

THE EUROPEAN HYDROGEN MARKET KEY PROJECTS AND TRENDS

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MAY 2022



Hydrogen & CCS Webinar – Europe

Agenda

- 1) Current and future state of play in Europe
- 2) Production, targets, and imports
- 3) The effects of Russia's invasion of Ukraine
- 4) Costs



Setting the scene: European hydrogen projects Today vs 2040





Source: Rystad Energy HydrogenCube

EU hydrogen pipeline needs to ramp up fast to meet targets Planned production capacity (Mtpa H_2)





Source: Rystad Energy HydrogenCube

Africa set to become major exporter of renewable hydrogen to Europe Potential for imports from further afield







Regional natural gas supply by source (2021) and European hydrogen projects Billion cubic meters



Source: Rystad Energy HydrogenCube, Rystad Energy GasMarketCube



European prices spike as the Russian invasion of Ukraine heightens risk of supply disruptions International natural gas prices* (historical and forward curves) USD per MMBtu





Levelized cost of hydrogen in Europe - spot USD/kg hydrogen



*Green average and range based on European renewables PPA from 2020 onwards Source: Rystad Energy HydrogenCube, RenewablesCube



Renewable PPA tariffs in the Iberian Peninsula USD/MWh





Source: Rystad Energy RenewablesCube

Rystad Energy Hydrogen Market levelized cost calculators



- Electrolysis LCOH to 2050 ٠
- By Country and Province based on real PPA data ٠
- Estimator with user inputs ٠
- Different electrolyser types



- Estimator with six key user inputs ٠
- Includes gas, electricity and carbon prices
- Gives CO₂ avoidance costs

() RYSTAD ENERCY RYSTAD ENERCY RYSTAD ENERCY	drogen Market IR H ₂ ···· oduction Costs	rview Demand Supply Costs J	Announcements	0
Hydrogen Costs Click to analyse	Select the desired parameters Use the sliders below to adjust the cos Lifetime	for the cost analysis it analysis parameters SMR (Steam methane reformation)	Levelized cost of hydr USD/kg of H2	ogen (LCOH) cost breakdown - SMR + CCS
Production Electrolysis SMR	30 Interest rate 0.08 Cast Price (ISC/AMABILE	SMR is the process of reacting natural gas with high pressure steam in the presence of a catalyst to produce hydrogen. This dashboard allows you to select parameters for a cast analysis and compare the casts of SMR with and without CCS (amettime referred to as blue and grey hydrogen respectively)	LCOH: SMR + CCS 1.42 USD/kgH2 CO2 Avoidance Cost	Others 0.57% Orthodal 1.31% Hourance 3.53% Maintenunce 5.30% CO2 Tanagon and Storage 6.70%
Carrier conversion	2.0 Electricity Price (USD/MWh)	Key assumptions • 70,000 tonnes hydrogen produced per year (10,000 Nm ³ per hour) • plant capacity factor 85% • hydrogen purity of 95% @ 2.5 MPa and 40 C	-11.22 USD/tonne CO2 Levelized cost of hyd USD/kg of H2	rogen (LCOH) cost breakdown - unabated SMR
Ships Pipeline Trucks Underground Storage	eu Carbon Price (USD/tonne) 80 CO2 Capture Rate 0.60	Any excess high pressure steam is converted to electricity and exported to grid inflation and depreciation not considered	LCOH: SMR 1.50 USD/kgH2	Others 0.33% Insurance 15% Libbog cost 214% Maintenance 2.63% CAFEX 20.22%
				NG cott 22.09%





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ORLEN Group Hydrogen Strategy 2030

Dominika Niewierska New Business Streams Development Unit Manager, PKN Orlen S.A.

May 2022











Our aspirations



Our aspirations

Hydrogen potential

Our strategy

Capital expenditure



The ORLEN Group Strategy 2030 seeks to build a sustainable portfolio of businesses. Hydrogen is part of the plan to invest in the future

Business logic of the ORLEN Strategy 2030 Key business segments and areas Upstream **Maximising** performance Refining Petrochemicals **Strategic** development Gas-fired power New mobility Investing in the future Hydrogen

Our aspirations

Hydrogen potential

Our strategy





Vision for the production and use of hydrogen at the ORLEN Group

Production of hydrogen from biomethane and municipal waste

Zero-carbon hydrogen production based on renewable energy sources

> Low-carbon hydrogen production using CCUS – decarbonisation of existing assets

Our aspirations

Hydrogen potential

Our strategy





Hydrogen strategy aims to establish the ORLEN Group as a leader of the hydrogen market in Central Europe

Key indicators for the ORLEN Group in 2030





of new low- and zero-carbon hydrogen capacity, including from water electrolysis powered by renewables and municipal waste. With the ambition to achieve 1 GW in the long term 2030+





of hydrogen produced by the ORLEN Group to be lowor zero-carbon, with an ambition of ~80% in the long term 2030+



1.6

m tonnes

tonnes less of CO₂ emissions from hydrogen production in 2030, with up to 3m tonnes less in the long term 2030+

Hydrogen potential

Our strategy









per year of automotive grade hydrogen



>100

hydrogen refuelling stations with necessary logistics infrastructure in Poland, the Czech Republic and Slovakia

Hydrogen potential



Our aspirations

Hydrogen potential

Our strategy

Capital expenditure

Energy transition is reshaping our external environment

Ambitious reduction targets for greenhouse gas emissions

New Green Deal, Fit for 55 package

Ongoing regulatory support



Hydrogen potential

Our strategy

Capital expenditure







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Growing cost-efectiveness of renewables

Low-carbon transport and industrial sector decarbonisation

Circular economy with a focus on recycling technologies

Environmental concerns



Evolving expectations from providers of goods and services

Proactive and increasingly conscious consumers

Strategies and roadmaps are vital in areas requiring long-term planning



Ambitious reduction targets for greenhouse gas emissions

New Green Deal, Fit for 55 package

Ongoing regulatory support



Hydrogen potential

Our strategy



Ambitious goals for developing a hydrogen economy, supported by public and private funding, are included in both the EU Hydrogen Strategy and Poland Hydrogen Strategy^{*}.



