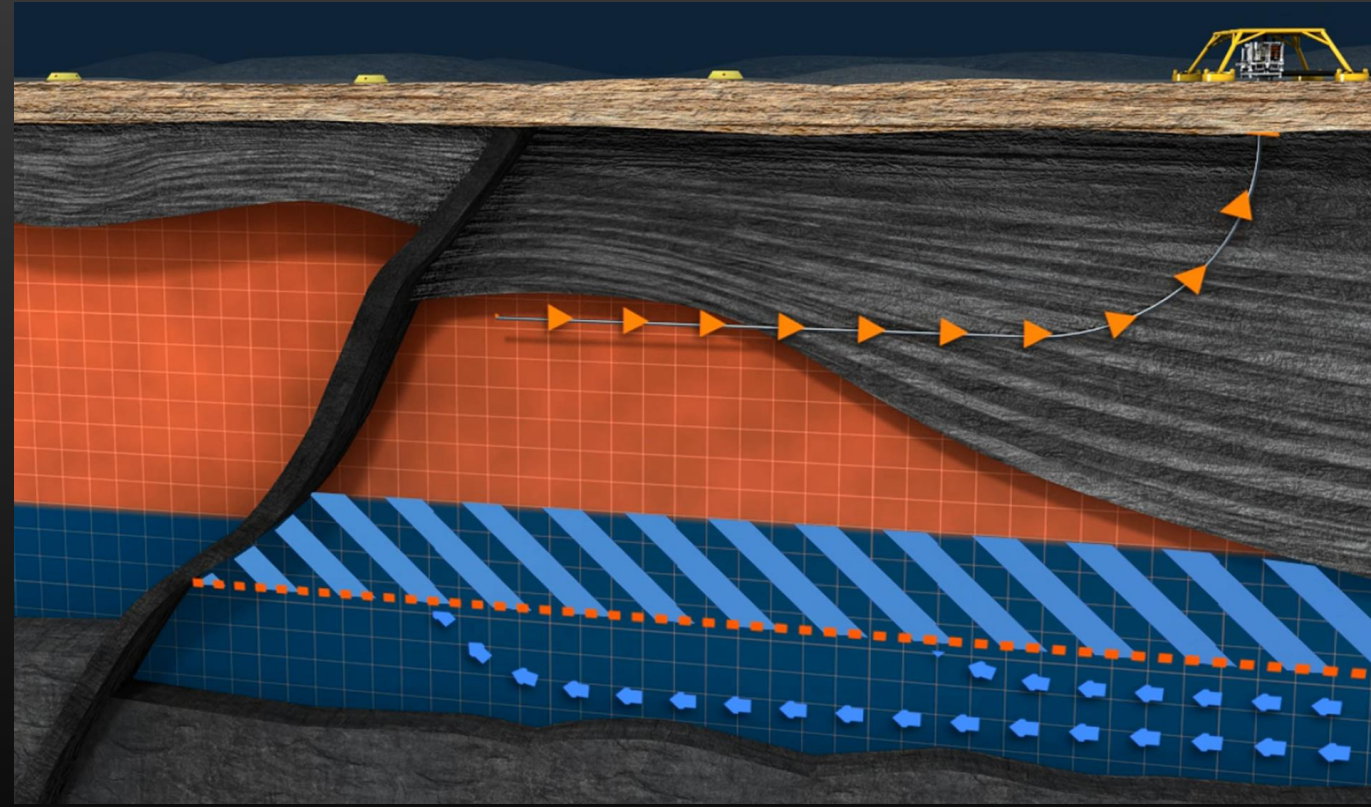
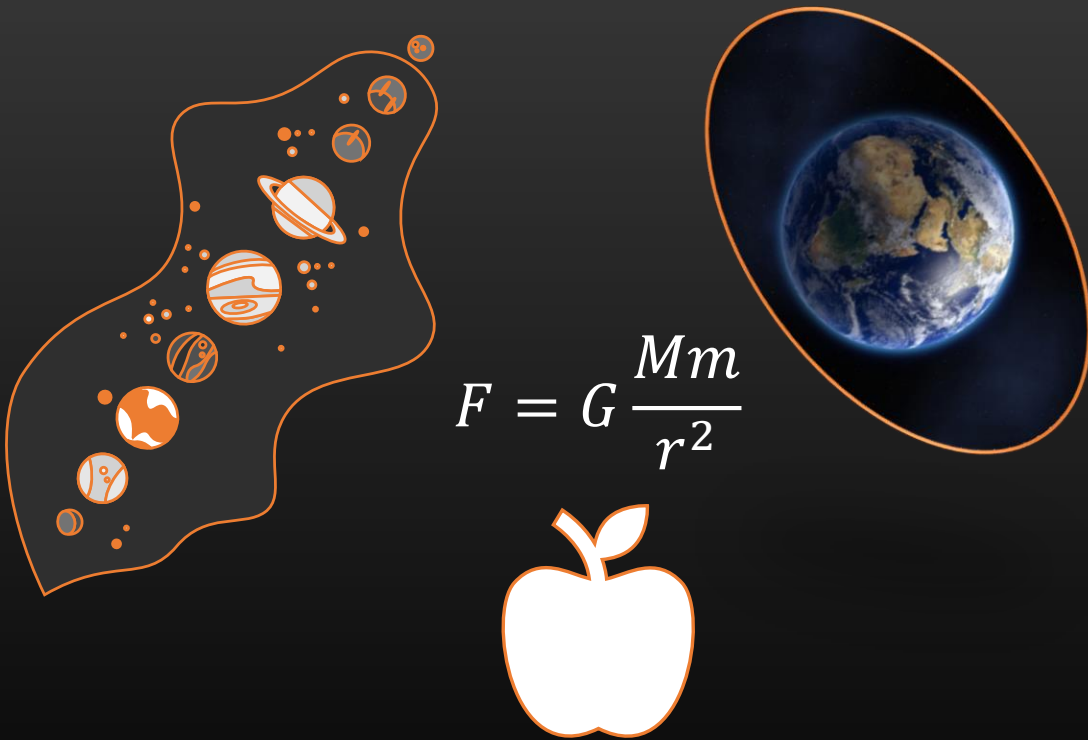
gWatch
4D gravity and subsidence. Cost efficient reservoir fluid distribution mapping service