40 GW capacity

Strategies and roadmaps are vital in areas requiring long-term planning in electrolysers powered by renewables that can produce up to 10m tonnes of green hydrogen in the EU.

A major factor is a demand-side policy creating new sales markets, particularly in industry and transport.



2 GW capacity

in facilities producing hydrogen and its derivatives from low-carbon sources, processes and technologies, including electrolysis units.

The primary goal is to create and advance a competitive hydrogen industry to achieve climate neutrality.

* Poland Hydrogen Strategy 2030 with an Outlook to 2040.

Hydrogen is now considered a key element of the energy transition

Stands out from other fuels

Emits no CO₂ or other environmentally harmful compounds

It is ubiquitous

Hydrogen is the most abundant element

It has a high energy density

Hydrogen has a much higher energy density per unit mass compared with other fuels (nearly three times the energy content of gasoline)

Hydrogen potential

Our strategy

AND

CLEAN

EVIBLE

AND



--- It is a key pillar of decarbonisation

Allows to reduce CO₂ emissions from industry, transport, energy generation and district heating

It provides flexibility in the operation of the power grid

Hydrogen production will help stabilise the operation of renewable energy sources, allowing for their maximum utilisation at times of o -peak electricity demand

..... Can be stored in the form of derivative products

Can be used as a feedstock to produce synthetic fuels and ammonia

Our strategy



Hydrogen potential

Our strategy

Capital expenditure

Hydrogen economy: our strategy



Hydrogen potential

Our strategy



2025 - 2030	2030+
[jjjjjj] Heavy-duty transport	>>>
Air transport	Sea transport
H H H H H H H H H H	>>>
	District heating and energy generation + 45 European Hydrogen Backbone
	>>>
	>>>



Mobility – hydrogen as a fuel for publicand rail transport, and in the long termalso for heavy-duty, air and sea transport

Aspirations:

Leader in advancing hydrogen mobility in Central Europe, actively supporting decarbonisation of transport.

- Market development starting with city buses and railway, through long-haul heavy-duty and passenger transport, to synthetic fuels for air and sea transport.
- Network of publicly accessible hydrogen refuelling stations.
- Leveraging existing assets and building new capacities to produce automotive grade hydrogen for transport.



ORLEN Group hydrogen refuelling stations

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2022

-mAX 12







Slovakia °26 locations

~30

2025

Poland °57 locations

2030

11

Refining and petrochemicals – hydrogen as an enabler of decarbonisation. Balanced investment portfolio addressing the needs of existing assets and regulatory challenges

Aspirations:

The hydrogen strategy is both an extension of the ORLEN Group's ambitious decarbonisation plan and a response to the rapidly changing market and regulatory environment.

Implementation of numerous projects addressing key challenges facing the ORLEN Group until 2030:

- Reduction of CO₂ emissions from existing hydrogen production facilities of the ORLEN Group using low-carbon technologies – carbon capture, utilisation and/or storage (CCUS).
- Development of new generation sources based on electrolysis units and renewables.
- Implementation of municipal waste to hydrogen technology.





Production of zero- and low-carbon hydrogen at the Group in 2030.



Industry and energy generation promising areas of focus depending on the scale of development and availability

of zero-carbon electricity sources

Aspirations:

Building a significant position as a supplier and customer to the European Hydrogen Backbone

- Industry and export: after 2030 surplus zero- and low-carbon hydrogen could be directed to meet the needs of other industries at home and abroad (e.g. within the framework of the European Hydrogen Backbone).
- District heating and power generation as promising applications of low- and zero-carbon hydrogen.
- Grid stabilisation: large-scale utilisation of hydrogen and/or ammonia for energy storage will be possible after 2030 with wind farms in the Baltic Sea when there is a significant periodic surplus of renewable electricity in the grid.
- New CCGT units planned within the ORLEN Group will be able to co-fire hydrogen.

European Hydrogen Backbone Vision 2040.

Export/Import H₂ pipelines Subsea H₂ pipelines City

Source: 'Extending the European Hydrogen Backbone, A European hydrogen infrastructure vision covering 21 countries', April 2021.







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Research and development – a partner of choice for building a hydrogen economy in Central Europe, focused on innovation and in-house capabilities development

Aspirations:

Advancement of research and development activities actively supporting the potential of the ORLEN Group

- Forging and promoting hydrogen partnerships and the hydrogen ecosystem.
- **—** Building in-house capabilities across the hydrogen value chain.
- Setting up a dedicated hydrogen laboratory at the Research and Development Centre in Płock by 2025 to perform tests and conduct research in test facilities on hydrogen production, quality, purification, storage and transport.
- Taking a leading role in the Mazovian Hydrogen Valley, whose main aim is to implement R&D projects that help drive progress in hydrogen technology.



At the ORLEN Group in 2030

Hydrogen hubs will help supply key sales markets, and hydrogen refuelling stations enable transport on major routes and in major cities

Hydrogen production sources:



Existing sources at plants



O shore electrolyser powered by renewables



Onshore electrolyser powered by renewables



Conversion of municipal waste into hydrogen









Hydrogen strategy relies on capabilities of the ORLEN Group companies

Energy sources

C Energa

Leader in developing onshore renewable energy segment for zero-carbon hydrogen production



Key player in o shore wind development in the Baltic Sea



Largest operator of agricultural biogas plants in Poland

Production



Central Europe's first producer of fertilizers based on low- and zero-carbon hydrogen



Central Europe's first refinery relying on low- and zero-carbon hydrogen





European leader in developing municipal waste conversion technologies

3 **ORLEN** Unipetrol

Central Europe's first large-scale CCU plant operator

Hydrogen potential

Our strategy

Capital expenditure



Distribution



Enabler of the Polish hydrogen mobility market. Operator of the largest network of hydrogen refuelling stations and a partner of choice for local governments and companies



Key player in the Czech and Slovak hydrogen mobility market

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Capital expenditure



Our aspirations

Hydrogen potential

Our strategy

Capital expenditure

Planned capital expenditure



Planned CAPEX to 2030



* Including: hydrogen production infrastructure; incl. RES-powered electrolysers, hydrogen production installations using municipal waste, distribution and storage infrastructure for produced hydrogen and the network of FCV charging ponits

Our aspirations

Hydrogen potential

Our strategy

Capital expenditure



Key goals:

- Focus on cost-eficient decarbonisation of existing hydrogen production assets.
- Build new low- and zero-carbon hydrogen production assets.
- Expand hydrogen refuelling and supply logistics networks.
- Address the challenges of green transformation.
- Use non-repayable funding eficiently.