DrillWatch
Real-time look-ahead imaging and drill-bit positioning service. Efficient and safer drilling

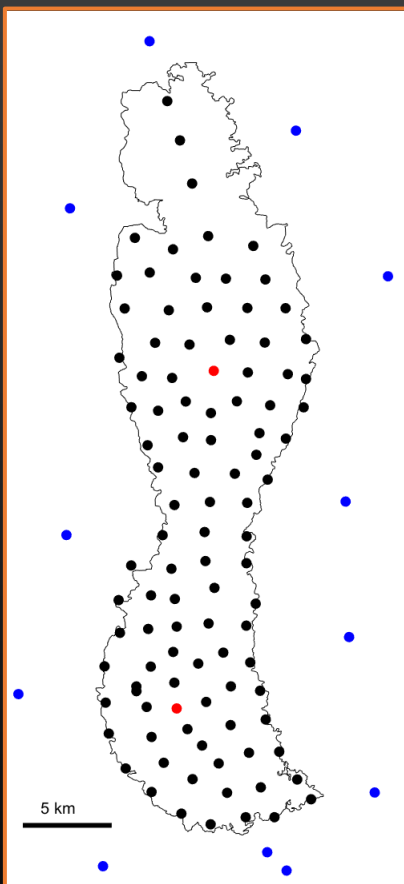
WellWatch
Real-time long term automated monitoring service. Enhances recovery and safety