Majority of key capital projects are scheduled to come online before 2025. Being innovative, comprehensive and cross-border in nature, each project has applied for non-repayable funding to finance 40%–80% of the costs.

PLN 0.6bn 2021-2024

PLN 6.8bn 2025-2030



Powering the future. Sustainably.



THE REAL PROPERTY.

List of abbreviations, acronyms and units used in the Hydrogen Strategy

Units	Glossary of abbreviations
R&D	Research and development
CAPEX	Capital expenditure
ССБТ	Combined Cycle Gas Turbine plants
ССИ	Carbon Capture, Utilisation
CCUS	Carbon Capture, Utilisation and Storage
CO2	Carbon dioxide
Fit for 55	an EU legislation package aiming to reduce greenhouse gas emissions by 55% compared with 1990 lev
GW	
Gw	Gigawatt
H ₂	Gigawatt Hydrogen
H ₂ kt H ₂	Gigawatt Hydrogen Kilotonne of hydrogen
H ₂ kt H ₂ MW	Gigawatt Hydrogen Kilotonne of hydrogen Megawatt
H ₂ kt H ₂ MW RES	Gigawatt Hydrogen Kilotonne of hydrogen Megawatt Renewable energy sources



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Equinor's Low Carbon Activities





A leading company in the energy transition

ACCELERATING OUR TRANSITION



OUR AMBITIONS

2.0

1 13 18 18 - 18 1

10 46 10

Zero harm

30 USD PER BBL

Portfolio cash flow positive at 30 USD per barrel until 2026

SWL 6T GA05XMM70UR005 UR005

GA05XMM UR002-UR002

40 %

Reduce net carbon intensity by 2035 Net zero by 2050

>50%

Of gross investments to renewables and low carbon solutions by 2030
Decarbonising energy systems



Oheii



Carbon Capture & Storage | 3 roles

Emissions from our own operations



Being industry leading in carbon efficiency

Decarbonise O&G products



Enables **blue** hydrogen production

Stand alone business



CCS as a service to industries

New market opportunities in low carbon solutions



15-30 MILLION TONNES PER ANNUM

 CO_2 transport and storage capacity by 2035 Equinor share



 CO_2 transport and storage market share in Europe by 2035



Clean hydrogen projects by 2035



Clean hydrogen market share in Europe by 2035

Low carbon solutions project funnel

Project name	Project type	Country	Decarbonisation segments			
			HEAT	INDUSTRY	POWER	TRANSPORT
Northern Lights (NL)) CO ₂ Infrastructure	NO		•		
East Coast Cluster (NEP)) CO ₂ Infrastructure	UK	•	•	•	•
H2H Saltena	Blue hydrogen	UK	•	•	•	•
Aldborough hydrogen storage	e Hydrogen storage	UK	•	•	•	•
Net Zero Teesside (NZT)) Power+CCS	UK			•	
Keadby 3	B Power+CCS	UK			•	
Peterhead	Power+CCS	UK			•	
Keadby Hydrogen Power Station	Hydrogen to power	UK			•	
H2:	Hydrogen fuel switch	UK	•	•		
H2M Magnum	Blue hydrogen	NL			•	
H2morrow Stee	Blue hydrogen	DE		•		
H2BE	Blue hydrogen	BE		•		
NortH2	Green hydrogen	NL, BE, DE		•		•
Clean Hydrogen to Europe	Blue hydrogen	NO	•	•	•	•
Barents Blue	e Blue ammonia	NO		•		•
US Tristate	e CCS+Power+H ₂	US		•	•	•

Blue H₂ / NH₃
Green H₂
CCS

equinor

Further developing the North Sea

An industrial plan for a European energy center

- Contribute to combat climate change
- Ensure value creation through the energy transition
- Build further on a solid foundation
- The opportunity is now!







A leading company in the energy transition

Vaibhava Singh | Business Developer | Low carbon solutions

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SINTEF leading a new research centre on hydrogen and ammonia

HYDROGEN

Petter Nekså, Chief Scientist, SINTEF Energy <u>Petter.Neksa@sintef.no</u>



BARDROGEN

FME HYDROGENi – Hydrogen for net zero by 2050



Centre organization









HYDROGENi Targets

Accelerate a hydrogen-based energy and technology export industry for Norway, reducing emissions while boosting industry competence and creating new green jobs.

- Enable cost-effective and large-scale H2 and NH3 production technologies
- Enable H2 storage and transport for emerging large-scale and high-energy demand applications
- Enable end use of clean H2 and NH3 in hard-to-abate sectors, including industry and maritime transport
- o Develop new knowledge on critical aspects of safety, material integrity and standards
- Stimulate innovation, industrial establishment and uptake of new technology and solutions through industry-driven user cases
- \odot Build capacity for the hydrogen economy



FME HYDROGENi – strong partnership



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Supporting partners: INOVYN Statnett SUSTAINABLE ENERGY

The Research Council

N^ORWEGIAN CATAPULT

CENTRE

of Norway

The States of the second seco

Norwegian research and innovation centre for hydrogen and ammonia

WHEN TRUST MATTERS

Hydrogen production from offshore wind

Opportunities and developments

Hydrogen & CCS Webinar Norwep – Europe

Magnus Killingland Segment lead H2&CCS, North Europe E-mail: <u>magnus.killingland@dnv.com</u>

DNV

May 11, 2022

THE IT AND THE TIME

Safety Moment

Concentrations of H2 below 15%, could be comparable to natural gas



Offshore wind will develop with PtX



- Hub-and-spoke is a next step in the evolution of offshore wind connections
- The evolution is ongoing:
 - From near-shore radial alternating current (AC) connections to far offshore direct current (DC) connections.
 - The hub-and-spoke concept is another step in this evolution, adding interconnection and potentially electricity conversion.
- DNV derisks and calculates LCOE/H for all scenarios and value chains, also with hybrid merchant interconnectors and hubs
- 3 DNV © WEDNESDAY, MAY 11, 2022



Off-grid (gas grid)



Shipped to shore, secondary ship Hydrogen carrier for global commodity trade

DNV

Offshore PtX – what, why and where

What

0.45-6/3/4.9

USA / EU / China kgCO₂/kgH₂





Why PtX

>1-2 GW wind power

Bottom fixed >100-200 km offshore

> Floating >400 km

Molecules vs. electrons

Pipelines or ships most cost-efficient energy transport option

Where

A North Sea vision

Japan or islands





China

California





Wind PtX...

Working hypothesis Cost efficiency OW PtX

...with excellent wind conditions and

...a wind power area and turbines, designed for hydrogen production, and not power production ...with direct bunkering and/or ship transport to hubs ...has a better LCOH than for an energy island or hub near shore!



2030 estimates



Offshore renewable green hydrogen production - Power and or gas grid connected, or off-grid?

Centralized

De-centralized



Bottom fixed

Floating

6

DNV © WEDNESD AY, MAY 11, 2022

Emerging floating PtX concepts

- Concept designs for production of large-scale renewable 'green' hydrogen from offshore floating wind
- Deep Purple has several concepts:





Decentral offshore H2 production The DNV (composite) pipeline competency can contribute

can be up to 15% of

CAPEX.

Decentral Hydrogen production

A 2-3 GW windfarm with electrolysers integrated in the turbine.

- 17 MW turbine producing 3,200 Nm³/h
- Water depth of 45 m (floating alternative is 300 m)
- Radically new lay-out design compared to steel pipelines with no Daisy-Chaining



Infrastructure Overview (NH3)

In general, large-scale terminals already exist for hydrogen carriers such as LOHC, ammonia and methanol and this existing infrastructure could therefore be readily reused for the decarbonized alternatives. Large-scale storage of LOHCs can be done in internal floating roof tanks, such as the ones used for hydrocarbon fuels.



Existing infrastructure for ammonia. Source: DNV, Alternative Fuels Insight (AFI), status 5 January 2022.

Worldwide ammonia ports

Discharge ports
 Load ports

• Long distance transport of ammonia is developed worldwide

00

- Transported in gas carriers
- Typically up to 60,000 m³ cargo
- There are already a number of ports with ammonia discharge or loading

DNV Perspective offshore wind PtX

Hydrogen import/export from low-cost vRES

Off-grid with superior wind and solar to ammonia/hydrogen as global commodity

Symbiosis renewable and (ultra) low-carbon Green part of grey and blue value chains

Safety Gaps and standardization

Gas grid vs. shipping

Grid and offtake strategies for avoided costs, or shipping globally

"Price and Emissions Competition" Emission levels defines ticket to trade, and the green finance terms with support mechanisms

Thank you for your attention!



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Eksfin – Financing opportunities for Norwegian export and international growth

Hydrogen & CCS Webinar - Europe, 11 May

Arild Bakås



The state-owned Norwegian Export Credit Agency

We provide government-backed loans and guarantees to promote export

- Eksfin's guarantees come with an AAA rating, which is very attractive to most banks
- Eksfin can offer long-term loans or guarantees with long maturities and attractive terms
- Long-term financing can be crucial for winning contracts





Norwegian Ministry of Trade, Industry and Fisheries





How Eksfin helps Norway's renewable energy industry We collaborate across all industries

Entire export value chain

- Financing solutions are available to exporters, foreign buyers, project developers, EPC suppliers, Norwegian power companies, and other buyers in the energy industry
- Long-term financing to buyers of Norwegian capital goods and services in all parts of the renewable energy sector
 - Can be in form of contracts with a well-established foreign buyer, or partial deliveries to a project
- Full financing packages with long-term financing and/or risk-mitigation guarantees
 - These can include CO2 capture and sequestering, hydrogen, ammonia, etc.
- Fixed interest rate options and long maturities make export financing an attractive element in financing solutions for renewable energy projects

Eligibility for guarantee

- At least 30% Norwegian content in export contracts
- If Norwegian content < 30%, Eksfin may consider Norwegian value creation based on other criteria, like R&D contribution(s) and Norwegian technology/patent(s)



CAPEX investments in Norway

When you want to expand your production facilities

You are either an existing company wanting to expand your facilities, or you are a new company wanting to set up a new production facility

- The guarantees can cover investment in fixed assets (in Norway)
- Debtor can either be an operating company or an SPV
- Cover is also available to subcontractors to Norwegian exporters who can demonstrate substantial indirect export revenues
- Projects at any size
- Tenor up to 8.5 years, or up to 18 years for renewables

Eligibility for guarantee

- At least 50% of revenues are derived from export
 - Either directly or indirectly
- Eksfin's risk must be shared with a commercial bank
- The commercial bank provides the financing



Export / buyer financing

Gives your foreign customers financing so that they can pay you

You are a Norwegian exporter providing export for capital goods or services

- International buyers of Norwegian capital goods and services
- You are a Norwegian company exporting capital goods or services
 - Your delivery can also be part of a larger contract
- Offers your client access to reasonable and long-term financing conditions
- In addition to purchase-based financing, Eksfin offers financing for capital goods produced by a Norwegian exporter for leasing to clients overseas

Eligibility for guarantee

- At least 30% Norwegian content or Norwegian interest in the export contract
- Underlying export transaction
- Eligible for loans with a repayment term > 2 years
- Application to Eksfin prior to contract signature