DepthWatch
4D subsidence. Cost efficient reservoir compaction mapping service. Monitor node depths for OBN

gWatch Technology in a nutshell



gWatch Technology in a nutshell



Sensor frame with three relative gravimeters and three pressure sensors



gWatch

Two independent measurements

Gravity : Sensitive to mass changes

- Monitor fluid movements
- Maps hydrocarbon depletion
- Distinguishes drive mechanism

DepthWatch

Seafloor subsidence: Sensitive to reservoir compaction

- Pressure drop
- Pore compressibility

Value proposition for CO₂ and H₂ storage

Efficient reservoir management

- Constrain uncertainties in volumetric expansion of the injection plume
- Reduce uncertainties in in-situ CO₂/H₂ density
- Pressure communication in the reservoir
- Detect vertical leakage of the CO₂/H₂ plume

Field development strategy

- Maintain injection rates below fracture pressure gradient
- Confirm long term containment and storage capacity

Cost effective

- 1/10 conventional 4D seismic
- Simplified operations and logistics

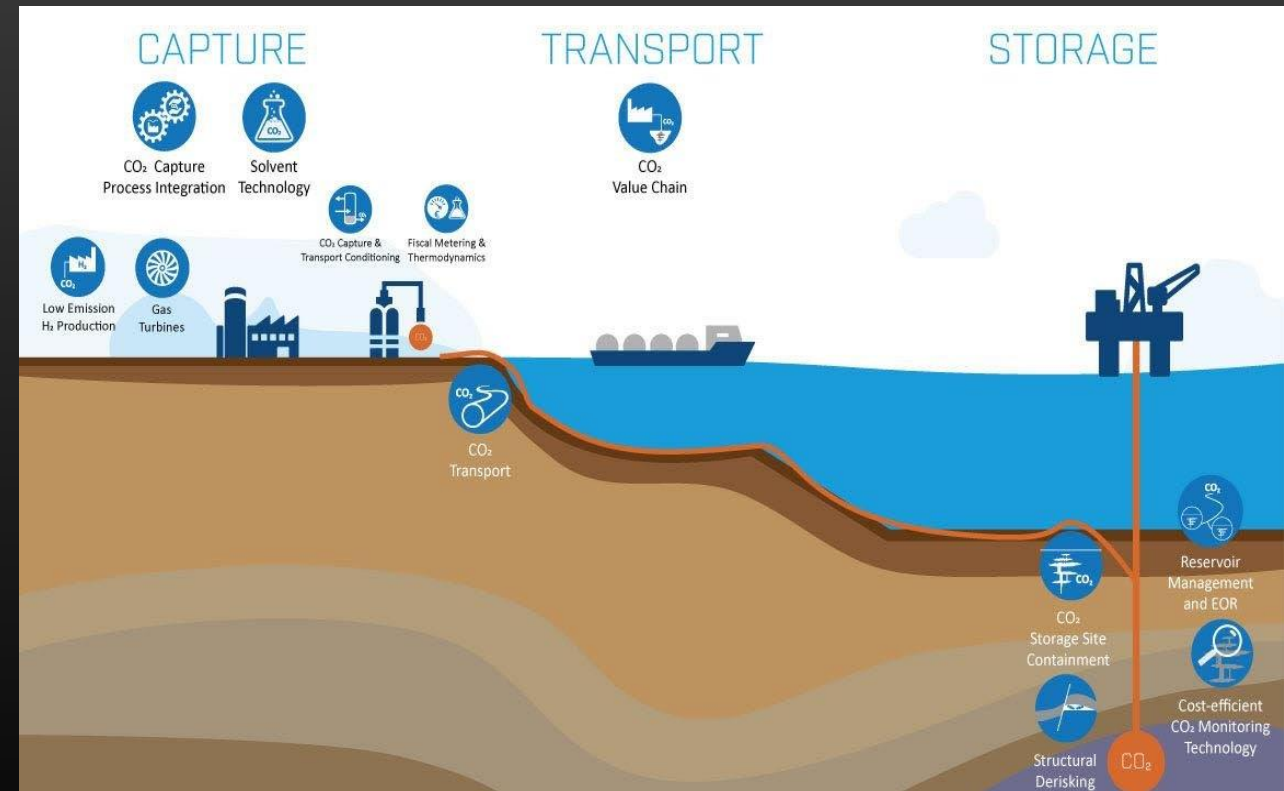


Illustration from Norwegian CCS Research centre

Gravity and subsidence: track record

Field	Since	No. surveys	Burial depth (m)	Concrete platforms	Main applications (Main contribution from: gravity, subsidence)
Troll	1998	7	1400	113	Compressibility Aquifer support, prediction of water break-through
Sleipner	2002	4	800/2350	50	Properties of injected CO ₂
Mikkel*	2006	4	2500	21	Aquifer strength, volume of gas in place
Midgard	2006	5	2500	60	Identified undrained compartment: successful infill well Aquifer strength, prediction of water breakthrough
Snøhvit / Albatross	2007	3	2500	86	GIIP, prediction of water break-through
Ormen Lange	2007	7	2000	120	Aquifer influx, compartmentalization Reservoir compaction, pressure depletion
Statfjord (oil)	2012	2	2750	53	Subsidence, aquifer properties, reservoir compressibility Improved geomechanical for better 4D seismic
Aasta Hansteen*	2018	2	2300	31	Aquifer influx, optimize production
Three Oil Fields in the GoM	2018	1	2500		Node DepthWatch
Oil field in the GoM	2018	2	800 - 2000		DepthWatch at a water depth of 2800 m Client been trying alternative technologies
Oilfield in the GOM	2021	1	2000		Node DepthWatch

*: No-4D seismic at all

Sensitivity evolution

- Three gravity surveys to date at the Snøhvit field: 2007, 2011, 2019
 - 4D seismic acquired on a section of the field to monitor CO₂ injection
- Sensitivity in gravity over a decade:

Time-lapse	Average uncertainty	
	Subsidence (mm)	Δ Gravity (μ Gal)
2007-2011	4.6	3.7
2011-2019	2.8	1.6
Projected 2019-202x	1.9	0.64



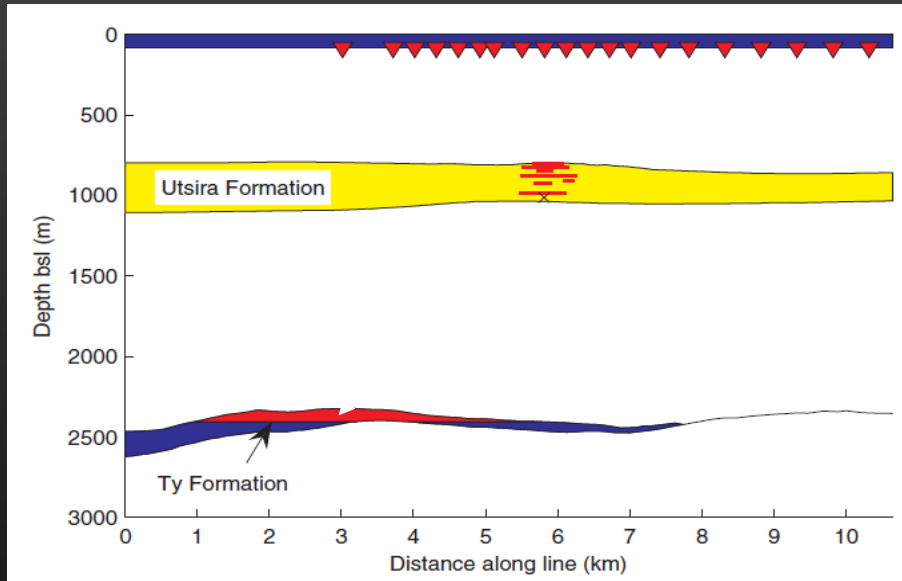
Improvements in instrumentation and survey procedures