We cooperate with banks and financial institutions all over the world

Expanded opportunities for Norwegian businesses and banks

- Eksfin frames its guarantees and/or loans to match customer needs
- Banks normally act as the arranger and agent for a loan/guarantee
- Eksfin's network of banks adds value for exporters and purchasers





ARILD BAKÅS SVP, Senior Client Executive Renewable Energy and Industry, Large Corporates +47 416 458 83 | aba@eksfin.no

Thank you





Large type 4 glassfibre pressure vessels and transportation modules for Compressed Hydrogen

Umoe Advanced Composites (UAC) Ola Engehagen

UAC | At a glance



Company description

- UAC is the leading global supplier of type 4 glass fibre pressure vessels and transportation & storage modules for Hydrogen
- UAC's product portfolio are tested under extreme conditions and witnessed by an independent 3rd party certification provider
- Customized solutions from UAC optimize the balance between Capex and Opex, and enables low Cost of Ownership



Customer value proposition

- Lower CAPEX and OPEX
 -) Lightweight material
 -) 25+ years lifetime



Ultimate safety

- Fit For Purpose

 Distribution
- Static/Stationary Storage



 Fuel tanks for coastal ships and cargotrains



UAC | History

• 2008: UAC started world wide deliveries of first light weight composite T4 cylinders made of glass fiber (230 and 330 bar applications) into the international offshore oil&gas sector. Installed on more than 80% of ultra-and deep water drilling rigs since 2008 (3000 Cyl.).







 2016: UAC started deliveries of light weight composite T4 cylinders made of fibre glass (250, 300 and later on 350 bar applications) and system solutions for ADR transportation and storage of Hydrogen, Biogas and CNG.



• 2020: UAC started development of T4 cylinder for 425/450 bar ADR/TPED/RID application and commercial deliveries are done from 2nd quarter 2022



UAC | The pressure vessels – T4

UAC Type IV pressure vessel in high strength fibre glass and epoxy resin materials are delivered with plastic liner, stainless steel leak proff endbosses and customized manifold configurations

- Composite materials have lightweight, very robust, non-toxic and non-corrosive properties, eliminationg risk of oxidation
- Pressure vessles have wide temperature tolerances (-40/+65 C) and excellent fatigue properties, durable liftetime (+20 years)







UM

UAC | The gas containment system

- highly favourable Cost of Ownership





(General picture, type of manifold and equipment may vary)



- Available in 20ft, 40ft, 45ft configurations
- Pressure range: 250, 300, 350 bar. 450 bar from 2022
- **Advantages:**
- Highly customized manifold solutions with design focused on minimizing potential leak points
- Long Lifetime 25+ years design life
- No corrosion and No galvanic corrosion
- **Class leading Safety properties**
- Ultimate fire and impact resistance
- All products supplied to the market are issued with regulatory required certificates, ADR-PED/TPED/RID


UAC | Distribution of Hydrogen



- The combination of low weight, high-strength fibre glass pressure vessels and lightweight design of our full metal transport modules offer optimized space utilization for transport of larger gas volumes
- Ensuring highest safety measures in case of impact, collision or overturned vehicle, and has class leading properties for fire resistance
- Enable up to
 - <u>440 kg of H2 transported in 20ft format</u>
 - <u>880 kg of H2 transported in 40ft format</u>
 - <u>1015 kg of H2 transported in 45ft format</u>
- Optimizing the balance between product performance, CAPEX and OPEX



UAC | Distribution of Hydrogen – reference project THE ECO SYSTEM FOR HYDROGEN IN SWITZERLAND



Ambitions within 2026:

- 1600 Hyundai Fuel Cell Electric trucks within 2025
- ~100 Hydrogen Refueling Stations
- ~100 MW electrolyser capacity
- ~200 20ft H2 container modules for transport Status Q2 2022
- ~50 Hyundai FCEV trucks in service
- 10 HRS fuelling ~7-8 t of H2 every week
- 3 MW electrolyser capacity
- 24 H2 containers modules delivered from UAC
- Performed more than 1500 container swaps at HRS/electrolyser with connection/de-connection inlet/outlet







UAC | Static/Stationary Storage of Hydrogen

- Optimizing footprint whether it is delivered as single vessels to be stacked in different configurations, or in plug and play ready containers
- Highly competitive CAPEX compared to type 1 cylinders, as well as lower installation costs, and extended lifetime
- Composite materials have lightweight, very robust, non-toxic and non-corrosive properties, eliminating risk of galvanic oxidation

8

UM

UAC | Static/Stationary Storage of Hydrogen – reference development project

Deep Purple – Industry Consortium – Subsea Storage of Hydrogen



- Development project with several industrial participants, led by TechnipFMC in Norway
- UAC is a project member., responsibility is to develop large size pressure vessel – 40.000L – for 350 bar hydrogen for subsea installation (down to 300m waterdepth)

UAC | Fuel tanks for regional ships and railway

Hydrogen fuelled ships – starting to come true









THANK YOU FOR LISTENING!

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ADVANCED COMPOSITES

Hydrogen and CCS introduces new transportation needs – green shipping solutions for the new stuff





Steinar Madsen 11.05 - 2022



Maritime Experience & Capacity Wilhelmsen Group

Topeka





GREEN INDUSTRY –

IS ONLY GREEN WITH GREEN LOGISTICS







Transporting the new stuff

Zero-emission solutions





09 May 2022



Topeka supports decarbonization of supply chains



Fuel flexibility

Built-in zero emission capabilities

Gradually change to 100% emission free operations when clean fuels supplies become accessible, reliable and economically viable



Direct driven – dual fuel







09 May 2022

Topeka base-base

Topeka

Zero emission seaborn transport:

- Oil and gas industry supply bases _
- General cargo public ports -
- Hydrogen distribution hydrogen hubs -