Factor of 5 improvement on gravity

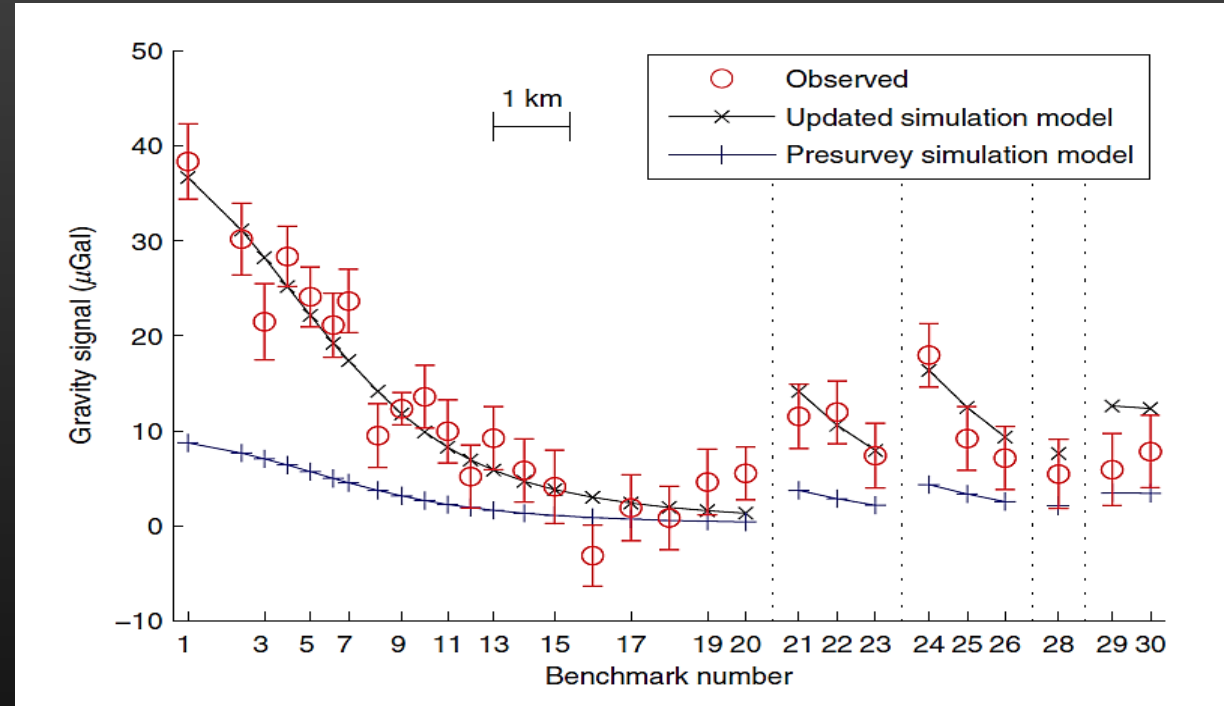
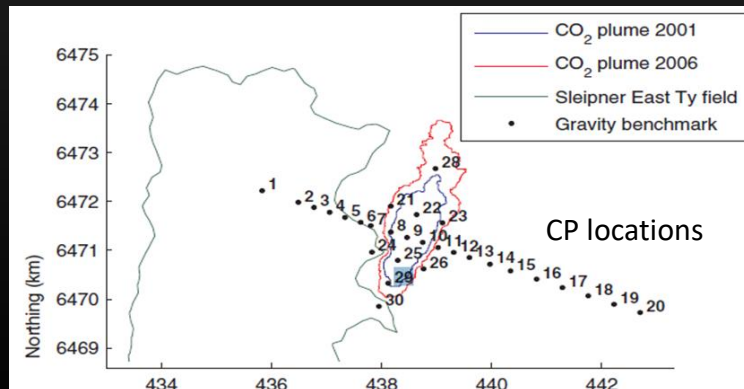
High sensitivity allow resolving smaller changes in the reservoir

Field cases

Sleipner CO₂ monitoring



Layout design of the measurement monuments



• Learnings from gravity:

- Production: data showed larger water influx than expected, later confirmed by well and 4D seismic data
- CO₂ injection: gravity provided a lower bound on CO₂ density at 640 kg/m³ at 95% confidence



Sleipner CO₂ monitoring

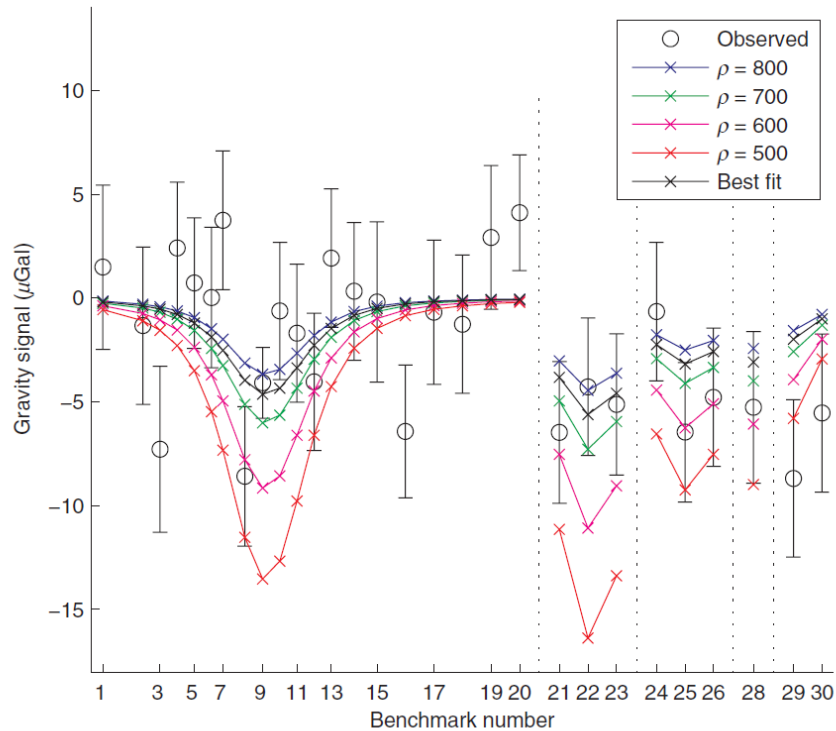
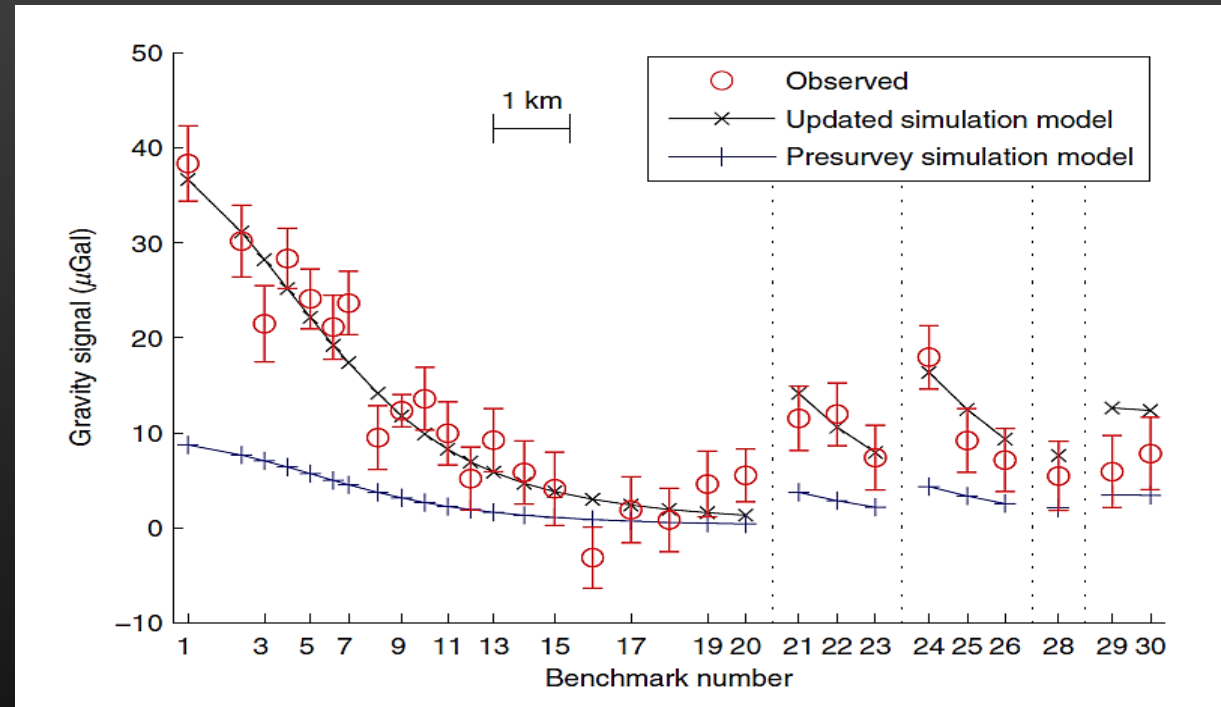