Shipping in figures End user potential





6 000 000 oil barrels pr day



Global shipping fleet Number of commercial vessels in operation

100.000

Topeka

Source: Mærsk Mc-Kinney Møller Center for zero emission Shipping



300M tons

GHG emissions Shipping's share of global emissions



Energy transitions Starts with smaller vessels – shorter distance

LNG





2004



2014



2020

2000

Battery Electric



2015

2022 - 80 battery electric ferries

Hydrogen/Ammonia/Methanol



2021

Topeka









09 May 2022

Green shipping

Transport solution and market maker

- Shipping, frontrunner for new energy carriers
 - History for energy transitions
 - Ship large tailor-made applications
 - Possibilities for dual fuel solutions
 - Large volumes/bunker facilities
- Safe and sustainable logistic, license to operate for new industries

GREEN INDUSTRY

IS ONLY GREEN WITH GREEN LOGISTICS







Gas Technologies

Moss technology for the transportation of green liquefied gas

mossmaritime

Tor Skogan, Vice president gas

mossmaritime Company facts

- Engineering company within the maritime energy sector
- Office: Oslo, Norway 65 employees
- Owned by Saipem since 2001
- Business focus: Design & engineering for LNG ships, LNG floating terminals and floating renewable solutions incl. LCO2 and LH2
- Clients: Shipyards, shipowners, energy companies, EPC contractors



Mainer | **moss**maritime

24 April 2019 2

mossmaritime LNG carriers

- Moss is the originator & owner of technology for Moss LNG carriers with the famous spherical LNG tanks
- From 1973 until today 145 Moss LNG carriers have been built world-wide, including many for Autralian LNG exports
- Moss LNG tanks = superior robustness & reliability
- Moss has in particular competence related to cargo tanks and cargo handling aspects of LNGCs







MOSS Floating LNG terminals (FSRU, FLNG, FSU)

- Moss Maritime is a pioneer for design & engineering of floating LNG terminals (FSRUs, FSUs and FLNGs)
- Moss provides a wide range of multi-discipline engineering services to shipowners, shipyards and charterers (concept → basic/FEED → detail eng.)
- All engineering disciplines covered (process/cargo handling, piping, EIT, structures, naval, safety).
- Plenty of experience related to conversions → Moss has engineered the conversion of 10 x LNG carriers into floating LNG terminals













mossmaritime CO2 ship transport & injection

- Moss LNG experience \rightarrow Moss LCO₂ design
- 2019: Moss engaged by Northern Lights project (Equinor, Total & Shell) for basic design of cargo handling system for 7500m³ medium pressure LCO2 ships. Work scope:
 - Process definitions of cargo system including operational procedures
 - Layout & piping basic design
 - Equipment definitions & budgetary pricing
- 2020-2022: Moss engaged by Altera Infrastructure and Høegh LNG, in developing technology for ship transport & offshore injection of LCO2 (low pressure). Moss responsible for all aspects of technology and systems for LCO2 handling
- 2021-2022: Moss engaged by the CETO JIP (Equinor, Shell, Total and Gassco) for development of 30.000 m3 medium pressure LCO2 carrier.



mossmaritime

Hydrogen bunkering & ship transport

- In 2018 Moss developed an LH₂ carrier with bunkering capability
- Collaboration with Equinor, Viking Cruises, DNV and ship operator Wilhelmsen)
- Focus on cargo handling aspects
- Suitable for short/medium distance transport and providing LH2 fuel to other ships



mossmaritime

Long distance hydrogen ship transport

- Large ships for LH2 transport will be required for long distance transport
- Technology does not yet exist for large LH2 ship tanks @ low pressure → technology development is required
- Key challenge is related to insulation (LH2 has very low heat of evaporation) → vacuum plus special insulation materials are required
- Low pressure tanks → boil-off is utilized as fuel in propulsion system
- Moss is leading a concept study supported by SINTEF. Financing by Research Council of Norway and three (3) energy majors.
- Completion in 2023





אsונאד | mossmaritime

24 April 2019|7

mossmaritime

Why choose to engage Moss for your project

- Decades of recognized experience from design of ships & floating terminals for liquefied gases/LNG
- Multidiscipline team
- Renewable focus (LH2, LCO2)

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Thorsten Herbert Director Market Development and Public Affairs

Forward-looking information

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Nel in brief
Highlights & other developments
Execution strategy
Summary/Outlook

1. Nel in brief

THIS IS NEL

Leading pure play hydrogen technology company with a global footprint



Pure play hydrogen technology company listed on Oslo Stock Exchange (NEL.OSE)



Manufacturing facilities in Norway, Denmark, and U.S., and a global sales network



World's largest electrolyser manufacturer, with >3,500 units delivered in 80+ countries since 1927



Leading manufacturer of hydrogen fueling stations, with ~120 H2Station[™] solutions delivered/in progress to 14 countries

THIS IS NEL

Green hydrogen approaching fossil parity – game-changer across applications and markets



THIS IS NEL

Strong field know-how and manufacturing capacity

PEM electrolysers

Wallingford, USA



Systems delivered: **2,700+** Production capacity: **>50 MW/year** History: **23 years**

Alkaline electrolysers Notodden/Herøya, Norway



Systems delivered: **800+** Production capacity: **500 MW/year (~2 GW/year)** History: **90 years**

Hydrogen refueling stations

Herning, Denmark



Stations delivered: ~120 Production capacity: 300 HRS/year History: 16 years

\$1.50/kg

Nel green hydrogen cost target by 2025

Assumptions: Nel analysis based on electricity of \$20/MWh, >8% cost of capital, cost of land, civil works, installation, commissioning, building water etc., lifetime 20 years incl. O&M cost, at 30 bar

2. Highlights & other developments

PROJECT EXAMPLES

Nel at the forefront of developing solutions for hydrogen production from offshore wind - a potential next step towards hydrogen production at scale



Dolphy

- Project has potential to supply energy to heat more than 1.5 million homes
- Assessment underway for application of a PEM electrolyser from Nel
- Other partners are ERM and Doosan Babcock amongst others
- Funding obtained through the UK Government "Hydrogen Supply Programme"



- Production of green hydrogen offshore combined with subsea storage
- Demonstrate opportunity for stable energy production and supply off-grid, i.e. remote islands, offshore installations
- Consortium is led by Technip FMC and consists of Vattenfall, Repsol, Nel, DNV, SINTEF amongst others
- Funding obtained through Innovation Norway





- Production of green hydrogen from demineralized seawater and offshore wind. Mixed with natural gas to be transported to shore via existing gas pipelines
- Nel to provide 1.25MW containerized PEM electrolyser to pilot project
- Consortium partners include TNO, Neptune Energy, Nel, Gasunie, Noordgastransport amongst others
- Funding obtained through Dutch Government DEI+ scheme

HERØYA CAPACITY EXPANSION

Game-changing expansion at Herøya - on time and on budget



Fully automated and designed according to **lean manufacturing and industry 4.0 principles**



Industrial scale production of most efficient electrolysers in the market, at a **game-changing cost**



Large scale production line, name plate capacity of **more than 500 MW**



Room to expand to ~2 GW annually



 CO_2 reduction potential in line 1 (pilot) of **1.000,000 tonnes** – with 2 GW, **4-5 million tonnes**



Production for Nikola and Everfuel will commence in Q4



https://nelhydrogen.com/articles/video/nel-hydrogen-heroya-factory-tour/




Herøya, an industrial gamechanger

- The world's largest and first fully automated electrolyser manufacturing facility
- Leading race towards fossil parity
- Finished on time and budget
- From new year, production running at 3 shifts
 - Line tuning during Q4, 2021
- New production records every week

nel

Growth in renewable hydrogen will accelerate with reduced capex for electrolysers

Capex of steam methane reformers (SMR) vs. Nel's alkaline electrolysers $\$



- Steam methane reforming (SMR) dominates hydrogen production using natural gas and steam
- Nel establishing new manufacturing plant targeting >40% cost reduction – further capex reduction expected due to increased production volume and further size scaling
- Nel targets capex to drop below SMR over time
- Electrolysis expected to be preferred production method if opex (i.e. power prices) is low enough, or at parity, with alternative production methods

Q4 2021

Unprecedented evolution of pipeline

2 x increase since Q3

>12 billion USD >22

GW

>2 000 MW

>1 ()()

projects

Single largest

Record-high pipeline presents opportunities for Nel:

- Scalable technology
- Reliable systems
- World-class efficiency
- Leading Total Cost of Ownership (TCO) for the customer
- Fueling agreements levelling up to multi station contracts

3. Execution strategy

Key trends currently and towards 2025



Execution strategy: Large-scale concepts based on a scalable solution with high quality and low cost

A technology leader on two platforms



• Provides flexibility and positions us for growth in different market segments around the world

Building blocks that enable scalable solutions to meet customers' need for larger facilities

- Completed design for 800MW green renewable hydrogen production plant
 - Based on 200MW building blocks
- Have "consolidated" Balance of Plant elements to optimize overall CAPEX, realizing synergies to reduce cost
- Nel only company w/large-scale track record
 - Bankable, proven technology with performance guarantees

800MW

Safe, cost-efficient and hassle-free installation



- Pre-assembled pipes, stacks and separators, ensures hassle-free installation in a safer and more efficient way
- Reduces time and cost for customers
- Produced by pre-qualified contract manufacturing partners

Safe, cost-efficient and hassle-free installation



- Develop a skid that is easy to transport
 - Easy to unload
 - Easy to assemble
- Ensures scalability from 20 to 800 MW plants and beyond

Leveraging on our independent partnership model



Successfully developing the partnership model

- Flexibility and independence increasingly important:
 - Projects ranging from 2-20-200-800 MW plants and beyond
 - Broader specter of customers
 - Broader geographical scope
- Partnerships with the leading companies within their fields
- Continue to add regional/tech partners where/when relevant

Execution strategy: Target large-scale production capacity in key geographical regions, continue to evolve both ALK & PEM platforms

Global technology production capacity to address global market



- Apply same operational and industrialization principles across technology platforms (PEM & ALK)
- Produce both PEM & ALK under same roof in large GW-facilities
- Have initiated site selection process for large-scale technology production facility (PEM & ALK) in the U.S.

4. Summary and outlook

SUMMARY AND OUTLOOK

Nel a global leader within hydrogen technologies

Proven track record and established market leader

- Pure play, independent hydrogen technology company
- Decades of experience in PEM and alkaline electrolyser platforms
- Technology leadership, large-scale concepts ready to go

Scalability & cost leadership

- First to announce ambition on green hydrogen cost at USD 1.5/kg by 2025, reaching fossil parity
- Initiated site selection and will continue to add capacity when required by the market
- Expect to break order-size records in 2022

Strong partnership strategy

- Global delivery and execution muscle for large-scale, complex projects
- Partnerships for development of complete applications for end-users
- Preferred partner across the green hydrogen value chain

Thanks for the ride, dinosaurs. We'll take it from here!



Practical Approach to Process Safety for Hydrogen Systems

HYDROGEN

ENERGY STORAGE

GEXCON

Expertise in hydrogen safety

- Gexcon has a strong experience on various H₂ related projects
 - Process safety and safety reviews
 - Assistance for conceptual phase: safety distances, arrangement/layout optimization
 - Regulation and ATEX compliance
 - Optimization of ventilation and gas detection
 - Modeling of accidental events: dispersion, explosion and fire
 - Prevention and mitigation measures
 - Design of structures and equipment to withstand accidental events







GEXCON

Plan-Do-Check-Act for hydrogen safety

Simple, practical steps towards achieving strong process safety





PLAN - Understanding hydrogen hazards



Full scale test

Eye-opener for Gexcon's competence and capacity



HySEA Container Experiments Test no. 09

24 vol% H₂ No vent devices Internal pressure approximately 1.1 bar



Full scale test

Vented deflagration



Test no. 24

21 vol% H₂ Plastic foil vent devices in ceiling Very low overpressure

Significant learning: Explosion pressures can be directed away from area of occupancy

GEXCON

Implemented in software

- Various dummy equipment configurations to mimic vehicle fueling compressor stations
- Framework in ceiling to accommodate explosion vent devices
- FLACS has been calibrated against large-scale explosion experiments at the Gexcon test site.