Figure 7. Gravity signal after contributions from the Ty reservoir and benchmark subsidence have been subtracted. The best-fit value for in situ CO₂ density is 760 kg/m³.

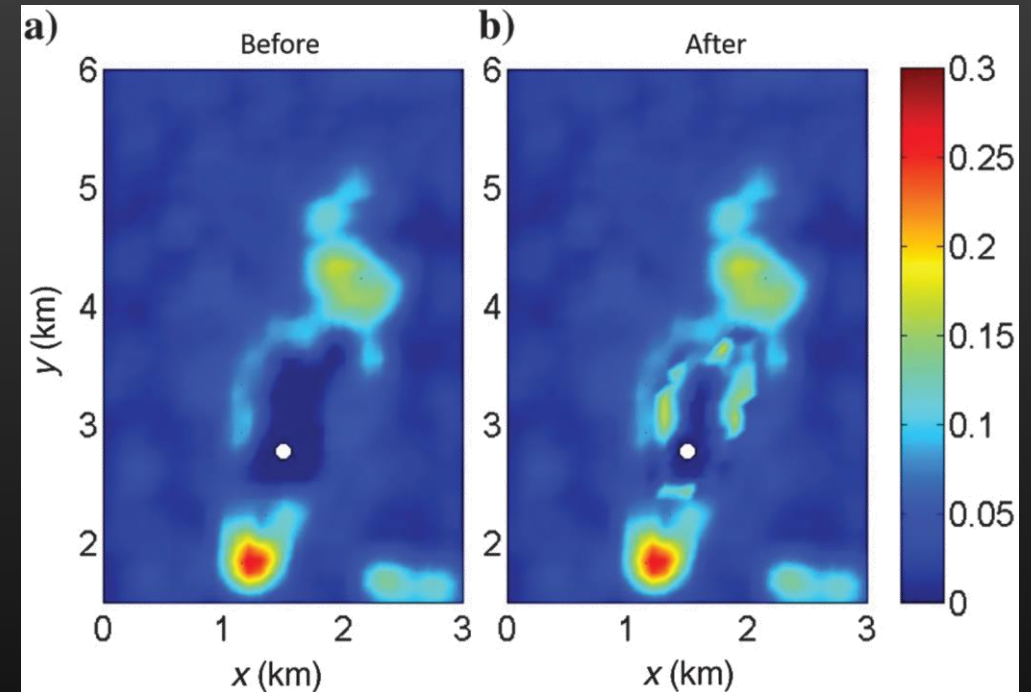


• Learnings from gravity:

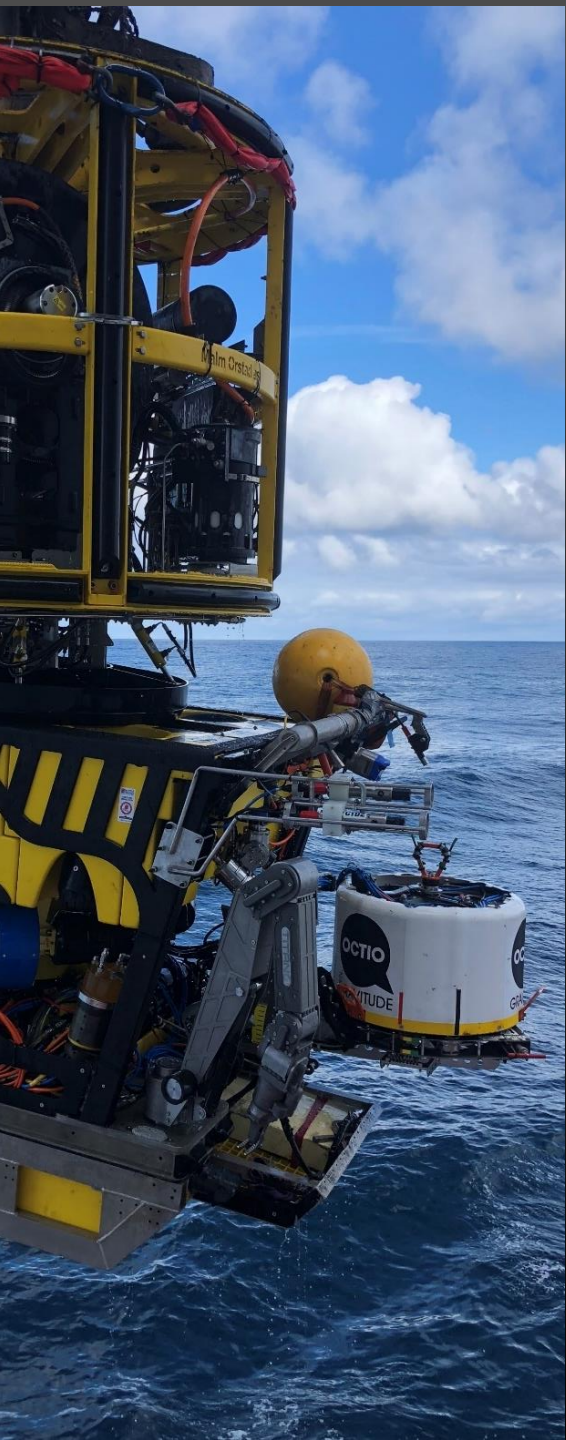
- Production: data showed larger water influx than expected, later confirmed by well and 4D seismic data
- CO₂ injection: gravity provided a lower bound on CO₂ density at 640 kg/m³ at 95% confidence

Sleipner – Inversion of CO₂ saturation

- **Challenges with seismic:**
 - Seismic shadow effects under layers that had already been charged with CO₂
 - Limited velocity sensitivity to changes in saturation between 0.3 → 1.0
 - Velocity sensitivity exist between saturations in the range 0 → 0.3
 - Seismic inversions will have limited sensibility to changes in CO₂ saturations
- **Combined seismic + gravity inversion**
 - Use measured changes in gravity to constrain saturation changes in the inversion



Inverted saturation with and without including gravity changes in the inversion



Conclusions and outlook

Field-wide mapping reservoir management:

- Constrain uncertainties in volumetric expansion of the injection plume
- Reduce uncertainties in in-situ CO₂ / H₂ density and mass distribution
- Pressure communication in the reservoir
- Detect vertical leakage of the injection plume
- **Field development strategy**
 - Maintain injection rates below fracture pressure gradient
 - Confirm long term containment and storage capacity