The experiment to the right is a 20ft container filled with 21% Hydrogen.





Liquid H2 Dispersion





Explosion simulations





Do - Incorporate hazards into design

GEXCON

Good design practices

- Natural ventilation where possible
- Avoid possibility for accumulation of buoyant gas
- Reduce or eliminate detonation potential
- Limit site congestion
- Limit potential leakage sources
- Use of safe separation distances or alternative strategies to manage risk
- Detection of leakages by detectors where appropriate as part of safeguarding philosophy
- Fully paved areas under pressurised systems
- Avoid asphalt paving under cryogenic systems
- Ignition source control

GEXCON

10

100

Thank you for your attention Fiona Mitchell-Corbett

Vice President Hydrogen Safety (from June 1 2022) fiona.mitchellcorbett@gexcon.com



excon.com

Norconsult 💠

New hydrogen infrastructure – Some early phase observations

Norwep Hydrogen & CCS Webinar – Europe - May 11th 2022



Key figures

- 5 100 Employees
 127 Offices
- ► 11 Business areas
- 20 000 Projects
- **7,4** Billion NOK revenues*

* As of 31.12.2021







The developers are in the following areas:

- Transport :
 - Public transport
 - Trucks
- Sea transport :
 - Ferries
 - Speedboats
 - Seafood
- Industrial processes:
 - Hybrit iron pellts
 - Yara fertilizer
 - Celsa steel
 - Hydro Aluminium



7 april 2021 – HYBRIT: SSAB, LKAB och Vattenfall bygger unik pilot för storskalig vätgaslagring för en kvarts miljard i Luleå SSAB, LKAB och Vattenfall påbörjar bygget av ett bergrumslager för fossilfri vätgas i pilotskala i...



Illustrasjon: Gaute Larsen, Statens vegvesen





Norconsult from North Sea to hydrogen





More than 30 energy gas projects since 2018

2022 - Ammonia Project - Permitting Management frame agreement.

- 2022 Greenfield Ammonia Project Process support.
- 2022 Green ammonia, Concept study for production plant, Egypt
- 2022 Ammonia, Design study for ammonia pipeline from green ammonia facility and NH3 bunkering solutions
- 2022 Hydrogen, Concept study for production plant
- 2022 Hydrogen, Concept study for ENOVA application #3
- 2022 Hydrogen, Concept study for ENOVA application #2
- 2022 Hydrogen, Concept study for ENOVA application #1
- 2022 Green Hydrogen production by renewable energy sources, wind and solar
- 2022 Ammonia project Project Management support
- 2021 Hydrogen, Concept Study for containerized production plant
- 2021 Ammonia, Pre-Feasibility study for production plant
- 2021 Hydrogen, Pre-Feasibility study for production plant
- 2021 Hydrogen plat, red flag review
- 2021 Hydrogen production, Concept study for green hydrogen
- 2021 Hydrogen, concept study for production plant
- 2021 Hydrogen, concept study for production plant
- 2020 Hydrogen, Pre-Feed study for production and liquefaction for supply to ferries 2020 - CO2, Pre-Feed logistic study for transport of CO2 from capture plant to CO2
- terminal
- 2021 CO2, Concept study for small-scale CO2 value chain
- 2021 CO2, Concept study for CO2 terminal
- 2020 CO2, Pre-Feed study export terminal in Kristiansand
- 2021 Liquid Hydrogen, bunkering tower review.
- 2021 Hydrogen, production plant with CO2 capture
- 2020 Hydrogen, Pre-Feed study for hydrogen to ferry operation Bodø
- 2020 Hydrogen, Pre-Feed study for hydrogen to ferry operation Fiskå
- 2020 Hydrogen, Pre-Feed study for Container vessel Kollsnes
- 2019 Hydrogen, Production and logistic supply chain study
- 2018 Hydrogen, Production at Kollsnes
- 2018 Hydrogen, NB Solar Zambia storage plant study



Services and disciplines





Some permitting aspects – safety is an issue!

- New of hydrogen and ammonia infrastructure
 - Many want to establish themselves in the market
 - Time-consuming government processes
 - Zoning plan / EIA (Municipality)
 - Power concession (NVE)
 - Fire and Explosion Protection Act (DSB)
- Other authorities
 - County Governor
 - The Norwegian Maritime Directorate
 - The Norwegian Coastal Administration
 - DNV
- ▶ Quite time-consuming processes (1,5 2 years maybe)





Green energy – safety issues

- Heat radiation
 - H2 is very flammable
 - H2 almost self ignite under ambient conditions
- Toxic
 - ► NH3
 - ► CO2
- Pressure waves
 - ▶ H2 gas stored in bottles. 300 900 bar
 - H2: will most likely explode if leaked out
 - Dangerous pressure waves








Energy density in practice

- Some aspects of the energy transition from HO / MGO to hydrogen or ammonia:
 - Larger vessels higher CAPEX
 - Less space for cargo
 - Less profit for owner

Volumetric energy density of alternative fuels



Key: Compressed hydrogen (CH₂); liquefied hydrogen (LH₂); liquefied natural gas (LNG); liquefied petroleum gas (LPG); marine gas oil (MGO)





Infrastructure for hydrogen and ammonia

- National hydrogen strategy towards 2030:
 - "a network of geographically dispersed and demand-based hydrogen hubs in line with the supply of vessels and vehicles"
- Low energy density costly logistic
 - Smaller developers establish local production mainly for road sector
 - Large developers want to establish close to the sea (Mainly for export purposes)
- One 40 feet ISO container containing 1 ton of hydrogen have a gross weight of 25 tons.
 - Roughly bunker for 200 nautical miles for conventional coastal freighter



Industrial scale or distributed production?



Island fuel logistic case based on hydrogen and ammonia





Summary of observations

- A "green gas" solution has at least same safety issues as fossil
- A "green gas" solution has energy losses similar to fossil
- A "green gas" solution has higher CAPEX than a fossil
- A "green gas" solution has some logistically challenges
- Even though we see a positive development and high learning curve between the actors.







Every day we improve everyday life